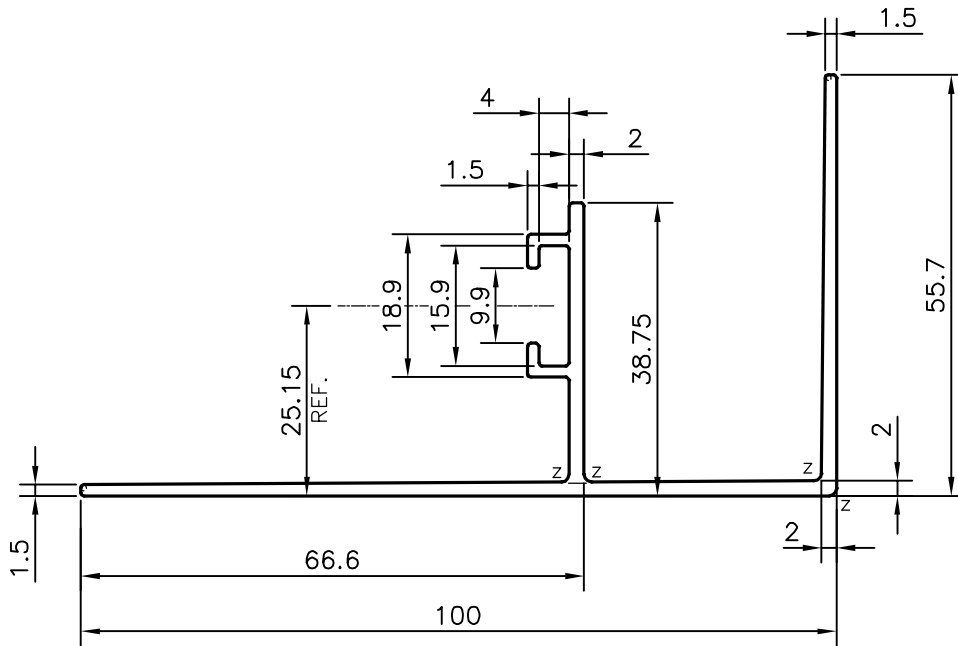
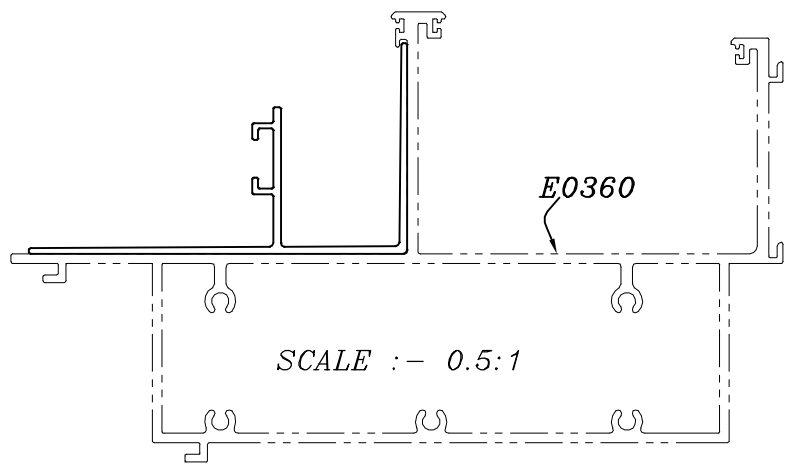


P-15453-1

E0421



Z = RADIUS 1 mm. (4 PLACES)

ANGULARITY TOLERANCE =  $\pm 1^\circ$   
TRY TO MAINTAIN AS CLOSER  $\pm 0.75$

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - $\pm 0.20$	UPTO 32.0mm - $\pm 0.38$	UPTO 120.0mm - $\pm 0.85$	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. FLATNESS =0.003xWIDTH
UPTO 10.0mm - $\pm 0.23$	UPTO 50.0mm - $\pm 0.46$	UPTO 160.0mm - $\pm 1.02$	
UPTO 12.0mm - $\pm 0.25$	UPTO 60.0mm - $\pm 0.53$	UPTO 200.0mm - $\pm 1.14$	
UPTO 16.0mm - $\pm 0.28$	UPTO 80.0mm - $\pm 0.69$	UPTO 250.0mm - $\pm 1.40$	
UPTO 25.0mm - $\pm 0.30$	UPTO 100.0mm - $\pm 0.75$	UPTO 300.0mm - $\pm 1.65$	



SYMBOL OF QUALITY  
AN ISO 9001 COMPANY

**JINDAL ALUMINIUM LTD.**  
BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	PARVESH	21-12-2015
CHECKED		
APPROVED	S.S.GARG	26-12-2015

- ALL DIMENSIONS ARE IN mm.
- ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
- TOLERANCES WILL BE AS PER IS:3965-1981, UNLESS OTHERWISE SPECIFIED

SCALE	1:1
AREA mm <sup>2</sup>	369.322
PERIMETER mm.	413.422
WEIGHT kg/m	0.997

PARTY'S NAME	ALUFIT (INDIA) PRIVATE LIMITED, BANGALORE
PARTY'S DRAWING No.	AS PER AUTOCAD DRAWING-(KTPL)AL-06A
ALLOY & TEMPER	6063 T6
DESCRIPTION	CURTAIN WALL SECTION-SPLICE PLATE AT HEAD TRANSOM

DRAWING No.	SECTION No.
P-15453-1	-
E0421	E0421