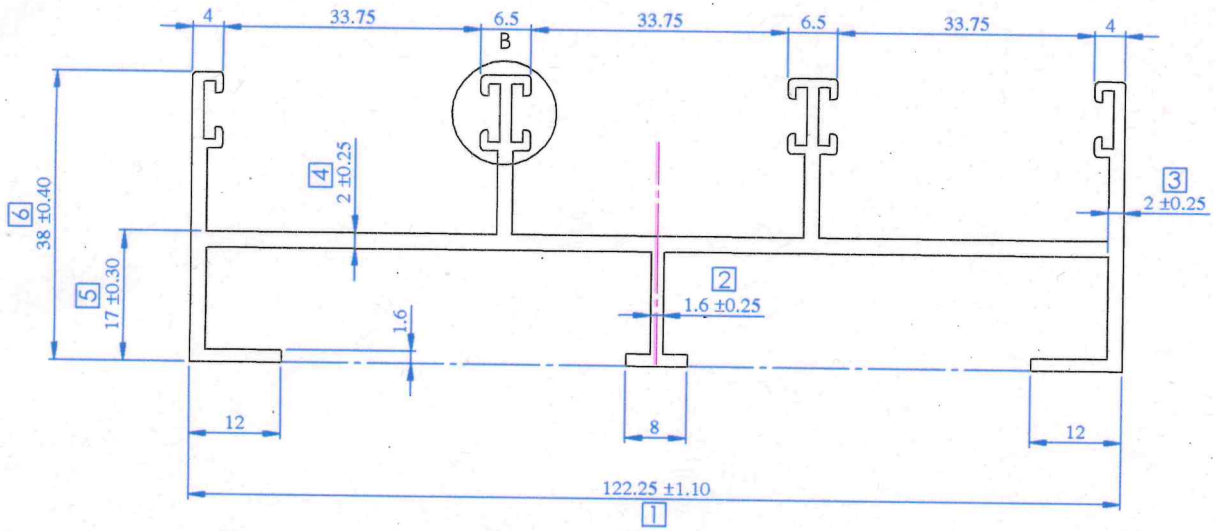

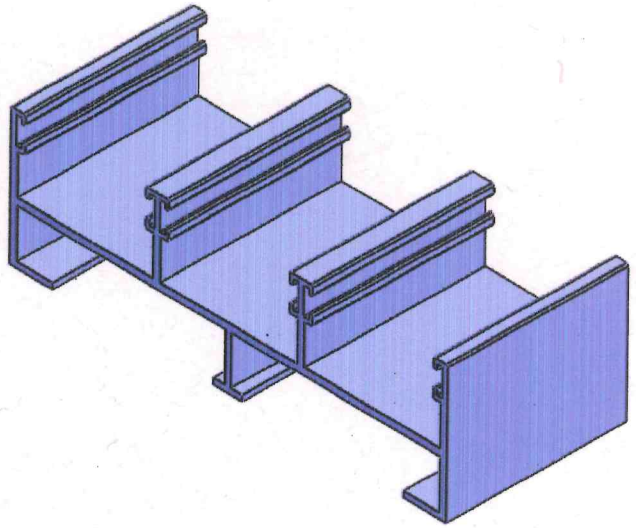

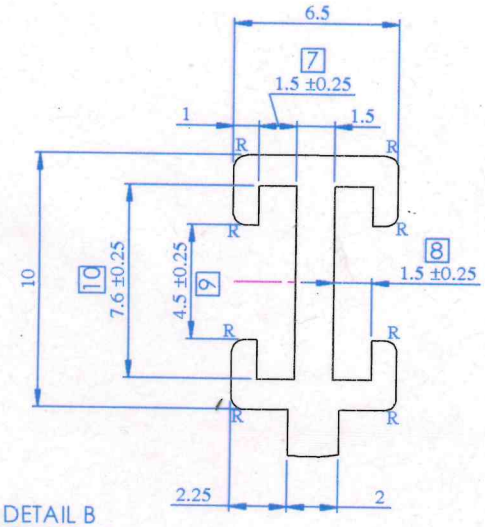

DETAIL B
SCALE 5 : 1

NOTE:-
R= 0.50R

LOCATION:-P1 - 1HOLE
ALL DIMENSION ARE IN mm.
UNSPECIFIED CORNER RADIUS: 0.40

PLEASE SPECIFY THE EXPOSED SURFACE
TOL. AS PER BS EN 755-9:2008
UNLESS SPECIFIED

TWIST =±1/4°/300 M.M./M.
FLATNESS= WIDTH X 0.005mm.
STRAIGHTNESS= 1.50 M.M./MTR.
ANGULARITY=±1.5°

INDO ALUSYS INDUSTRIES LIMITED BHIWADI RAJASTHAN - 301019

PARTY SAMPLE & DRG.	BTAL-107		PARTY NAME	M/S BESTECH			REF:– AS PER EMAIL ON Dt.-29.07.15		
				DRAWN	DHARMVIR	30.07.15	AREA	571.95	MM²
				CHECKED			WEIGHT	1.544	KG/M.
				APPROVED			WT. RANGE	-------	Kg/12
				SCALE	1:1,1.5:1&5:1	DATE	ALLOY	6063-T6	
00	(REF.)			CRITICAL DIM.	*		MAL NO	15085	
REV. STATUS	REV. NO.	DESCRIPTION	SIGN DATE	PERIMETER	INT.		SEC.NO.	D-6470	
A3		REVISION			EXT.	646.92			