



LOCATION:-P1 - 1HOLE  
 ALL DIMENSION ARE IN mm.  
 UNSPECIFIED CORNER RADIUS:0.40

**PLEASE SPECIFY THE EXPOSED SURFACE**  
 TOL. AS PER BS EN 755-9:2008  
 UNLESS SPECIFIED

**NOTE:-**  
 O= 0.30R

TWIST=±1/4°/300 M.M./M.  
 FLATNESS= WIDTH X 0.005mm.  
 STRAIGHTNESS= 1.50 M.M./MTR.  
 ANGULARITY=±1.5°

INDO ALUSYS INDUSTRIES LIMITED BHIWADI RAJASTHAN - 301019									
PARTY SAMPLE & ORG. PKSD3			PARTY NAME M/S AL SAPHIRE			REF:- AS PER EMAIL ON Dt.-16.12.14			
				DRAWN	DHARMVIR	16.12.14	AREA	533.15	MM <sup>2</sup>
				CHECKED	<i>CSB</i>		WEIGHT	1.440	KG/M.
				APPROVED	<i>7</i>	20/12/14	WT. RANGE	-----	Kg/12
				SCALE	1:1 & 3:1	DATE	ALLOY	6063-T6	
00	(REF.)			CRITICAL DIM.	*		MAL NO	14623	
REV. STATUS	REV. NO.	DESCRIPTION	SIGN DATE	PERIMETER	INT.	222.40	SEC.NO.	D-6271	
A3		REVISION			EXT.	307.13			