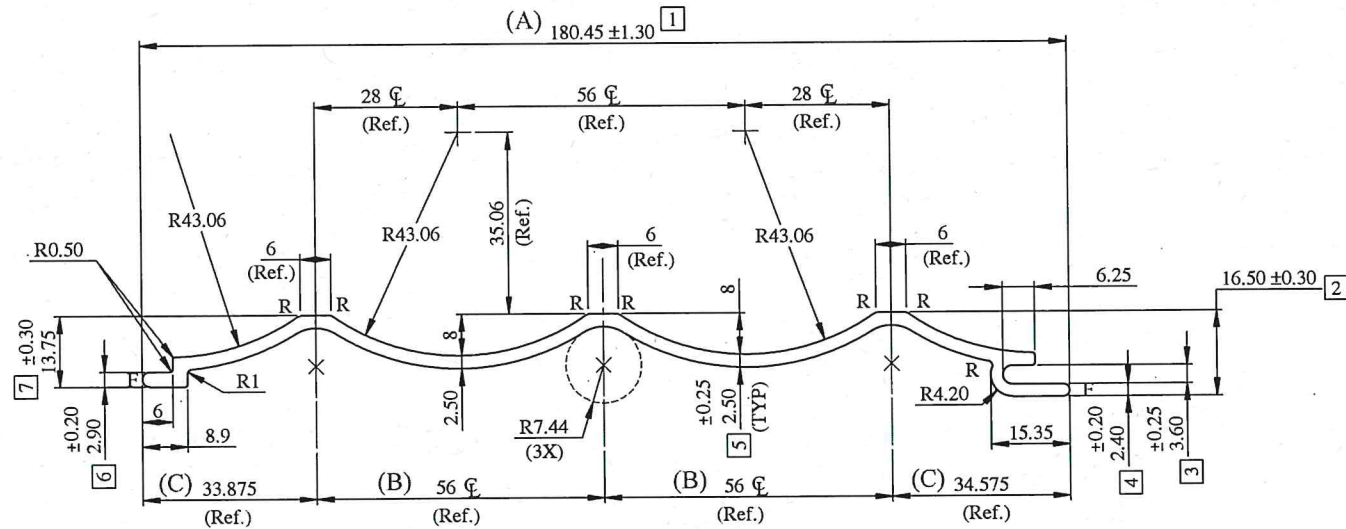
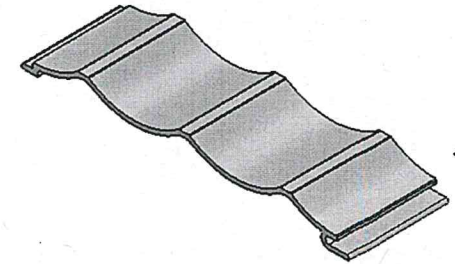




ASSEMBLY  
SCALE 1:2



NOTE:-  
R = 1.00R  
F = Full Radius  
Unmarked Radius = 0.50R

**TOLERANCE ON CUT LENGTH = ± 5 mm**

**PLEASE SPECIFY THE EXPOSED SURFACE**

LOCATION:-p4-1H  
ALL DIMENSION ARE IN mm.  
UNSPECIFIED CORNER RADIUS:0.40

TOL. AS PER IS : 3965-1981  
UNLESS SPECIFIED

TWIST = 1.70 M.M./MTR.  
FLATNESS = ± 1.14 M.M.  
STRAIGHTNESS = 1.70 M.M./MTR.  
ANGULARITY = ± 2.0°

**INDO ALUSYS INDUSTRIES LIMITED BHIWADI RAJASTHAN - 301019**

PARTY SAMPLE & DRG. DRAWING PARTY NAME M/S KOHLI ALUMINIUM REF:- As per email dt.- 14.03.18

REV. STATUS	REV. NO.	DESCRIPTION	SIGN DATE	REV. STATUS	REV. NO.	DESCRIPTION	SIGN DATE	PERIMETER	INT.	EXT.	SEC.NO.	
A3		REVISION		A3		REVISION				409.70	D-7177	
003	(C)	Dim. 33.875, 34.575 was 30.875 & 31.575 Resp.		002		DRAWING MODIFIED		DRAWN	VIVEK YADAV	14.03.18	AREA	517.34 MM <sup>2</sup>
	(B)	Dim. 56 was 50		002		AS PER EMAIL DT.-27.03.18		CHECKED			WEIGHT	1.397 KG/M.
	(A)	Dim. 180.45 was 162.45		001		DRAWING MODIFIED		APPROVED			WT. RANGE	----- Kg/12
	(REF.)	AS PER EMAIL Dt.04.04.18		(REF.)		AS PER EMAIL DT.-20.03.18		SCALE	1:1	DATE	ALLOY	6063-T6
								CRITICAL DIM.	*		MAL NO	17026