



NOTE:-  
R = 0.50R  
S = 1.00R

**TOLERANCE ON CUT LENGTH = ±5 mm**

TWIST = ±1/4°/300 M.M.

FLATNESS = WIDTH X 0.005mm.

STRAIGHTNESS = 1.50 M.M./MTR.

ANGULARITY = ±1.5°

LOCATION:-PI-1H  
ALL DIMENSION ARE IN mm.  
UNSPECIFIED CORNER RADIUS:0.40

**PLEASE SPECIFY THE EXPOSED SURFACE**

TOL. AS PER BS EN 755-9:2008  
UNLESS SPECIFIED

**INDO ALUSYS INDUSTRIES LIMITED BHIWADI RAJASTHAN - 301019**

PARTY SAMPLE & DRG.		SKETCH		PARTY NAME M/S BPTP			REF:- AS PER EMAIL DT.- 07.02.18		
				DRAWN	VIVEK YADAV	08.02.18	AREA	497.36	MM <sup>2</sup>
				CHECKED	<i>[Signature]</i>		WEIGHT	1.343	KG/M.
				APPROVED	<i>[Signature]</i>	16/3/18	WT. RANGE	-----	Kg/12
				SCALE	3:2	DATE	ALLOY	6063-T6	
00	(REF.)			CRITICAL DIM. *			MAL NO	16907	
REV. STATUS	REV. NO.	DESCRIPTION	SIGN DATE	PERIMETER	INT.		SEC.NO.	D-7129	
A4		REVISION			EXT.	278.70			