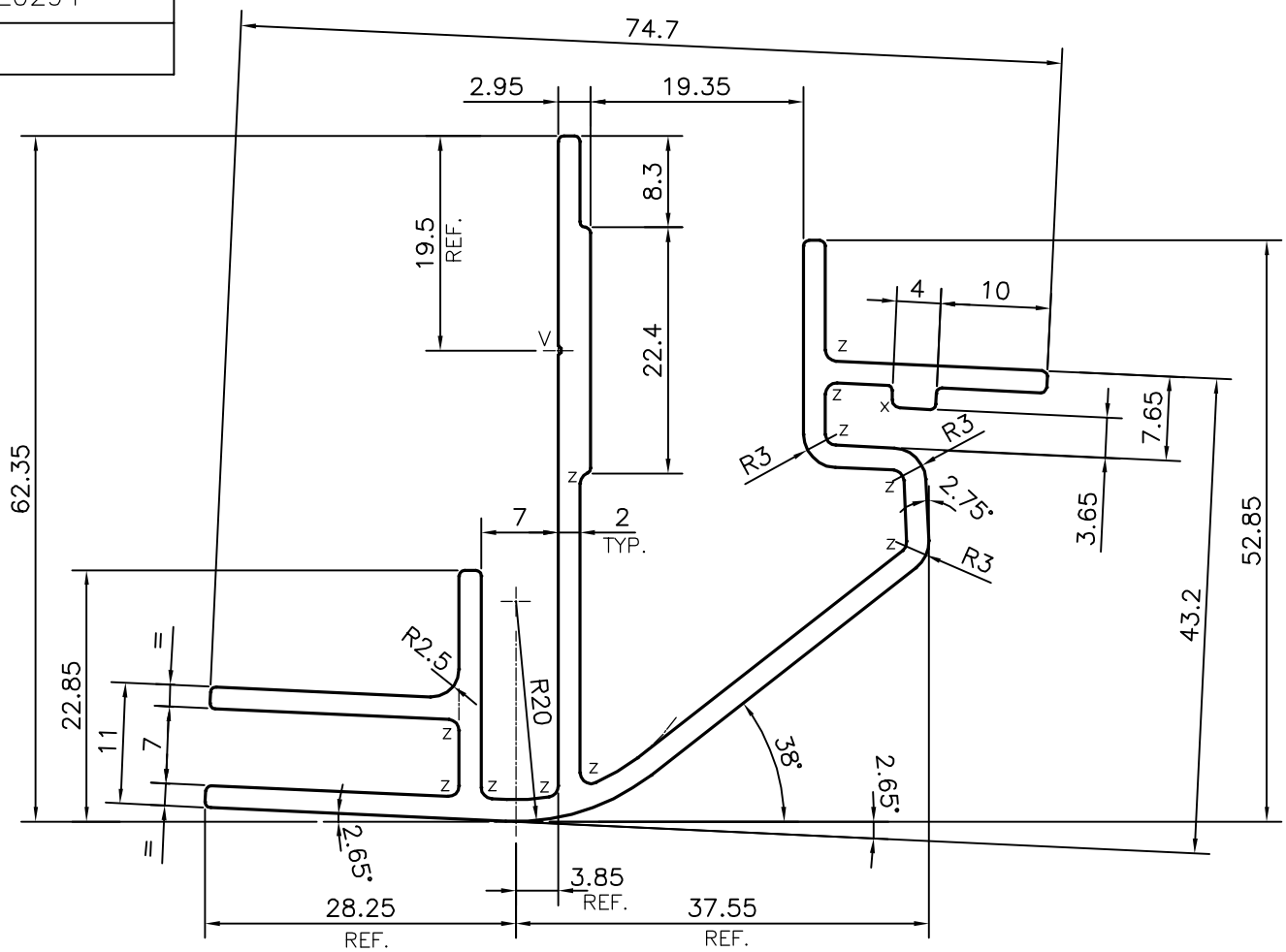
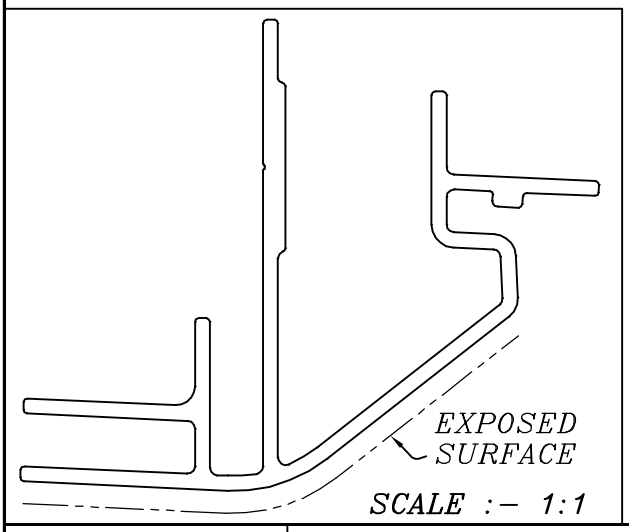
P−14294
E0294





V = VEE GROOVE 0.3x90° (1 PLACE)
X = RADIUS 0.75 mm. (1 PLACE)
Z = RADIUS 1 mm. (11 PLACES)

TOLERANCE CHART CD = CIRCUMSCRIBING CIRCLE

DIMENSION	CD≤100	100<CD≤200	200<CD≤300	300<CD≤500
UPTO 10mm	±0.25	±0.30	±0.35	±0.40
10.0 −25.0	±0.30	±0.40	±0.50	±0.60
25.0 −50.0	±0.50	±0.60	±0.80	±0.90
50.0 −100	±0.70	±0.90	±1.10	±1.30
100 − 150	−	±1.10	±1.30	±1.50
150 − 200	−	±1.3	±1.50	±1.80
200 − 300	−	−	±1.70	±2.10
300 − 450	−	−	−	±2.80

JINDAL
SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.

BANGALORE−560073 (INDIA)

	NAME	DATE
DRAWN	*PARVESH*	30−12−2014
CHECKED		
APPROVED	S.S.GARG	19−04−2015

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.50 mm.
3. TOLERANCES WILL BE AS PER BS:EN−755−9 , UNLESS OTHERWISE SPECIFIED

SCALE	1.5:1
AREA mm^2	493.785
PERIMETER mm.	463.073
WEIGHT kg/m	1.333

PARTY'S NAME	WRIGHTBUS INDIA (ENG.) PVT. LTD., KANCHHEPURAM
PARTY'S DRAWING No.	AS PER AUTOCAD DRAWING− AUE−00340
ALLOY & TEMPER	6106 T6
DESCRIPTION	LINING SUPPORT RAIL SECTION

DRAWING No.	SECTION No.
P−14294	−
E0294	E0294