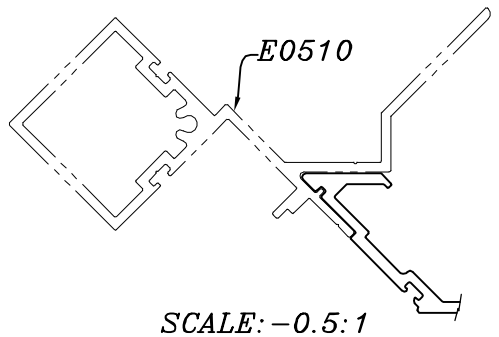
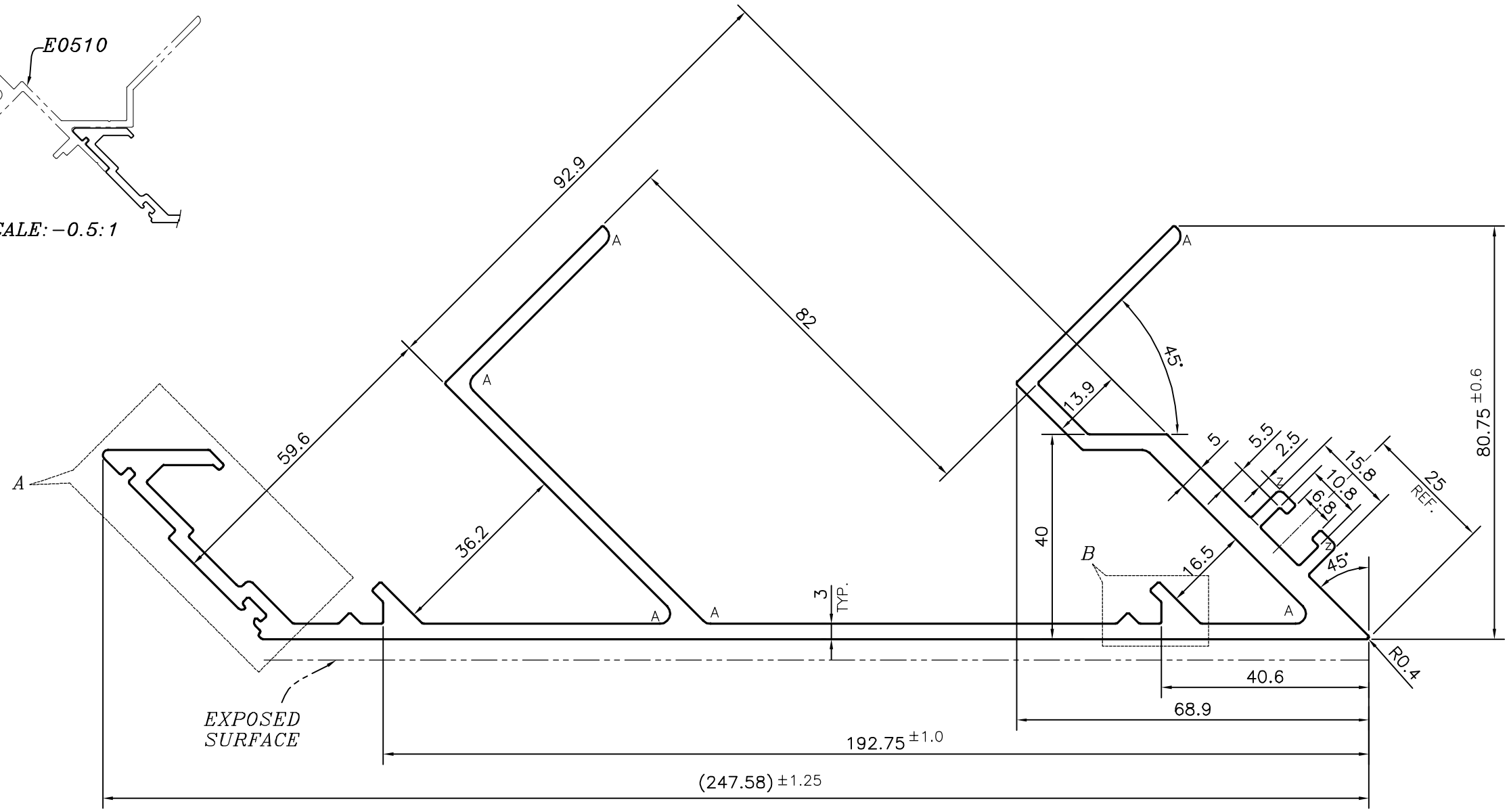
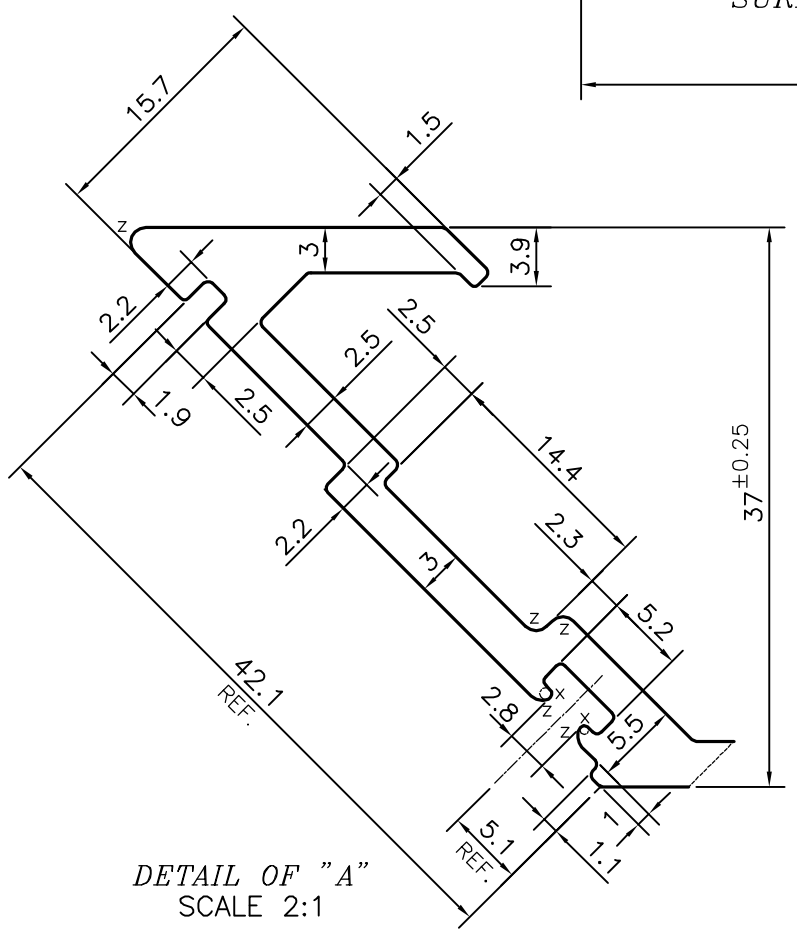
P-15994-1
E0511

