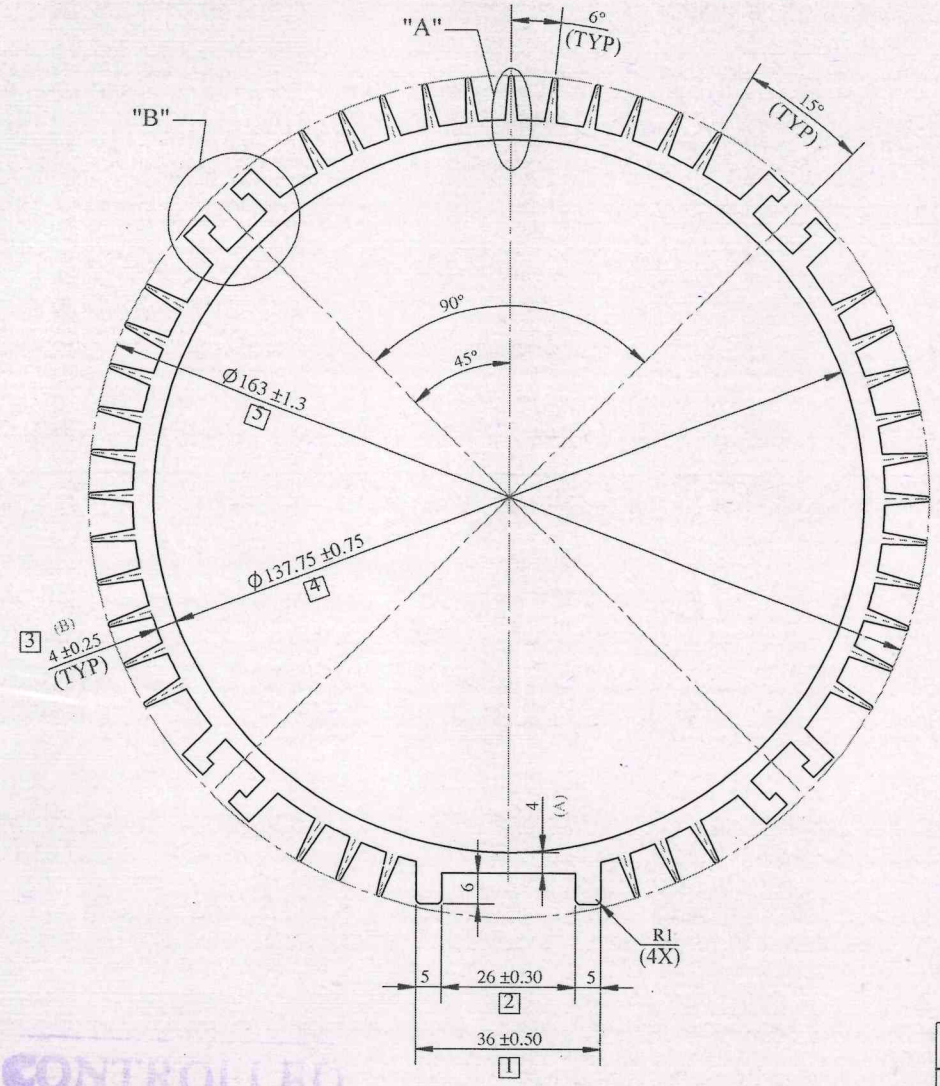
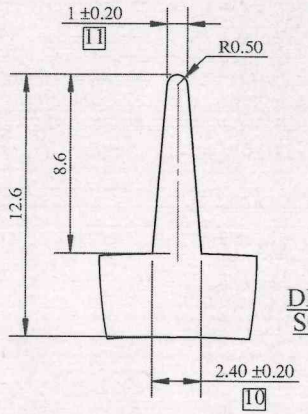
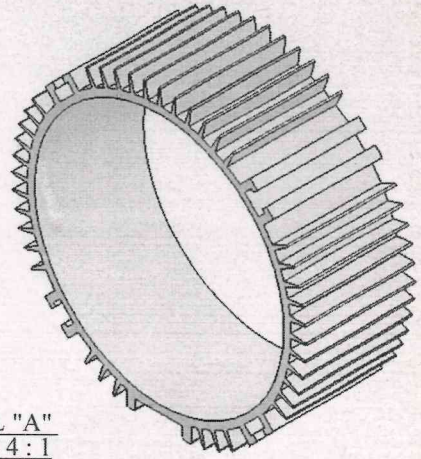
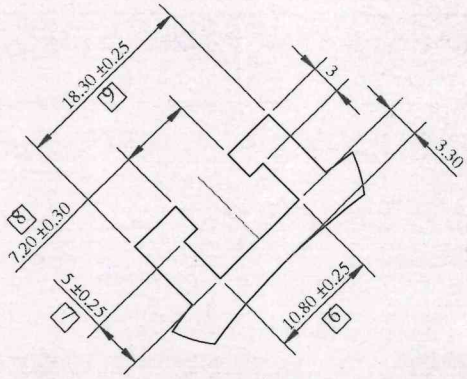




DETAIL "A"
SCALE 4 : 1





DETAIL "B"
SCALE 2 : 1

LOCATION:- P4 - 1 HOLE
ALL DIMENSION ARE IN mm.
UNSPECIFIED CORNER RADIUS:0.40

PLEASE SPECIFY THE EXPOSED SURFACE

TOL. AS PER BS EN 755-9:2008
UNLESS SPECIFIED

TWIST=±1/4°/300 M.M./M.
FLATNESS= WIDTH X 0.005mm.
STRAIGHTNESS= 1.50 M.M./MTR.
ANGULARITY=±1.5°

CONTROLLED
22-10-16

INDO ALUSYS INDUSTRIES LIMITED BHIWADI RAJASTHAN - 301019

PARTY SAMPLE & DRG.	SKETCH		PARTY NAME	M/S CLASSIC ENGINEERS			REF:-AS PER DISC. WITH PARTY Dt.20.08.016		
				DRAWN	VIVEK YADAV	21.08.016	AREA	2667.99	MM²
				CHECKED			WEIGHT	7.20	KG/M.
001	(B)	DIM. 4.0 WAS 4.125mm		APPROVED		22/10/16	WT. RANGE	-------	Kg/12
	(A)	DIM. 4.0 WAS 3.50mm		SCALE	1:1, 2:1 & 4:1	DATE	ALLOY	6063-T6	
	(REF.)	AS PER EMAIL Dt.-13.09.16		CRITICAL DIM.	*		MAL NO	15676	
REV. STATUS	REV. NO.	DESCRIPTION	SIGN DATE	PERIMETER	INT.	432.75	SEC.NO.	D-6735	
A3		REVISI			EXT.	1244.45			