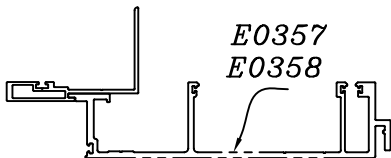
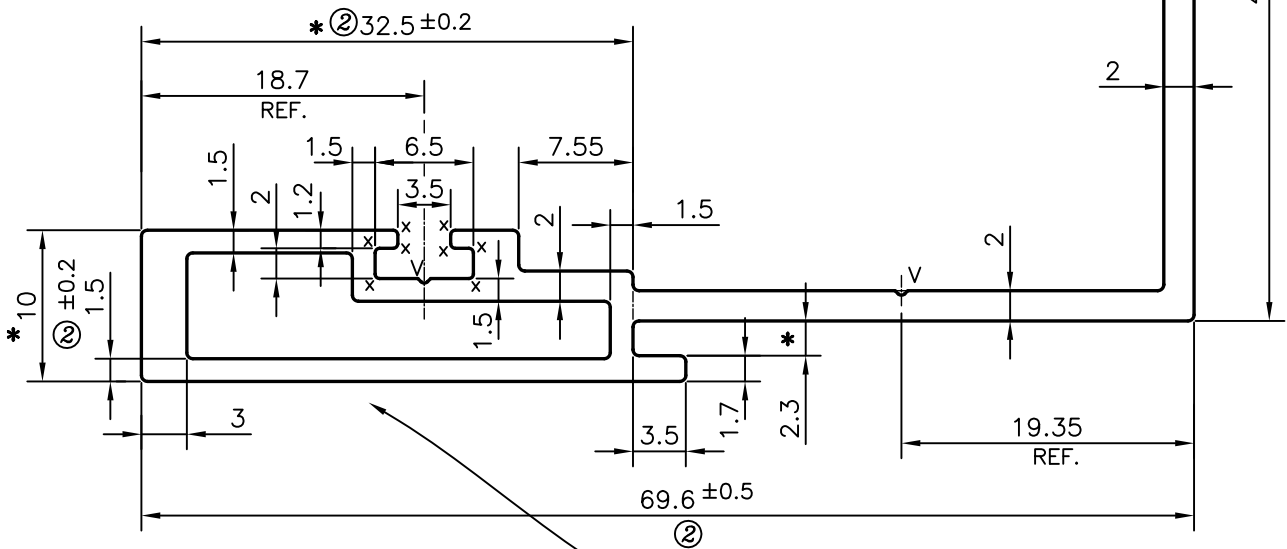
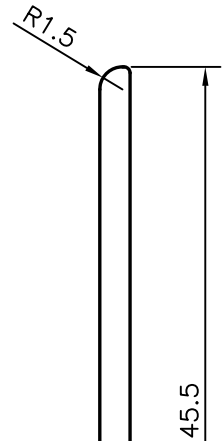
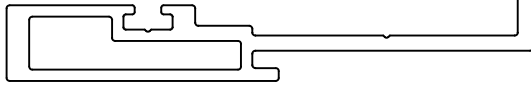


P-15451

E0408

SCALE: - 1:1



SCALE : - 0.25:1

ISSUE-2

- RIB REMOVED
- TOLERANCES ADDED
- \* = CRITICAL DIMENSIONS
- WEIGHT ALSO CHANGED FROM 0.888 TO 0.843 Kg/m

V = VEE GROOVE 0.3x90° (2 PLACES)  
 X = RADIUS 0.3 mm. (6 PLACES)

ANGULARITY TOLERANCE = ±1°

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	<b>1. STRAIGHTNESS=1.0mm/M</b> <b>2. TWIST=1.0mm/M ②</b> <b>3. FLATNESS =0.003xWIDTH</b>
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	



SYMBOL OF QUALITY  
 AN ISO 9001 COMPANY

**JINDAL ALUMINIUM LTD.**  
 BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	PARVESH	28-06-2016
CHECKED		
APPROVED	S.S.GARG	05-07-2016

- ALL DIMENSIONS ARE IN mm.
- ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
- TOLERANCES WILL BE AS PER IS:6477-1983, UNLESS OTHERWISE SPECIFIED

SCALE	2:1
AREA mm <sup>2</sup>	312.355
PERIMETER mm.	262.14
WEIGHT kg/m	0.843

PARTY'S NAME	ALUFIT (INDIA) PRIVATE LIMITED, BANGALORE
PARTY'S DRAWING No.	AS PER AUTOCAD DRAWING-(KTPL)AL-04
ALLOY & TEMPER	6063 T6
DESCRIPTION	CURTAIN WALL SECTION-FEMALE MULLION/ CILL TRANSOM EDGE GUARD ADAPTER

DRAWING No.	SECTION No.
P-15451	-
E0408	E0408-ISSUE-2