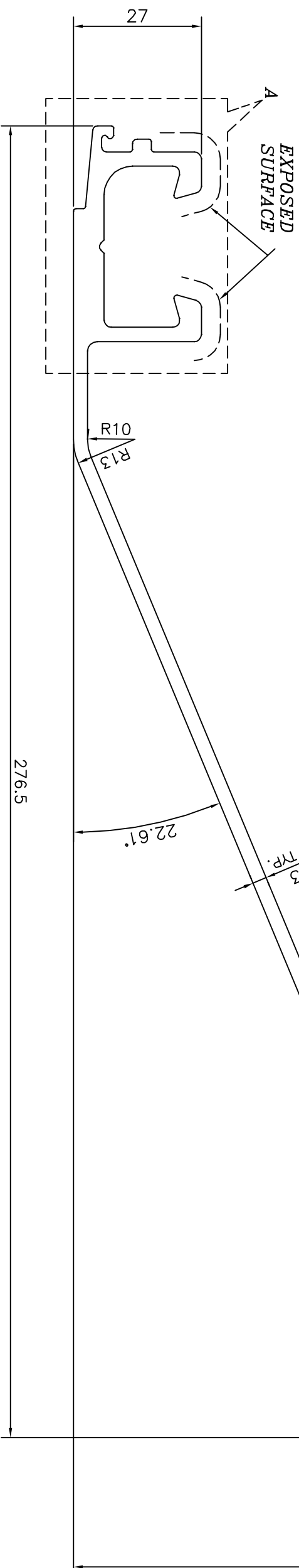
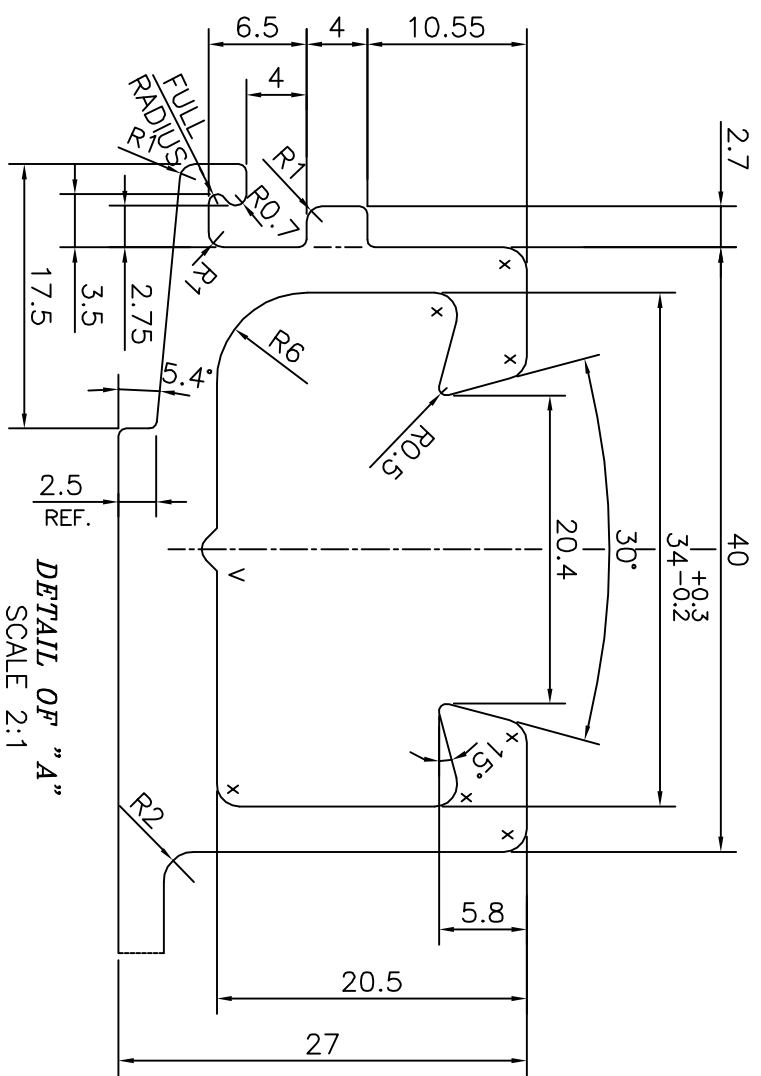



P-14288

E0277



TOLERANCE CHART CD = CIRCUMSCRIBING CIRCLE				
DIMENSION	CD<100	100<CD<200	200<CD<300	300<CD<500
UP TO 10mm	±0.25	±0.30	±0.35	±0.40
10.0 - 25.0	±0.30	±0.40	±0.50	±0.60
25.0 - 50.0	±0.50	±0.60	±0.80	±0.90
50.0 - 100	±0.70	±0.90	±1.10	±1.30
100 - 150	-	±1.10	±1.30	±1.50
150 - 200	-	±1.3	±1.50	±1.80
200 - 300	-	-	±1.70	±2.10
300 - 450	-	-	-	±2.80

X = RADIUS 1.5 mm. (7 PLACES)
 F = FULL RADIUS (1 PLACE)
 V = VEE GROOVE 1x90° (1 PLACE)

 SYMBOL OF QUALITY AN ISO 9001 COMPANY		JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)		DRAWN	NAME	DATE
				CHECKED	PARVESH	27-12-2014
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.50 mm. 3. TOLERANCES WILL BE AS PER BS:EN-755-9 , UNLESS OTHERWISE SPECIFIED		PARTY'S NAME WRIGHTBUS INDIA (ENG.) PVT. LTD., KANCHHEPURAM		APPROVED	S.S.GARG	28-01-2015
				SCALE	1:1	
PARTY'S NAME WRIGHTBUS INDIA (ENG.) PVT. LTD., KANCHHEPURAM		PARTY'S DRAWING No. AS PER AUTOCAD DRAWING-AUE-00120		AREA	mm ²	1334.743
				PERIMETER	mm.	805.033
PARTY'S NAME WRIGHTBUS INDIA (ENG.) PVT. LTD., KANCHHEPURAM		PARTY'S DRAWING No. AS PER AUTOCAD DRAWING-AUE-00120		WEIGHT	kg/m	3.604
ALLOY & TEMPER 6063 T6		DESCRIPTION SEAT RAIL SECTION		DRAWING No.	SECTION No.	
				P-14288	-	
				E0277	E0277	