



A = RADIUS 2.5 mm. (3 PLACES)  
 X = RADIUS 1.5 mm. (6 PLACES)  
 F = FULL RADIUS (1 PLACE)  
 V = VEE GROOVE 1x90° (1 PLACE)

TOLERANCE CHART CD = CIRCUMSCRIBING CIRCLE

DIMENSION	CD<100	100<CD<200	200<CD<300	300<CD<500
UPTO 10mm	±0.25	±0.30	±0.35	±0.40
10.0 - 25.0	±0.30	±0.40	±0.50	±0.60
25.0 - 50.0	±0.50	±0.60	±0.80	±0.90
50.0 - 100	±0.70	±0.90	±1.10	±1.30
100 - 150	-	±1.10	±1.30	±1.50
150 - 200	-	±1.3	±1.50	±1.80
200 - 300	-	-	±1.70	±2.10
300 - 450	-	-	-	±2.80

<p><b>JINDAL ALUMINIUM LTD.</b> BANGALORE-560073 (INDIA)</p>		<p>SYMBOL OF QUALITY AN ISO 9001 COMPANY</p>	
<p>1. ALL DIMENSIONS ARE IN mm.                  2. ROUND OFF ALL SHARP CORNERS WITH 0.50 mm.                  3. TOLERANCES WILL BE AS PER BS:EN-755-9 , UNLESS OTHERWISE SPECIFIED</p>			
PARTY'S NAME	WRIGHTBUS INDIA (ENG.) PVT. LTD., KANCHEEPURAM		
PARTY'S DRAWING No.	AS PER AUTOCAD DRAWING-AUE-00321		
ALLOY & TEMPER	6005 T6		
DESCRIPTION	SEAT RAIL SECTION		
DRAWN	NAME: <b>PARVESH</b>	DATE	28-11-2014
CHECKED			
APPROVED	S.S.GARG		01-01-2015
SCALE 1:1			
AREA mm <sup>2</sup>		1298.926	
PERIMETER mm.		778.298	
WEIGHT kg/m		3.507	
DRAWING No.		SECTION No.	
P-14150		-	
E0269		E0269	