



----- EXPOSED SURFACE
 Z = RADIUS 1 mm. (7 PLACES)

| TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS | | | |
|--|----------------------|----------------------|--------------------------|
| UPTO 6.40mm - ±0.20 | UPTO 32.0mm - ±0.38 | UPTO 120.0mm - ±0.85 | 1. STRAIGHTNESS=1.7mm/M |
| UPTO 10.0mm - ±0.23 | UPTO 50.0mm - ±0.46 | UPTO 160.0mm - ±1.02 | 2. TWIST=1.7mm/M |
| UPTO 12.0mm - ±0.25 | UPTO 60.0mm - ±0.53 | UPTO 200.0mm - ±1.14 | 3. ANGULARITY= ±2° |
| UPTO 16.0mm - ±0.28 | UPTO 80.0mm - ±0.69 | UPTO 250.0mm - ±1.40 | 4. FLATNESS =0.007xWIDTH |
| UPTO 25.0mm - ±0.30 | UPTO 100.0mm - ±0.75 | UPTO 300.0mm - ±1.65 | |

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| <p>SYMBOL OF QUALITY AN ISO 9001 COMPANY</p> | JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA) | |
| | DRAWN | NAME |
| | PARVESH | DATE |
| CHECKED | | 15-12-2014 |
| APPROVED | S.S.GARG | 16-12-2014 |

1. ALL DIMENSIONS ARE IN mm.
 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
 3. TOLERANCES WILL BE AS PER IS:6477-1983 , UNLESS OTHERWISE SPECIFIED

| | |
|---------------------|---|
| PARTY'S NAME | ALUFIT (INDIA) PRIVATE LIMITED, BANGALORE |
| PARTY'S DRAWING No. | AS PER AUTOCAD DRAWING-BS-11 |
| ALLOY & TEMPER | HE9 WP |
| DESCRIPTION | CURTAIN WALL SECTION-SHUTTER 135° |

| | | | |
|-------------|---------|-------------|-------|
| DRAWING No. | P-14240 | SECTION No. | - |
| | E0202 | | E0202 |