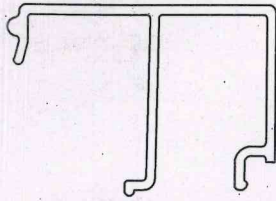
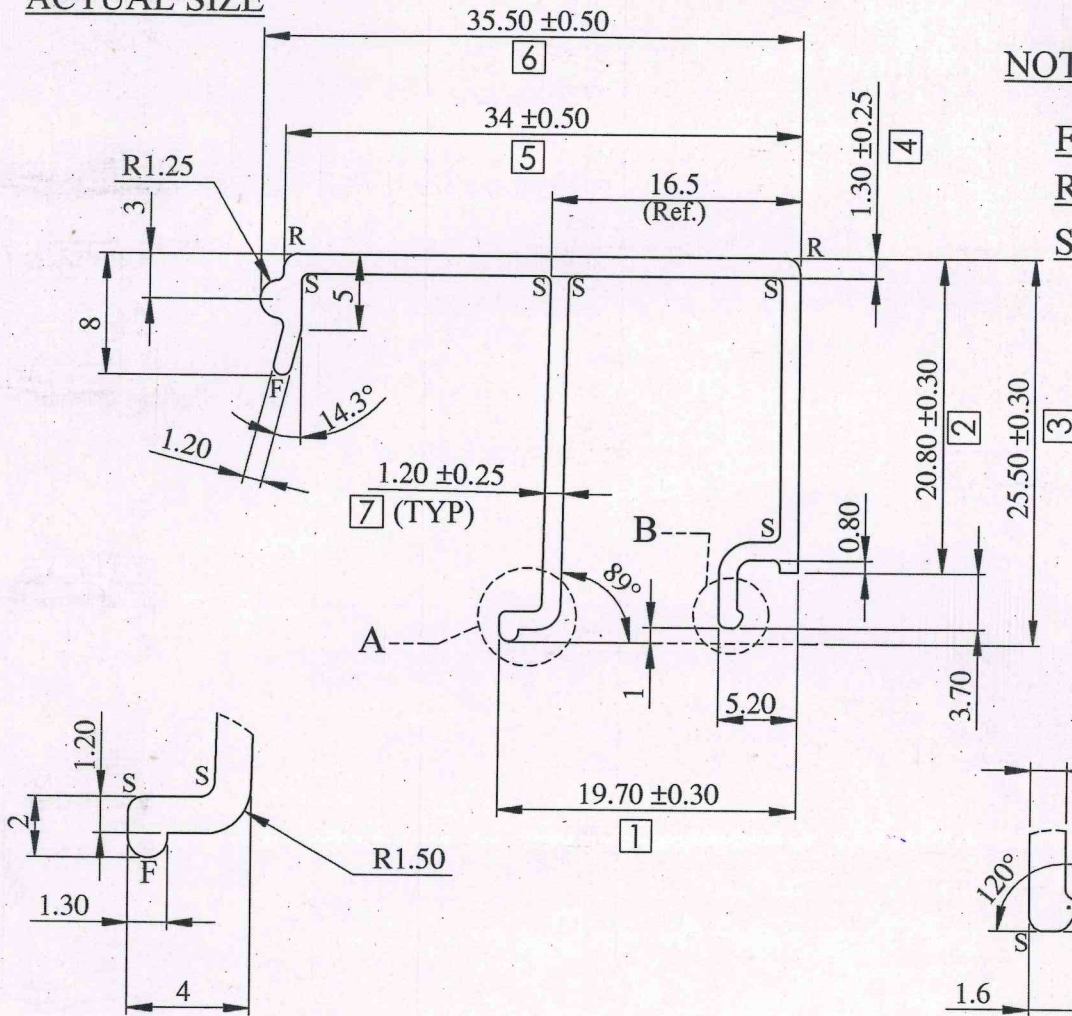


BEFORE APPROVAL CHECK ALL DIM. PROPELY



ACTUAL SIZE



NOTE:-

F = FULL RADIUS
R = 1.00R
S = 0.50R

DETAIL A
SCALE 4 : 1

DETAIL B
SCALE 4 : 1

LOCATION:-P3 - 2HOLE
ALL DIMENSION ARE IN mm.
UNSPECIFIED CORNER RADIUS:0.40

PLEASE SPECIFY THE EXPOSED SURFACE

TOL. AS PER BS EN 755-9:2008
UNLESS SPECIFIED

TWIST = ±1/4°/300 M.M./MTR.
FLATNESS = WIDTH X 0.005 M.M.
STRAIGHTNESS = 1.50 M.M./MTR.
ANGULARITY = ±1.5°

INDO ALUSYS INDUSTRIES LIMITED BHIWADI RAJASTHAN - 301019

PARTY SAMPLE & DRG.		SAMPLE	PARTY NAME M/s KOHLI ALUMINIUM & HARDWARE			REF:- AS PER IOM Dt.-30.03.19		
			DRAWN	SONU	01.04.19	AREA	117.00	MM ²
			CHECKED	<i>Amel</i>	26.4.19	WEIGHT	0.316	KG/M.
			APPROVED			WT. RANGE	-----	Kg/12
			SCALE	1:1 & 2:1	DATE	ALLOY	6063-T6	
00	(REF.)		CRITICAL DIM. *			MAL NO	17680	
REV. STATUS	REV. NO.	DESCRIPTION	SIGN DATE	PERIMETER	INT.	SEC.NO.	D-7385
A4		REVISION			EXT.	190.46		