



V = VEE GROOVE 0.4x90° (7 PLACES)

ANGULARITY TOLERANCE = ±1°
TRY TO MAINTAIN AS CLOSER ±0.75

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65

1. STRAIGHTNESS=1.7mm/M
2. TWIST=1.7mm/M
3. FLATNESS =0.003xWIDTHH

JINDAL
SYMBOL OF QUALITY
AN ISO 9001 COMPANY
JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:6477-1983 , UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	ALUFIT (INDIA) PRIVATE LIMITED, BANGALORE	DRAWN	NAME	DATE
PARTY'S DRAWING No.	AS PER AUTOCAD DRAWING-INT-20	CHECKED	PARVESH	08-07-2015
ALLOY & TEMPER	6063 T6	APPROVED	B.NATARAJA	17-07-2015
DESCRIPTION	CURTAIN WALL SECTION-VERTICAL FIN	SCALE	1:1	
		AREA mm ²	1478.407	
		PERIMETER mm.	842.372	
		WEIGHT kg/m	3.992	
		DRAWING No.	P-14730-1	SECTION No.
			E0333	E0333