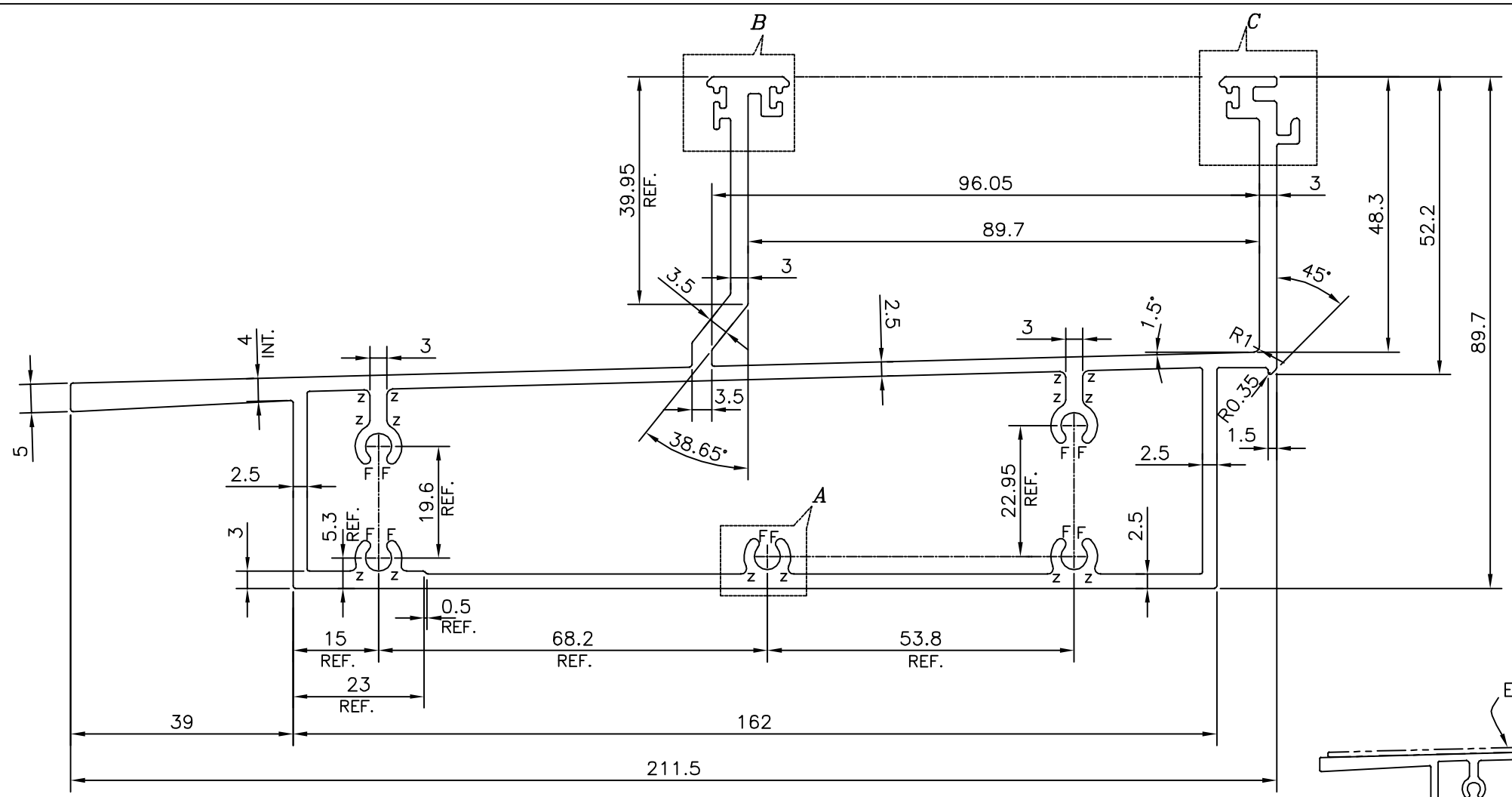
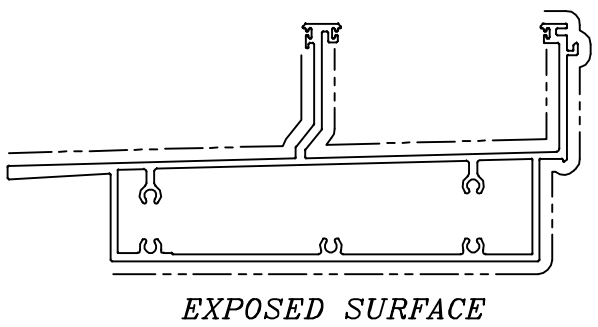
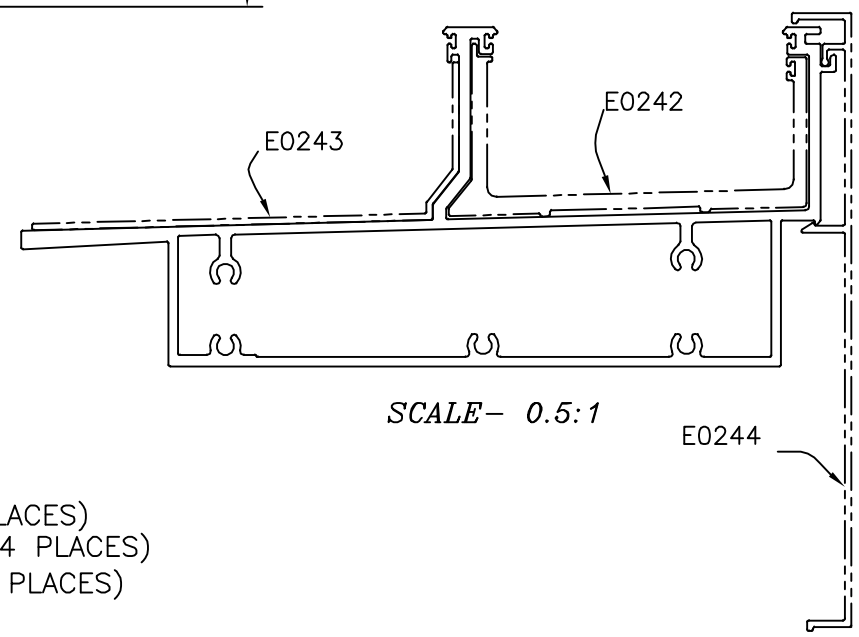
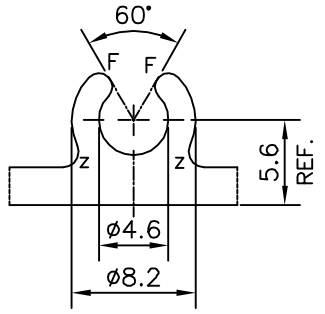
P–14173
E0241



