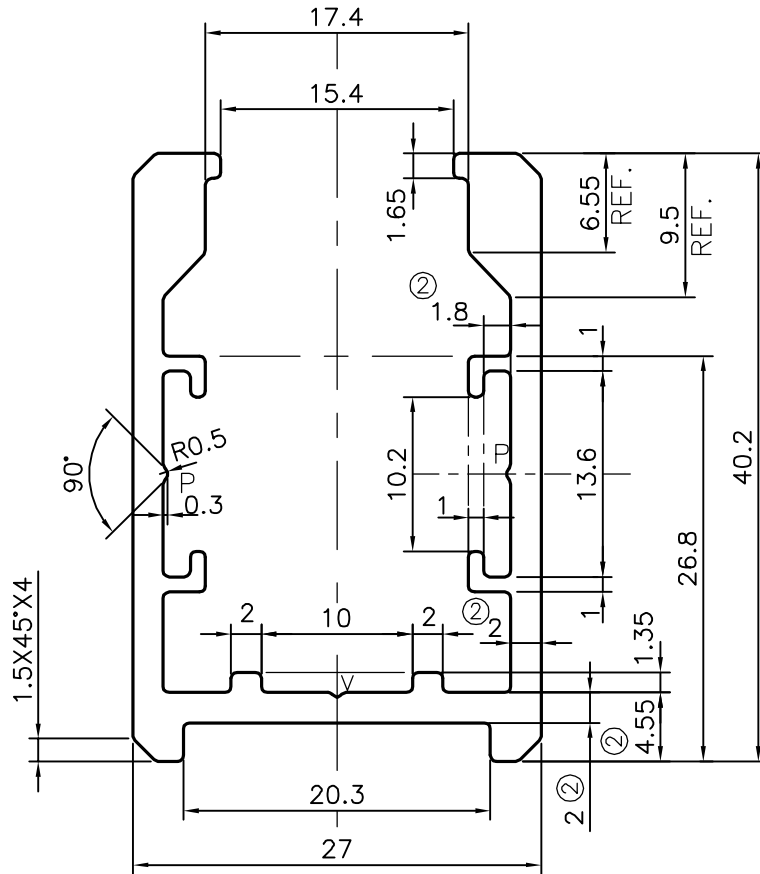
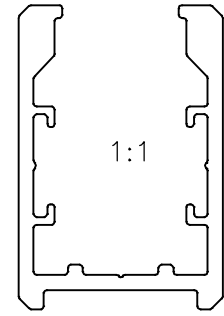


P-13583

E0149



ISSUE-2

WALL THICKNESS CHANGED FROM 1.5 mm TO 2.0 mm & 1.35 TO 2.0 mm
 DIMENSION CHANGED FROM 2.3 TO 1.8 mm, 3.9 TO 4.55 & 2 TO 1.35

WEIGHT ALSO CHANGED FROM 0.659 kg/m TO 0.759 kg/m

P = PIP 0.3x90° (2 PLACES)

V = VEE GROOVE 0.3x90°

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	UPTO 320.00mm - ±1.70
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	1. STRAIGHTNESS=1.7mm/M
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	2. TWIST=1.7mm/M
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	3. ANGULARITY= ±2°
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	4. FLATNESS =0.3mm



SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	J.P.KAUSHIK	09-01-2016
CHECKED		
APPROVED	S.S. GARG	22-04-2016

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:3965-1981, UNLESS OTHERWISE SPECIFIED

SCALE	2:1
AREA mm ²	281.051
PERIMETER mm.	253.297
WEIGHT kg/m	0.759

PARTY'S NAME	HV ART N GLASS,NEW DELHI
PARTY'S DRAWING No.	AS PER SAMPLE
ALLOY & TEMPER	6063 T6
DESCRIPTION	MISC. SECTION

DRAWING No.	SECTION No.
P-13583	-
E0149	E0149(ISSUE-2)