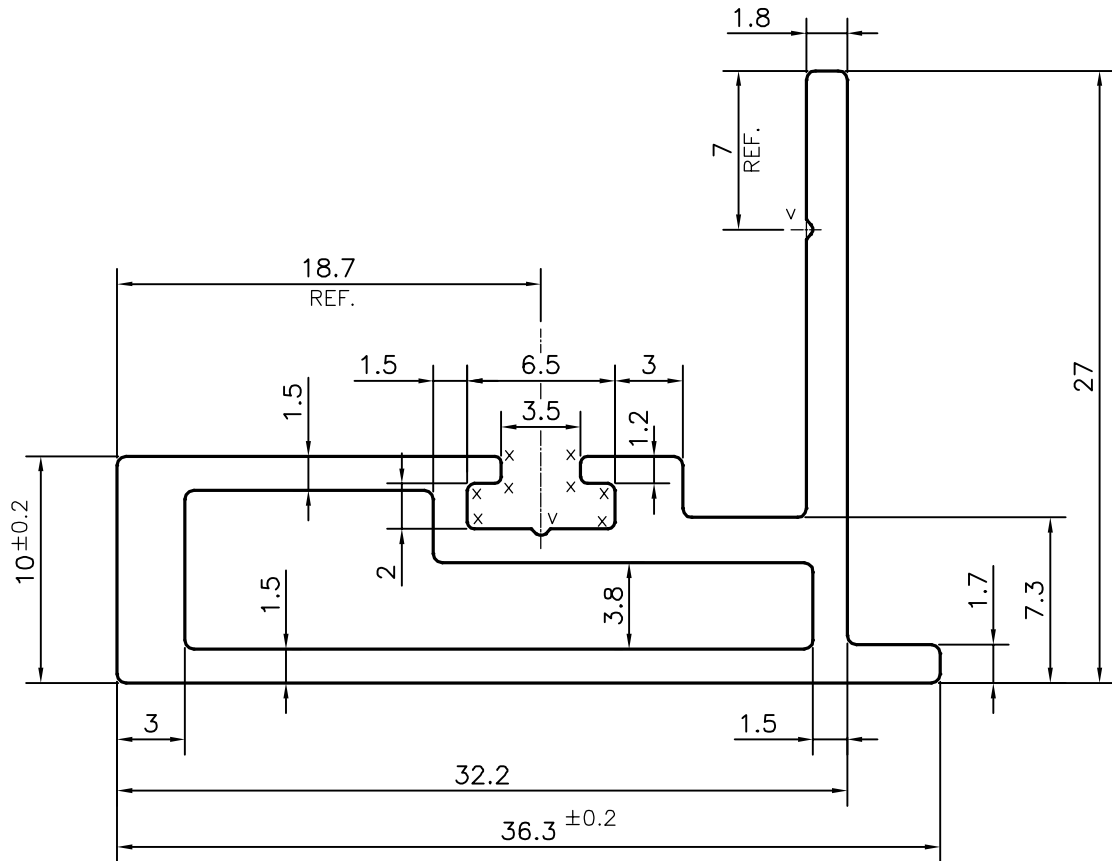
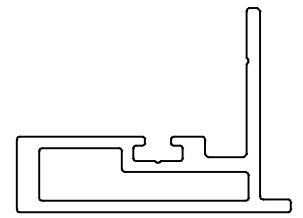
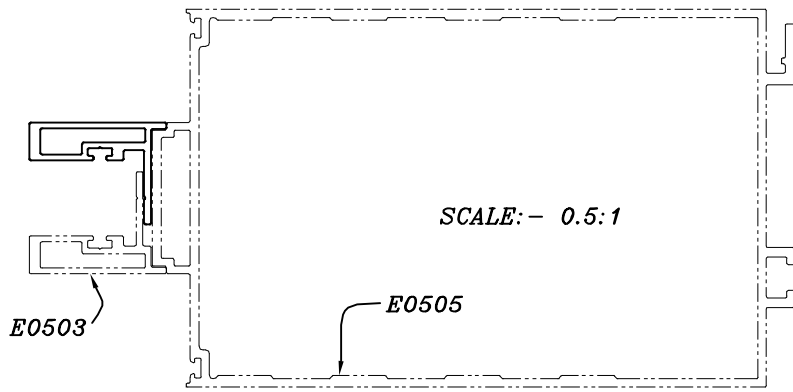


P-15979-1

E0504



X = RADIUS 0.3 mm. (8 PLACES)
 V = VEE GROOVE 0.3x90° (2 PLACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

| | | | |
|---------------------|----------------------|----------------------|---|
| UPTO 6.40mm - ±0.20 | UPTO 32.0mm - ±0.38 | UPTO 120.0mm - ±0.85 | 1. STRAIGHTNESS=1.0mm/M 2. TWIST=1.0mm/M 3. ANGULARITY= ±1° 4. FLATNESS =0.007xWIDTH |
| UPTO 10.0mm - ±0.23 | UPTO 50.0mm - ±0.46 | UPTO 160.0mm - ±1.02 | |
| UPTO 12.0mm - ±0.25 | UPTO 60.0mm - ±0.53 | UPTO 200.0mm - ±1.14 | |
| UPTO 16.0mm - ±0.28 | UPTO 80.0mm - ±0.69 | UPTO 250.0mm - ±1.40 | |
| UPTO 25.0mm - ±0.30 | UPTO 100.0mm - ±0.75 | UPTO 300.0mm - ±1.65 | |



SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
 BANGALORE-560073 (INDIA)

| | | |
|----------------------|-------------|------------|
| | NAME | DATE |
| DRAWN | PARVESH | 29-06-2016 |
| CHECKED | | |
| APPROVED | S.S. GARG | 01-08-2016 |
| SCALE | | 3:1 |
| AREA mm ² | | 187.034 |
| PERIMETER mm. | | 142.099 |
| WEIGHT kg/m | | 0.505 |
| DRAWING No. | SECTION No. | |
| P-15979-1 | - | |
| E0504 | E0504 | |

- ALL DIMENSIONS ARE IN mm.
- ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
- TOLERANCES WILL BE AS PER IS:6477-1983, UNLESS OTHERWISE SPECIFIED

| | |
|---------------------|---|
| PARTY'S NAME | ALUFIT (INDIA) PRIVATE LIMITED, BANGALORE |
| PARTY'S DRAWING No. | AS PER AUTOCAD DRAWING-(KTP) AL-52 |
| ALLOY & TEMPER | 6063 T6 |
| DESCRIPTION | CURTAIN WALL SECTION-MALE MULLION |