



ANGULARITY TOLERANCE = ±1°
TRY TO MAINTAIN AS CLOSER ±0.75

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65

1. STRAIGHTNESS=1.7mm/M
2. TWIST=1.7mm/M
3. FLATNESS =0.003xWIDTHH

<p>SYMBOL OF QUALITY AN ISO 9001 COMPANY</p>		<p>JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)</p>	
<p>1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983, UNLESS OTHERWISE SPECIFIED</p>			
PARTY'S NAME	ALUFIT (INDIA) PRIVATE LIMITED, BANGALORE	DRAWN	NAME
PARTY'S DRAWING No.	AS PER AUTOCAD DRAWING-INT-23	CHECKED	DATE
ALLOY & TEMPER	6063 T6	APPROVED	B.NATARAJA
DESCRIPTION	CURTAIN WALL SECTION-HORIZONTAL FIN(SNAP ON)	SCALE	1:1
		AREA mm ²	1609.937
		PERIMETER mm.	809.99
		WEIGHT kg/m	4.347
		DRAWING No.	SECTION No.
		P-14732-1	-
		E0335	E0335

