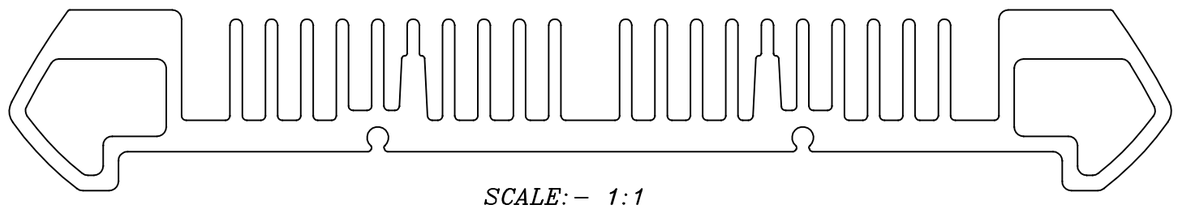
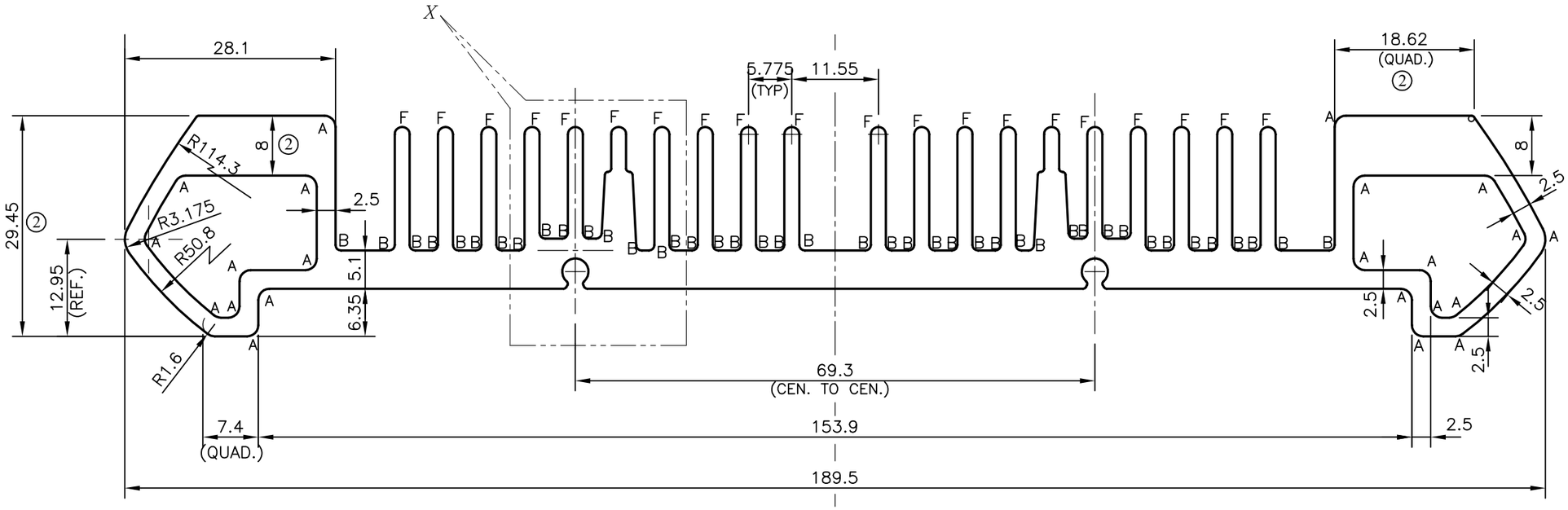
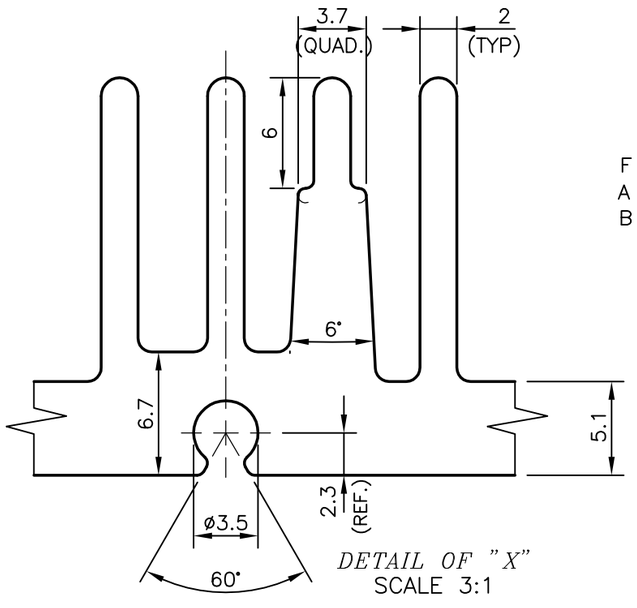
P–13312
E0139



SCALE:– 1:1





DETAIL OF "X"
SCALE 3:1

F = FULL RADIUS (22 PLACES)
A = 1.5mm RADIUS (20 PLACES) ②
B = 0.75mm RADIUS (42 PLACES)

ISSUE-2 :-

- SHAPE CHANGED
- DIMENSION CHANGED FROM
  27.95 TO 29.45 mm
  2.5 TO 8 mm.
  19.7 TO 18.62 mm.
- INTERNAL PROJECTION REMOVED
- WEIGHT ALSO CHANGED FROM 5.061 TO 5.467 kg/m.

TOLERANCE CHART CD = CIRCUMSCRIBING CIRCLE

DIMENSION	CD≤100	100<CD≤200	200<CD≤300	300<CD≤500
UPTO 10mm	±0.25	±0.30	±0.35	±0.40
10.0 –25.0	±0.30	±0.40	±0.50	±0.60
25.0 –50.0	±0.50	±0.60	±0.80	±0.90
50.0 –100	±0.70	±0.90	±1.10	±1.30
100 – 150	–	±1.10	±1.30	±1.50
150 – 200	–	±1.3	±1.50	±1.80
200 – 300	–	–	±1.70	±2.10
300 – 450	–	–	–	±2.80

1. STRAIGHTNESS=1.7mm/M
2. TWIST=1.7mm/M
3. ANGULARITY= ±1.7°
4. FLATNESS =0.007xWIDTH

JINDAL
SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE–560073 (INDIA)

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER BS:EN–755–9 ,UNLESS OTHERWISE SPECIFIED

		NAME	DATE
DRAWN		PARVESH	07–11–2016
CHECKED			
APPROVED		B. NATRAJ	10–11–2016
SCALE			1.5:1
AREA mm²			2024.867
PERIMETER mm.			1084.332
WEIGHT kg/m			5.467
DRAWING No.		SECTION No.	
P–13312		–	
E0139		E0139 (ISSUE–2)	

PARTY'S NAME	BRIGHT INDIA TECHNOLOGY PVT. LTD., ERODE
PARTY'S DRAWING No.	AS PER AUTOCAD & OUR PROPOSAL DRAWING
ALLOY & TEMPER	6063 T6
DESCRIPTION	HEAT SINK SECTION