



NOTE:-
 $r = 1.00R$
 $R = 2.50R$

MAIN BEAM

LOCATION:-P4 - 1HOLE
 ALL DIMENSION ARE IN mm.
 UNSPECIFIED CORNER RADIUS:0.50

PLEASE SPECIFY THE EXPOSED SURFACE

TOL. AS PER BS EN 755-9:2008
 UNLESS SPECIFIED

TWIST = ± 1/4°/300 M.M.M.
 FLATNESS = WIDTH X 0.005mm.
 STRAIGHTNESS = 1.50 M.M.MTR.
 ANGULARITY = ± 1.5°

INDO ALUSYS INDUSTRIES LIMITED BHIWADI RAJASTHAN - 301019									
PARTY SAMPLE & DRG.		PARTY NAME		M/S COMPLETE SURVEYING TECHNOLOGIES PVT.LTD		REF:- AS PER EMAIL Dt.-19.03.19			
				DRAWN	S.K.SHARMA	20.03.19	AREA	959.0	MM ²
				CHECKED	<i>[Signature]</i>		WEIGHT	2.590	KG/M.
	(B)	DIM. 17.16 WAS 17.20 mm		APPROVED			WT. RANGE	-----	Kg/12
	(A)	TOL. ±0.50 WAS ±1.0 mm		SCALE	1.5:1	DATE	ALLOY	6063-T6	
001	(REF.)	AS PER EMAIL Dt.-21.05.19		CRITICAL DIM.	*		MAL NO	17528	
REV. STATUS	REV. NO.	DESCRIPTION	SIGN DATE	PERIMETER	INT.	EXT.	SEC.NO.		
A3		REVISED			627.78	622.33	D-7428		