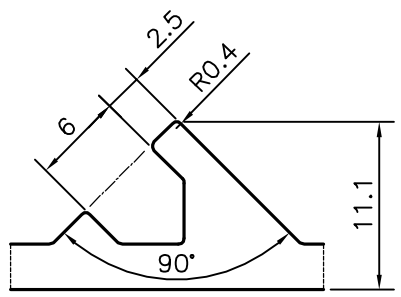


SCALE: -0.5:1





DETAIL OF "A"
SCALE 2:1



DETAIL OF "B"
SCALE 2:1

Z = RADIUS 1 mm. (7 PLACES)
A = RADIUS 2 mm. (6 PLACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm – ±0.20	UPTO 32.0mm – ±0.38	UPTO 120.0mm – ±0.85
UPTO 10.0mm – ±0.23	UPTO 50.0mm – ±0.46	UPTO 160.0mm – ±1.02
UPTO 12.0mm – ±0.25	UPTO 60.0mm – ±0.53	UPTO 200.0mm – ±1.14
UPTO 16.0mm – ±0.28	UPTO 80.0mm – ±0.69	UPTO 250.0mm – ±1.40
UPTO 25.0mm – ±0.30	UPTO 100.0mm – ±0.75	UPTO 300.0mm – ±1.65

1. STRAIGHTNESS=1.0mm/M
2. TWIST=1.0mm/M
3. ANGULARITY= ±1°
4. FLATNESS =0.007xWIDTH

JINDAL
SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:3965-1981 , UNLESS OTHERWISE SPECIFIED

		NAME	DATE
	DRAWN	PARVESH	02-08-2016
	CHECKED		
	APPROVED	S.S. GARG	03-08-2016
	SCALE		1:1
	AREA mm^2		1791.021
	PERIMETER mm.		1087.832
	WEIGHT kg/m		4.836

PARTY'S NAME	ALUFIT (INDIA) PRIVATE LIMITED, BANGALORE
PARTY'S DRAWING No.	AS PER AUTOCAD DRAWING-(KTP) AL-53
ALLOY & TEMPER	6063 T6
DESCRIPTION	CURTAIN WALL SECTION-MALE MULLION

DRAWING No.	SECTION No.
P-15994-1	–
E0511	E0511