



DETAILS OF "X"  
SCALE 2:1

A = 0.8mm RADIUS (38 PLACES)  
B = 1.6mm RADIUS (40 PLACES)

TOLERANCE CHART CD = CIRCUMSCRIBING CIRCLE

DIMENSION	CD<100	100<CD<200	200<CD<300	300<CD<500
1PTO 10mm	±0.25	±0.30	±0.35	±0.40
10.0 -25.0	±0.30	±0.40	±0.50	±0.60
25.0 -50.0	±0.50	±0.60	±0.80	±0.90
50.0 -100	±0.70	±0.90	±1.10	±1.30
100 - 150	-	±1.10	±1.30	±1.50
150 - 200	-	±1.3	±1.50	±1.80
200 - 300	-	-	±1.70	±2.10
300 - 450	-	-	-	±2.80

1. STRAIGHTNESS=1.7mm/M
2. TWIST=1.7mm/M
3. ANGULARITY= ±1.7°
4. FLATNESS =1.8mm

<p><b>JINDAL</b> SYMBOL OF QUALITY AN ISO 9001 COMPANY</p>		<p><b>JINDAL ALUMINIUM LTD.</b> BANGALORE-560073 (INDIA)</p>	
<p>1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER BS:EN-755-9 UNLESS OTHERWISE SPECIFIED</p>		<p>SCALE 1:1 AREA mm<sup>2</sup> 6448.277 PERIMETER mm. 3089.91 WEIGHT kg/m 17.410</p>	
PARTY'S NAME	BRIGHT INDIA TECHNOLOGY PVT. LTD., ERODE	DRAWN	SRIYATHSA 30-12-2013
PARTY'S DRAWING No.	AS PER AUTOCAD DRAWING & OUR PROPOSAL DRAWING	CHECKED	
ALLOY & TEMPER	6063 T6	APPROVED	S.S.GARG 07-01-2014
DESCRIPTION	HEAT SINK SECTION	SCALE	1:1
		DRAWING No.	P-13311
		SECTION No.	E0138