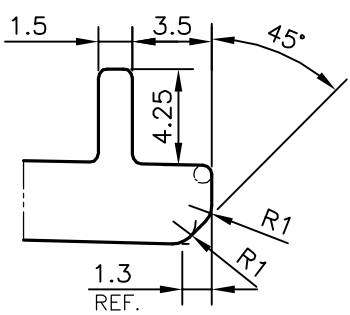
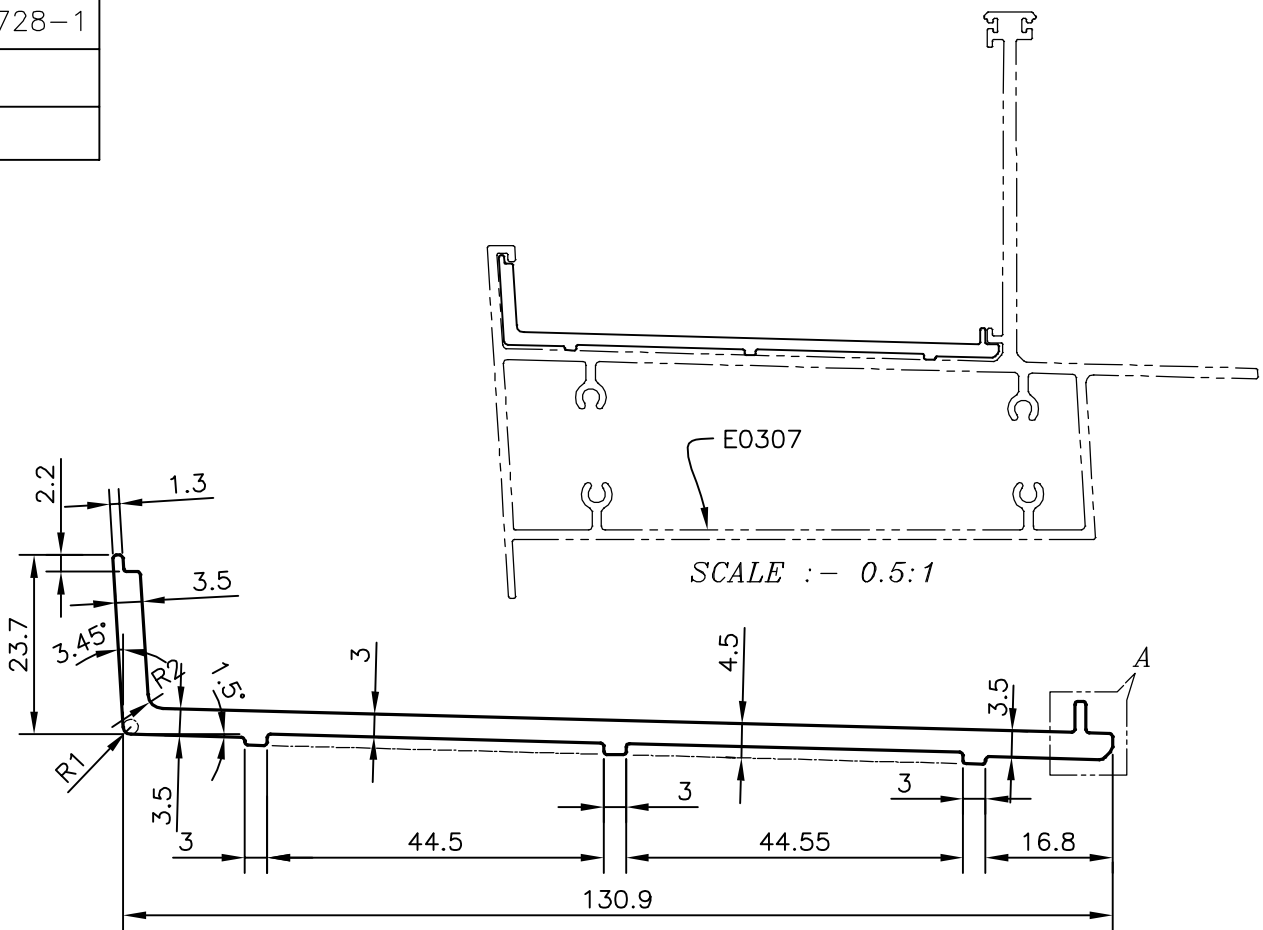


P-14728-1

E0331



ANGULARITY TOLERANCE = $\pm 1^\circ$
TRY TO MAINTAIN AS CLOSER ± 0.75

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ± 0.20	UPTO 32.0mm - ± 0.38	UPTO 120.0mm - ± 0.85	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. FLATNESS =0.003xWIDTH
UPTO 10.0mm - ± 0.23	UPTO 50.0mm - ± 0.46	UPTO 160.0mm - ± 1.02	
UPTO 12.0mm - ± 0.25	UPTO 60.0mm - ± 0.53	UPTO 200.0mm - ± 1.14	
UPTO 16.0mm - ± 0.28	UPTO 80.0mm - ± 0.69	UPTO 250.0mm - ± 1.40	
UPTO 25.0mm - ± 0.30	UPTO 100.0mm - ± 0.75	UPTO 300.0mm - ± 1.65	



SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	PARVESH	30-06-2015
CHECKED		
APPROVED	B.NATARAJA	17-07-2015
SCALE		1:1
AREA mm ²		494.707
PERIMETER mm.		320.305
WEIGHT kg/m		1.336
DRAWING No.	SECTION No.	
P-14728-1	-	
E0331	E0331	

- ALL DIMENSIONS ARE IN mm.
- ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
- TOLERANCES WILL BE AS PER IS:3965-1981, UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	ALUFIT (INDIA) PRIVATE LIMITED, BANGALORE
PARTY'S DRAWING No.	AS PER AUTOCAD DRAWING-INT-15
ALLOY & TEMPER	6063 T6
DESCRIPTION	CURTAIN WALL SECTION-SPIGOT-2 (TYP.)