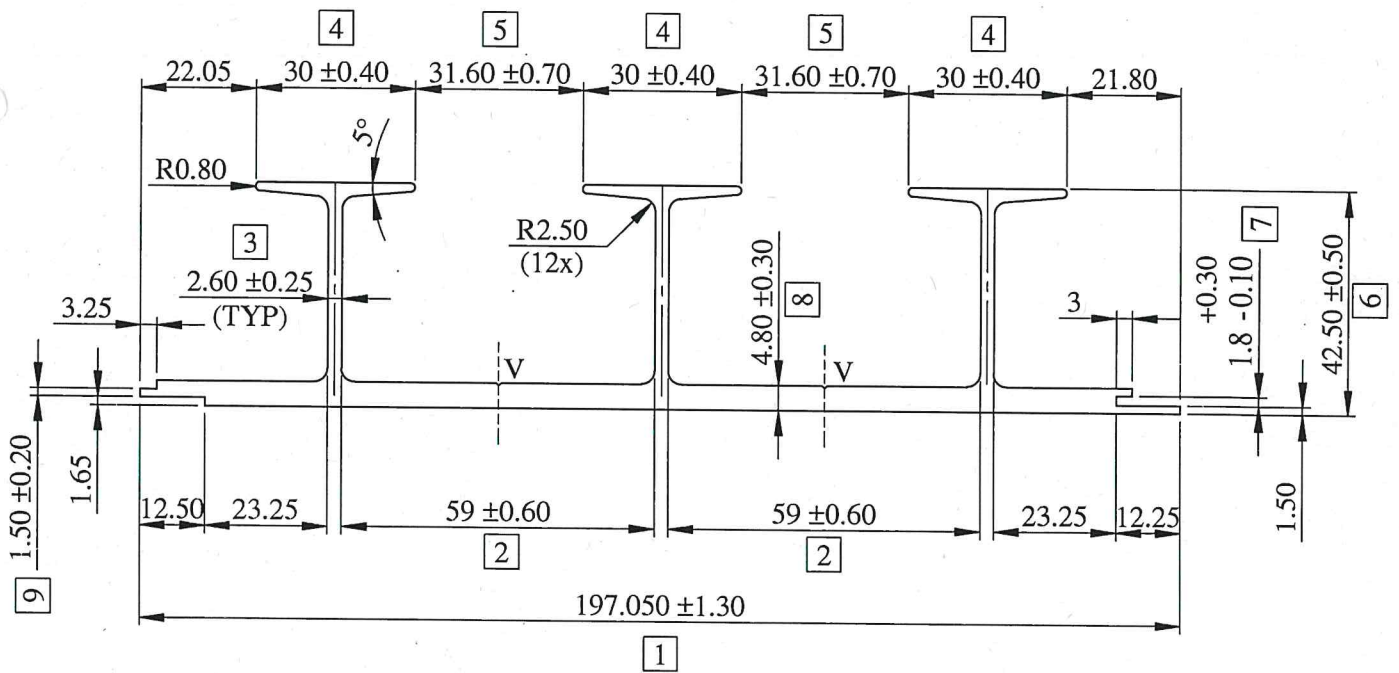


ASSEMBLY
SCALE 1:3



NOTE:-
Unmarked Radius = 0.50R
V-Groove = 0.50x1.0x90°

PLEASE SPECIFY THE EXPOSED SURFACE

LOCATION:-P4-1HOLE
ALL DIMENSION ARE IN mm.
UNSPECIFIED CORNER RADIUS:0.40

TOL. AS PER IS :3965-1981
UNLESS SPECIFIED

TWIST = 1.70 M.M./MTR.
FLATNESS = ±1.26 M.M.
STRAIGHTNESS = 1.70 M.M./MTR.
ANGULARITY = ±2°

INDO ALUSYS INDUSTRIES LIMITED BHIWADI RAJASTHAN - 301019

PARTY SAMPLE & DRG.		DRAWING		PARTY NAME M/S R.K. METAL ART			REF:- AS PER EMAIL DT.- 31.10.17		
				DRAWN	VIVEK YADAV	01.11.17	AREA	1365.87	MM ²
				CHECKED	<i>SyR</i>		WEIGHT	3.687	KG/M.
				APPROVED	<i>25/11/17</i>		WT. RANGE	-----	Kg/12
001		shape modified	<i>82</i>	SCALE	7:10	DATE	ALLOY	63400 WP	
	(REF.)	As Per Party Disc. on 07.11.17		CRITICAL DIM. *			MAL NO	16674	
REV. STATUS	REV. NO.	DESCRIPTION		SIGN DATE	PERIMETER	INT.	-----	SEC.NO.	D-7040
A4		REVISION				EXT.	778.84		