



NOTE:-  
 $r = 0.30R$   
 $R = 0.50R$

LOCATION:- P2 - 1HOLE  
 ALL DIMENSION ARE IN mm.  
 UNSPECIFIED CORNER RADIUS: 0.40

**PLEASE SPECIFY THE EXPOSED SURFACE**  
 TOL. AS PER BS EN 755-9:2008  
 UNLESS SPECIFIED

TWIST = ±1/4°/300 M.M./M.  
 FLATNESS = WIDTH X 0.005mm.  
 STRAIGHTNESS = 1.50 M.M./MTR.  
 ANGULARITY = ±1.5°

**JINDAL ALUMINIUM LIMITED BHIWADI RAJASTHAN - 301019**

PARTY SAMPLE & DRG. AAUCOO4		PARTY NAME M/S ENCRRAFT		REF:- AS PER EMAIL ON Dt.-28.08.14		
		DRAWN	DHARMVIR	01.09.14	AREA	373.83 MM <sup>2</sup>
		CHECKED	<i>[Signature]</i>	22.9.14	WEIGHT	1.009 KG/M.
		APPROVED	<i>[Signature]</i>	22.9.14	WT. RANGE	----- Kg/12
		SCALE	1:1 & 3:1	DATE	ALLOY	6060-T6
00	(REF.)		CRITICAL DIM.	*	MAL NO	14446
REV. STATUS	REV. NO.	DESCRIPTION	SIGN DATE	PERIMETER	INT.	SEC.NO.
A3		REVISION			EXT.	318.81
						D-6205