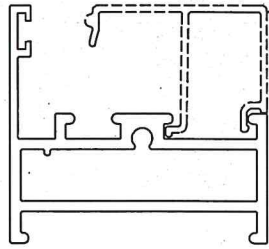
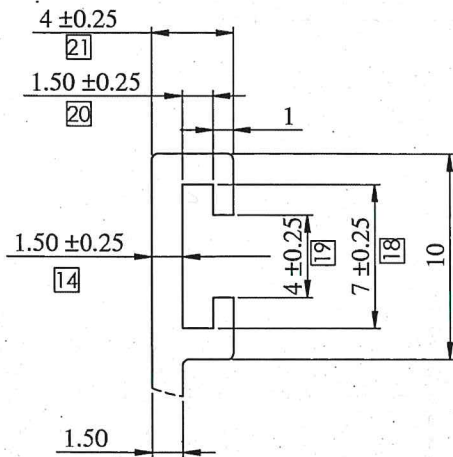


BEFORE APPROVAL CHECK ALL DIM. PROPELY

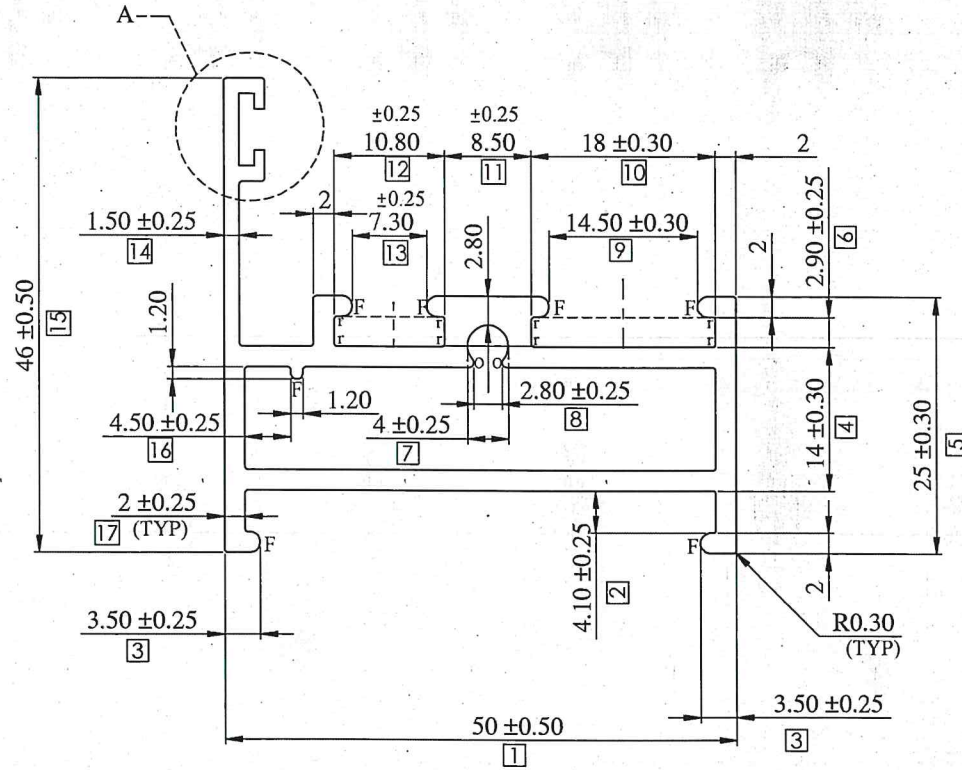
MAL NO.- 17680



ASSEMBLY



DETAIL A  
SCALE 4 : 1



NOTE:-

F = FULL RADIUS

r = 0.30R

O = 0.50R

PLEASE SPECIFY THE EXPOSED SURFACE

LOCATION:-P2 - IHOLE  
ALL DIMENSION ARE IN mm.  
UNSPECIFIED CORNER RADIUS:0.40

TOL. AS PER BS EN 755-9:2008  
UNLESS SPECIFIED

TWIST = ±1/4°/300 M.M.MTR.  
FLATNESS = WIDTH X 0.005 M.M.  
STRAIGHTNESS = 1.50 M.M.MTR.  
ANGULARITY = ±1.5°

INDO ALUSYS INDUSTRIES LIMITED BHIWADI RAJASTHAN - 301019

PARTY SAMPLE & DRG.		SAMPLE	PARTY NAME		M/s KOHLI ALUMINIUM & HARDWARE		REF:-		AS PER IOM Dt.-30.03.19	
					DRAWN	SONU	01.04.19	AREA	380.53	MM <sup>2</sup>
					CHECKED	<i>Sumit</i>	26.4.19	WEIGHT	1.027	KG/M.
					APPROVED			WT. RANGE	-----	Kg/12
	(A)	DETAIL-A MODIFICATION		SCALE	2:1 & 4:1	DATE		ALLOY	6063-T6	
001	(REF.)	AS PER EMAIL Dt.- 12.04.19		CRITICAL DIM.	*			MAL NO	17679	
REV. STATUS	REV. NO.	DESCRIPTION		SIGN DATE	PERIMETER	INT.	121.44	SEC.NO.	D-7384	
A3		REVISIO?				EXT.	263.30			