



**NOTE:-**  
 $r = 0.30R$   
 F = Full Radius

LOCATION:-P1 - 4HOLE  
 ALL DIMENSION ARE IN mm.  
 UNSPECIFIED CORNER RADIUS:0.40

**PLEASE SPECIFY THE EXPOSED SURFACE**

TOL. AS PER BS EN 755-9:2008  
 UNLESS SPECIFIED

TWIST=±1/4°/300 M.M/M.  
 FLATNESS= WIDTH X 0.005mm.  
 STRAIGHTNESS= 1.50 M.M/MTR.  
 ANGULARITY=±1.5°

**INDO ALUSYS INDUSTRIES LIMITED BHIWADI RAJASTHAN - 301019**

PARTY SAMPLE & DRG.		DRG.	PARTY NAME <b>M/S HARMONY SYSTEM</b>			REF:- AS PER EMAIL ON Dt.-02.11.15		
			DRAWN	DHARMVIR	07.11.15	AREA	104.72	MM <sup>2</sup>
			CHECKED	<i>g.d.</i>		WEIGHT	0.283	KG/M.
			APPROVED	<i>26/11/15</i>		WT. RANGE	-----	Kg/12
			SCALE	1:1 & 5:1	DATE	ALLOY	6063-T6	
00	(REF.)		CRITICAL DIM. *			MAL NO	15211	
REV. STATUS	REV. NO.	DESCRIPTION	SIGN DATE	PERIMETER	INT.	SEC.NO.	D-6535	
A4		REVISION			EXT.			116.75