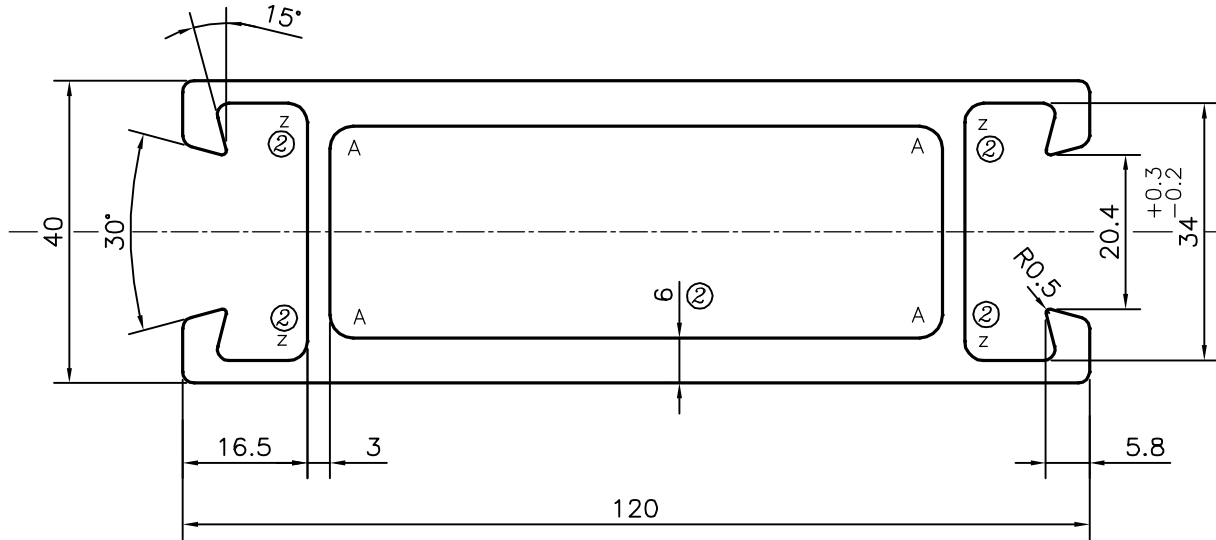


P-14148

E0267

**ISSUE (2) :-**

- ☞ THICKNESS CHANGED FROM 3 mm. TO 6 mm.
- ☞ RADIUS CHANGED FROM R3 TO R2.5 mm. (4 PLACES)
- ☞ WEIGHT ALSO CHANGED FROM 2.867 kg/m TO 4.173 kg/m.

TOLERANCE CHART CD = CIRCUMSCRIBING CIRCLE

DIMENSION	CD ≤ 100	100 < CD ≤ 200	200 < CD ≤ 300	300 < CD ≤ 500
UPTO 10mm	±0.25	±0.30	±0.35	±0.40
10.0 - 25.0	±0.30	±0.40	±0.50	±0.60
25.0 - 50.0	±0.50	±0.60	±0.80	±0.90
50.0 - 100	±0.70	±0.90	±1.10	±1.30
100 - 150	-	±1.10	±1.30	±1.50
150 - 200	-	±1.3	±1.50	±1.80
200 - 300	-	-	±1.70	±2.10
300 - 450	-	-	-	±2.80

- ② A = RADIUS 3 mm. (4 PLACES)
- ② Z = RADIUS 2.5 mm. (4 PLACES)



SYMBOL OF QUALITY  
AN ISO 9001 COMPANY

**JINDAL ALUMINIUM LTD.**  
BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	PARVESH	06-05-2015
CHECKED		
APPROVED	S.S.GARG	16-06-2015
SCALE		1:1
AREA mm <sup>2</sup>		1545.661
PERIMETER mm.		429.361
WEIGHT kg/m		4.173
DRAWING No.	SECTION No.	
P-14148	-	
E0267	E0267(ISSUE-2)	

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 1.50 mm.
3. TOLERANCES WILL BE AS PER BS:EN-755-9, UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	WRIGHTBUS INDIA (ENG.) PVT. LTD., KANCHEEPURAM
PARTY'S DRAWING No.	AS PER AUTOCAD DRAWING-SB_AUE-00161
ALLOY & TEMPER	6005 T6
DESCRIPTION	MISC. SECTION