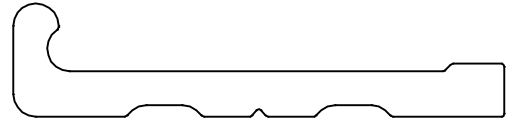
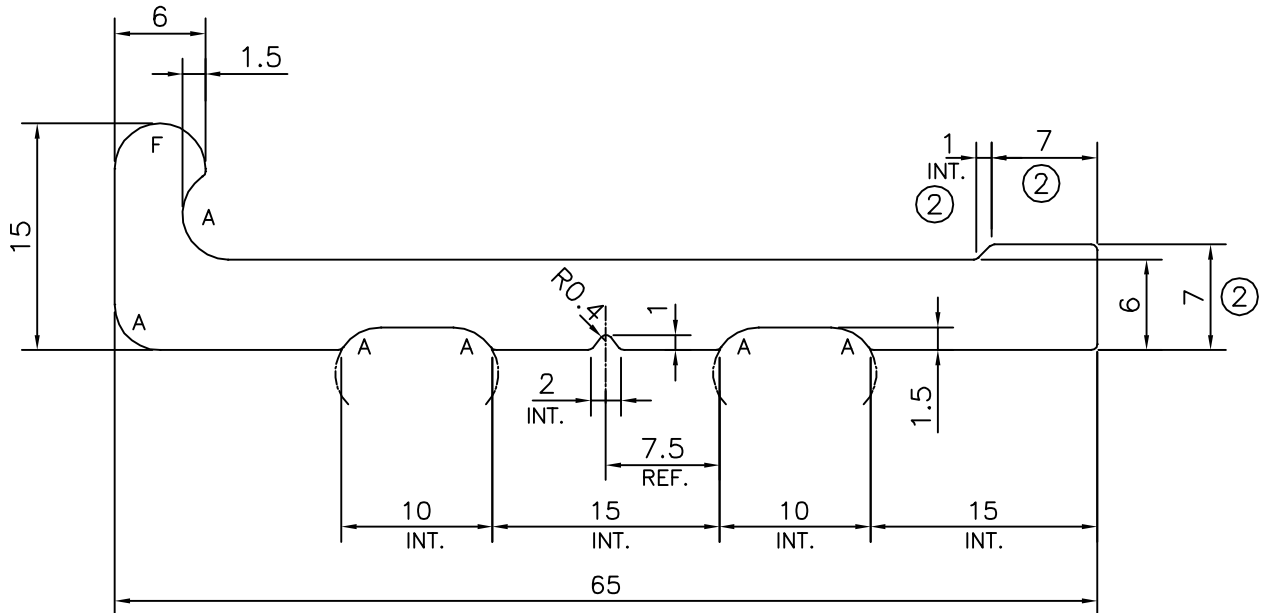


P-14130

E0192



SCALE: - 1:1



F = FULL RADIUS (1 PLACE)
A = RADIUS 3 mm. (6 PLACES)

ISSUE-2

DRAWING MODIFIED AS PER CUSTOMER REQUIREMENT

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2° 4. FLATNESS =0.007xWIDTH
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	



SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	PARVESH	02-02-2015
CHECKED		
APPROVED	S.S.GARG	02-02-2015

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:3965-1981, UNLESS OTHERWISE SPECIFIED

SCALE	2:1
AREA mm ²	413.61
PERIMETER mm.	160.763
WEIGHT kg/m	1.117

PARTY'S NAME	PERFECT SYSTEMS & SERVICES, COIMBATORE
PARTY'S DRAWING No.	AS PER DRAWING-ALUMINIUM FLAT
ALLOY & TEMPER	HE9 WP
DESCRIPTION	ARCHITECTURAL SECTION-HINGE

DRAWING No.	SECTION No.
P-14130	-
E0192	E0192 (ISSUE-2)