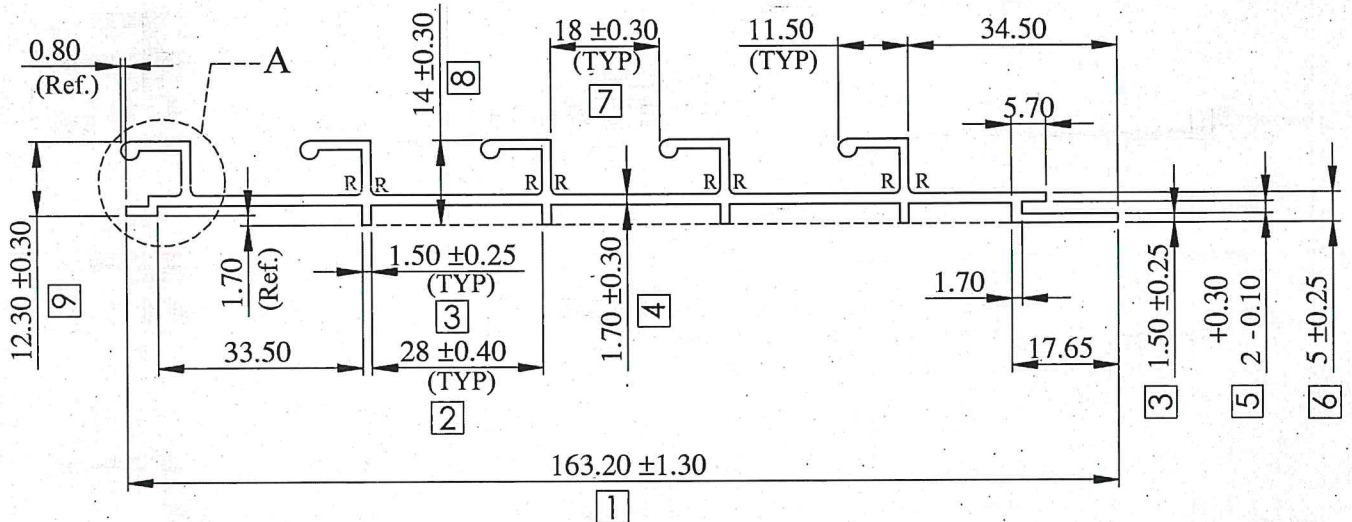


NOTE:-  
R = 1.0R

DETAIL A  
SCALE 2 : 1

Sec No. 4130



LOCATION:- P4 -1HOLE  
ALL DIMENSION ARE IN mm.  
UNSPECIFIED CORNER RADIUS:0.40

**PLEASE SPECIFY THE EXPOSED SURFACE**

TOL. AS PER BS EN 755-9:2008  
UNLESS SPECIFIED

TWIST = ±1/4°/300 M.M.  
FLATNESS = WIDTH X 0.005mm.  
STRAIGHTNESS = 1.50 M.M./MTR.  
ANGULARITY = ±1.5°

**INDO ALUSYS INDUSTRIES LIMITED BHIWADI RAJASTHAN - 301019**

PARTY SAMPLE & DRG.		DRG	PARTY NAME M/s INTERIOR CRAFT			REF:- AS PER EMAIL Dt.-01.03.19		
			DRAWN	SONU	01.03.19	AREA	467.6	MM <sup>2</sup>
			CHECKED	<i>Anil</i>	26.4.19	WEIGHT	1.262	KG/M.
			APPROVED			WT. RANGE	-----	Kg/12
			SCALE	0.8:1	DATE	ALLOY	6063-T6	
00	(REF.)		CRITICAL DIM. *			MAL NO	17612	
REV. STATUS	REV. NO.	DESCRIPTION	SIGN DATE	PERIMETER	INT.	.....	SEC.NO.	D-7389
A4		REVISION			EXT.	565.05		