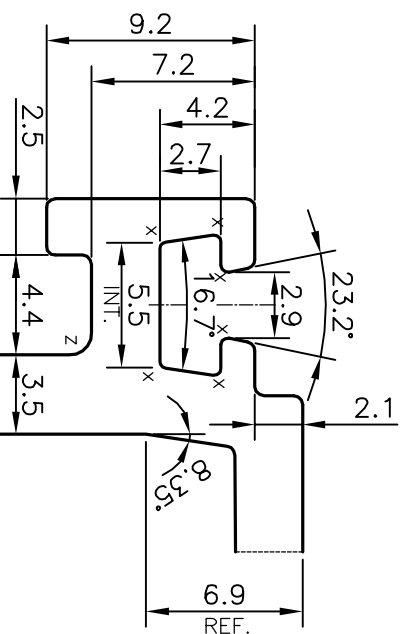
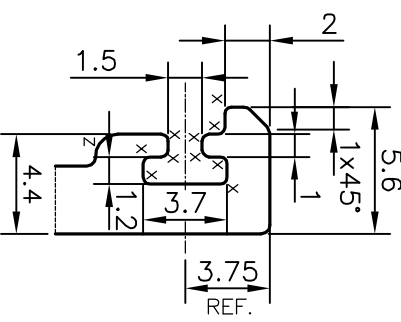
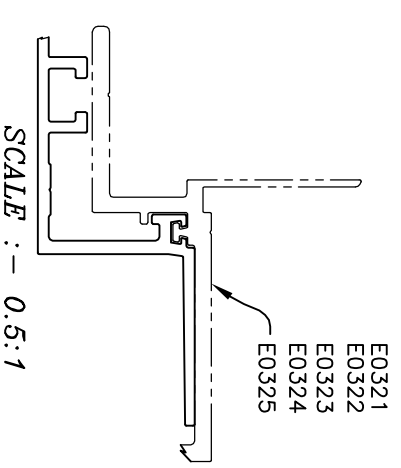


DETAIL OF "A"
SCALE 3:1

DETAIL OF "B"
SCALE 3:1

V = VEE GROOVE 0.4x90° (3 PLACES)
X = RADIUS 0.3 mm. (32 PLACES)
Z = RADIUS 1 mm. (10 PLACES)
Y = RADIUS 2 mm. (3 PLACES)




DETAIL OF "C"
SCALE 3:1

DETAIL OF "D"
SCALE 3:1

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

| | | |
|---------------------|----------------------|----------------------|
| UPTO 6.40mm - ±0.20 | UPTO 32.0mm - ±0.38 | UPTO 120.0mm - ±0.85 |
| UPTO 10.0mm - ±0.23 | UPTO 50.0mm - ±0.46 | UPTO 160.0mm - ±1.02 |
| UPTO 12.0mm - ±0.25 | UPTO 60.0mm - ±0.53 | UPTO 200.0mm - ±1.14 |
| UPTO 16.0mm - ±0.28 | UPTO 80.0mm - ±0.69 | UPTO 250.0mm - ±1.40 |
| UPTO 25.0mm - ±0.30 | UPTO 100.0mm - ±0.75 | UPTO 300.0mm - ±1.65 |

1. STRAIGHTNESS=1.7mm/M
2. TWIST=1.7mm/M
3. FLATNESS =0.003xWIDTH

| | | | |
|--|---|--|-----------------|
|  <p>SYMBOL OF QUALITY AN ISO 9001 COMPANY</p> | | <p>JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)</p> | |
| PARTY'S NAME | ALUFIT (INDIA) PRIVATE LIMITED, BANGALORE | DRAWN | NAME |
| PARTY'S DRAWING No. | AS PER AUTOCAD DRAWING-INT-02 | CHECKED | DATE |
| ALLOY & TEMPER | 6063 T6 | APPROVED | B.NATARAJA |
| DESCRIPTION | CURTAIN WALL SECTION-FEMALE MULLION | SCALE | 1:1 |
| | | AREA | mm ² |
| | | PERIMETER | mm. |
| | | WEIGHT | kg/m |
| | | DRAWING No. | SECTION No. |
| | | P-14723 | - |
| | | E0326 | E0326 |