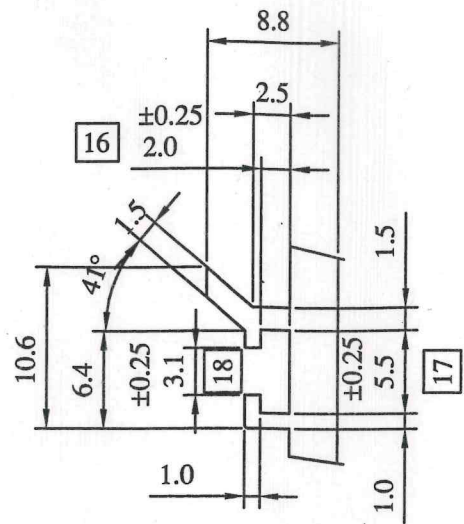
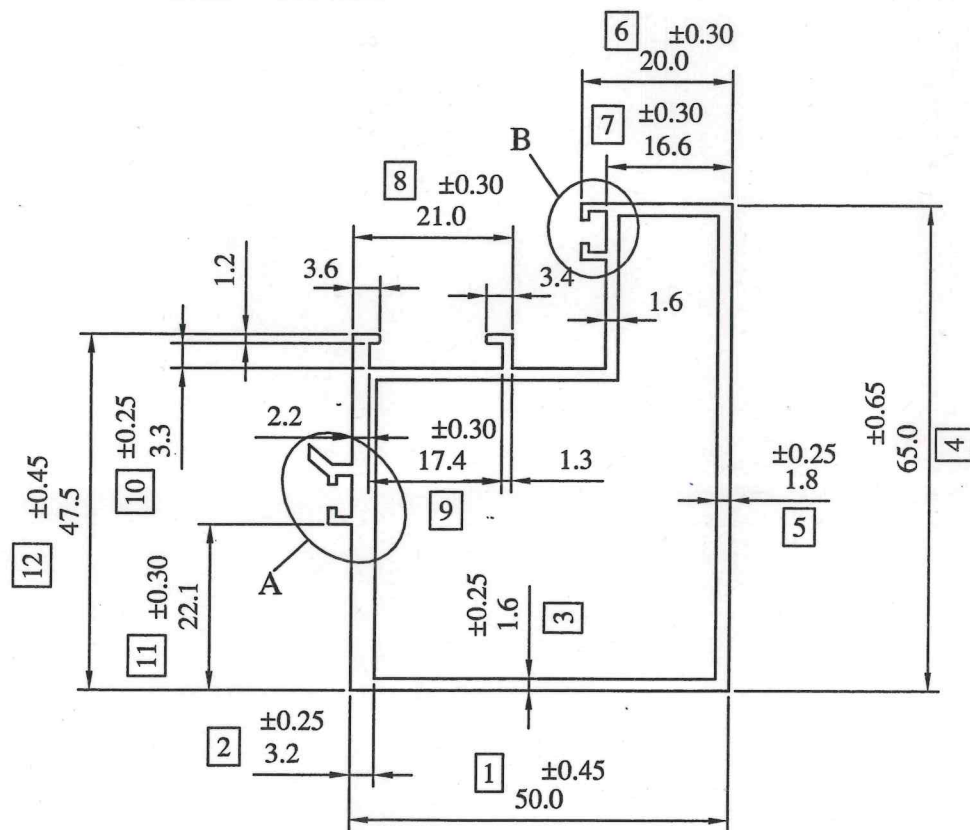


DETAIL AT = A



DETAIL AT = B



PLEASE SPECIFY THE EXPOSED SURFACE

LOCATION:-P1 - 1HOLE  
 ALL DIMENSION ARE IN M.M.  
 UNSPECIFIED CORNER RADIUS:0.40

TOL. AS PER BS EN 755-9:2008  
 UNLESS SPECIFIED

TWIST = ±1/4°/300 mm./mtr.  
 FLATNESS = WIDTH X 0.005mm  
 STRAIGHTNESS = 1.50 mm./mtr.  
 ANGULARITY = ±1.5°

**INDO ALUSYS INDUSTRIES LIMITED BHIWADI RAJASTHAN - 301019**

PARTY SAMPLE & DRG.		ESD6		PARTY NAME M/s.AASTHA ALUMINA PVT.LTD.			REF:-AS PER EMAIL DATE: 20.1.16	
				DRAWN	S.K.SHARMA	20.1.16	AREA	478.0 MM <sup>2</sup>
				CHECKED			WEIGHT	1.291 KG/M.
				APPROVED	<i>[Signature]</i>	13/2/16	WT. RANGE	----- Kg/12
				SCALE	1:1&2:1	DATE	ALLOY	6063 T6
00				CRITICAL DIM. *			MAL NO	15332
REV. STATUS	REV. NO.	DESCRIPTION	SIGN DATE	PERIMETER	INT.	213.6	SEC.NO.	D-6572
		REVISION			EXT.	297.0		