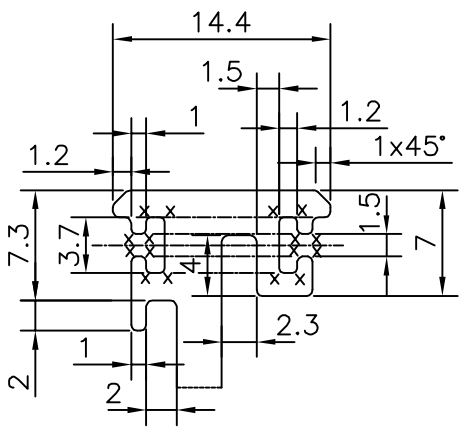




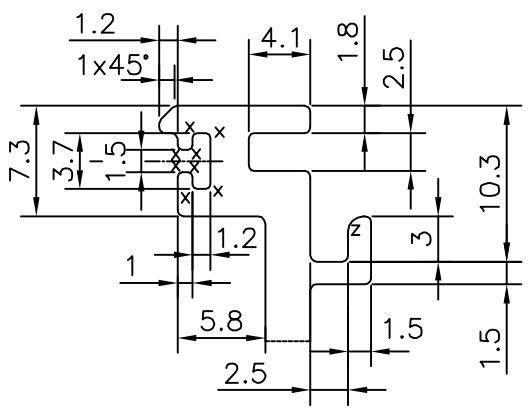
SCALE– 0.5:1



DETAIL OF "A"
SCALE 2:1



DETAIL OF "B"
SCALE 2:1



DETAIL OF "C"
SCALE 2:1

F = FULL RADIUS (12 PLACES)
X = RADIUS 0.3 mm. (24 PLACES)
Z = RADIUS 1 mm. (15 PLACES)
—--— EXPOSED SURFACE

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS			
UPTO 6.40mm – ±0.20 UPTO 10.0mm – ±0.23 UPTO 12.0mm – ±0.25 UPTO 16.0mm – ±0.28 UPTO 25.0mm – ±0.30	UPTO 32.0mm – ±0.38 UPTO 50.0mm – ±0.46 UPTO 60.0mm – ±0.53 UPTO 80.0mm – ±0.69 UPTO 100.0mm – ±0.75	UPTO 120.0mm – ±0.85 UPTO 160.0mm – ±1.02 UPTO 200.0mm – ±1.14 UPTO 250.0mm – ±1.40 UPTO 300.0mm – ±1.65	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2° 4. FLATNESS =0.007xWIDTH

JINDAL
SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE–560073 (INDIA)

	NAME	DATE
DRAWN	PARVESH	03–12–2014
CHECKED		
APPROVED	S.S.GARG	16–12–2014

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:6477–1983 , UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	ALUFIT (INDIA) PRIVATE LIMITED, BANGALORE
PARTY'S DRAWING No.	AS PER AUTOCAD DRAWING–GD–26
ALLOY & TEMPER	6063 T6
DESCRIPTION	CURTAIN WALL SECTION–HEAD TRANSOM

SCALE	1:1
AREA mm²	1764.996
PERIMETER mm.	791.911
WEIGHT kg/m	4.765

DRAWING No.	SECTION No.
P–14173	–
E0241	E0241