


TOLERANCE CHART CD = CIRCUMSCRIBING CIRCLE				
DIMENSION	CD<100	100<CD<200	200<CD<300	300<CD<500
UP TO 10mm	±0.25	±0.30	±0.35	±0.40
10.0 - 25.0	±0.30	±0.40	±0.40	±0.40
25.0 - 50.0	±0.50	±0.60	±0.80	±0.90
50.0 - 100	±0.70	±0.90	±1.10	±1.30
100 - 150	-	±1.10	±1.30	±1.50
150 - 200	-	±1.3	±1.50	±1.80
200 - 300	-	-	±1.70	±2.10
300 - 450	-	-	-	±2.80

X = RADIUS 1.5 mm. (12 PLACES)
 Y = RADIUS 3 mm. (14 PLACES)
 Z = RADIUS 5 mm. (4 PLACES)
 F = FULL RADIUS (1 PLACE)
 V = VEE GROOVE 0.3x90° (2 PLACE)

 SYMBOL OF QUALITY AN ISO 9001 COMPANY		JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)	
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.50 mm. 3. TOLERANCES WILL BE AS PER BS:EN-755-9, UNLESS OTHERWISE SPECIFIED			
PARTY'S NAME	WRIGHTBUS INDIA (ENG.) PVT. LTD., KANCHEEPURAM	NAME	PARVESH
PARTY'S DRAWING No.	AS PER AUTOCAD DRAWING-AUE-00338	CHECKED	
ALLOY & TEMPER	6060 T66	APPROVED	S.S.GARG
DESCRIPTION	LUGGAGE RACK SECTION	SCALE	1:1
		AREA	mm ² 2613.991
		PERIMETER	mm. 799.559
		WEIGHT	kg/m 7.058
		DRAWING No.	P-14287-2
		SECTION No.	E0291
		DATE	28-01-2015
			19-04-2015