


TOLERANCE CHART CD = CIRCUMSCRIBING CIRCLE					
DIMENSION	CD<100	100<CD<200	200<CD<300	300<CD<500	
UP TO 10mm	±0.25	±0.30	±0.35	±0.40	
10.0 - 25.0	±0.30	±0.40	±0.50	±0.60	
25.0 - 50.0	±0.50	±0.60	±0.80	±1.00	
50.0 - 100	±0.70	±0.90	±1.10	±1.30	
100 - 150	-	±1.10	±1.30	±1.50	
150 - 200	-	±1.3	±1.50	±1.80	
200 - 300	-	-	±1.70	±2.10	
300 - 450	-	-	-	±2.80	

V = VEE GROOVE 0.3x90° (1 PLACE)
 X = RADIUS 1.5 mm. (16 PLACES)
 Y = RADIUS 2.5 mm. (23 PLACES)
 Z = RADIUS 1.0 mm. (5 PLACES)

 SYMBOL OF QUALITY AN ISO 9001 COMPANY		JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)		DRAWN NAME PARYESH	DATE 26-02-2015
				CHECKED	APPROVED S.S.GARG
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.50 mm. 3. TOLERANCES WILL BE AS PER BS:EN-755-9 , UNLESS OTHERWISE SPECIFIED					
PARTY'S NAME WRIGHTBUS INDIA (ENG.) PVT. LTD., KANCHHEPURAM		PARTY'S DRAWING No. AS PER AUTOCAD DRAWING- AUE-00320			
PARTY'S DRAWING No. 6063 T6		ALLOY & TEMPER 6063 T6			
DESCRIPTION CANTRAIL SECTION		WEIGHT kg/m 6.988			
		DRAWING No. P-14292-1		SECTION No. E0292	
		DRAWING No. E0292		SECTION No. E0292	