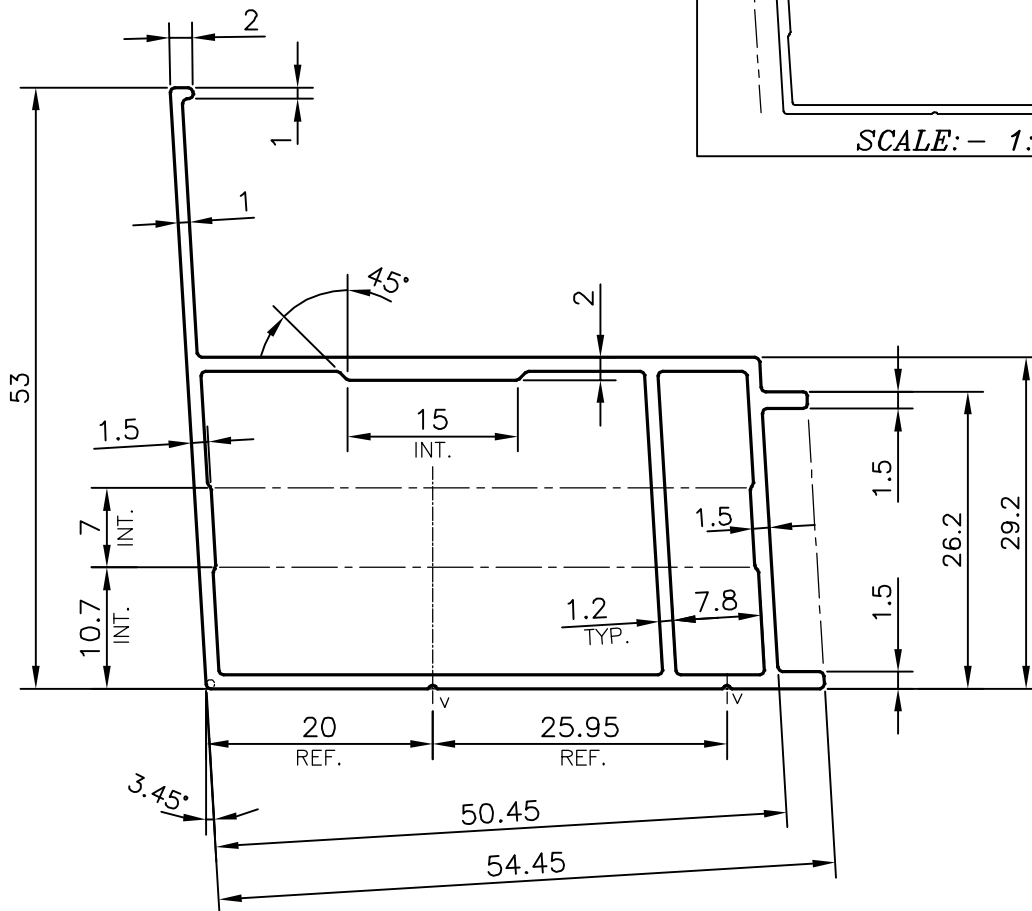


P-14717-1

E0320

EXPOSED SURFACE



SCALE:- 1:1

V = VEE GROOVE 0.3x90° (2 PLACES)

ANGULARITY TOLERANCE = ±1°
TRY TO MAINTAIN AS CLOSER ±0.75

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. FLATNESS =0.003xWIDTH
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	



SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	PARVESH	30-06-2015
CHECKED		
APPROVED	B.NATARAJA	17-07-2015

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:6477-1983, UNLESS OTHERWISE SPECIFIED

SCALE	1.5:1
AREA mm ²	271.668
PERIMETER mm.	223.378
WEIGHT kg/m	0.734

PARTY'S NAME	ALUFIT (INDIA) PRIVATE LIMITED, BANGALORE
PARTY'S DRAWING No.	AS PER AUTOCAD DRAWING-INT-18
ALLOY & TEMPER	6063 T6
DESCRIPTION	CURTAIN WALL SECTION-CILL TRANSOM SP. SPACER

DRAWING No.	SECTION No.
P-14717-1	-
E0320	E0320