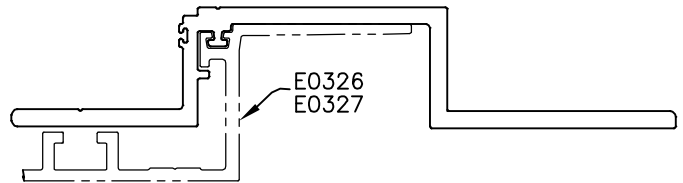
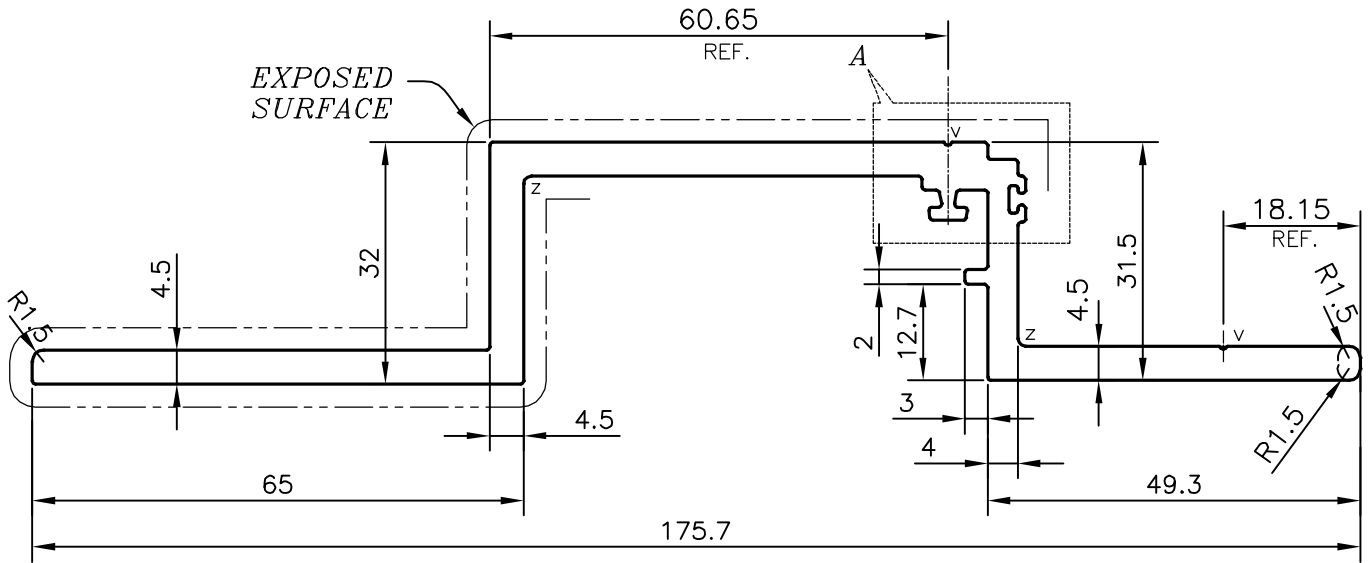


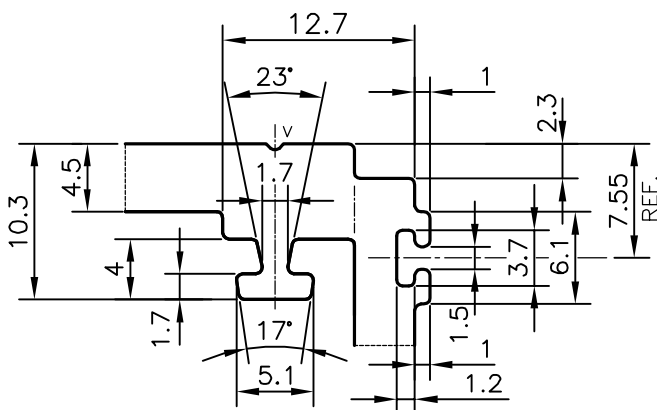
P-14721

E0324



SCALE :- 0.5:1

Z = RADIUS 1 mm. (2 PLACES)
 V = VEE GROOVE 0.4x90° (2 PLACES)




DETAIL OF "A"
 SCALE 2:1

ANGULARITY TOLERANCE = ±1°
 TRY TO MAINTAIN AS CLOSER ±0.75

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. FLATNESS =0.003xWIDTH
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	

 SYMBOL OF QUALITY AN ISO 9001 COMPANY	JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)	NAME	DATE
		DRAWN	PARVESH 08-06-2015
		CHECKED	
		APPROVED	B.NATARAJA 17-07-2015
		SCALE	1:1
		AREA mm ²	1046.363
		PERIMETER mm.	491.997
		WEIGHT kg/m	2.825
PARTY'S NAME	ALUFIT (INDIA) PRIVATE LIMITED, BANGALORE	DRAWING No.	SECTION No.
PARTY'S DRAWING No.	AS PER AUTOCAD DRAWING-INT-05	P-14721	-
ALLOY & TEMPER	6063 T6	E0324	E0324
DESCRIPTION	CURTAIN WALL SECTION-FIN BRACKET (FEMALE)-2		

- ALL DIMENSIONS ARE IN mm.
- ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
- TOLERANCES WILL BE AS PER IS:3965-1981, UNLESS OTHERWISE SPECIFIED