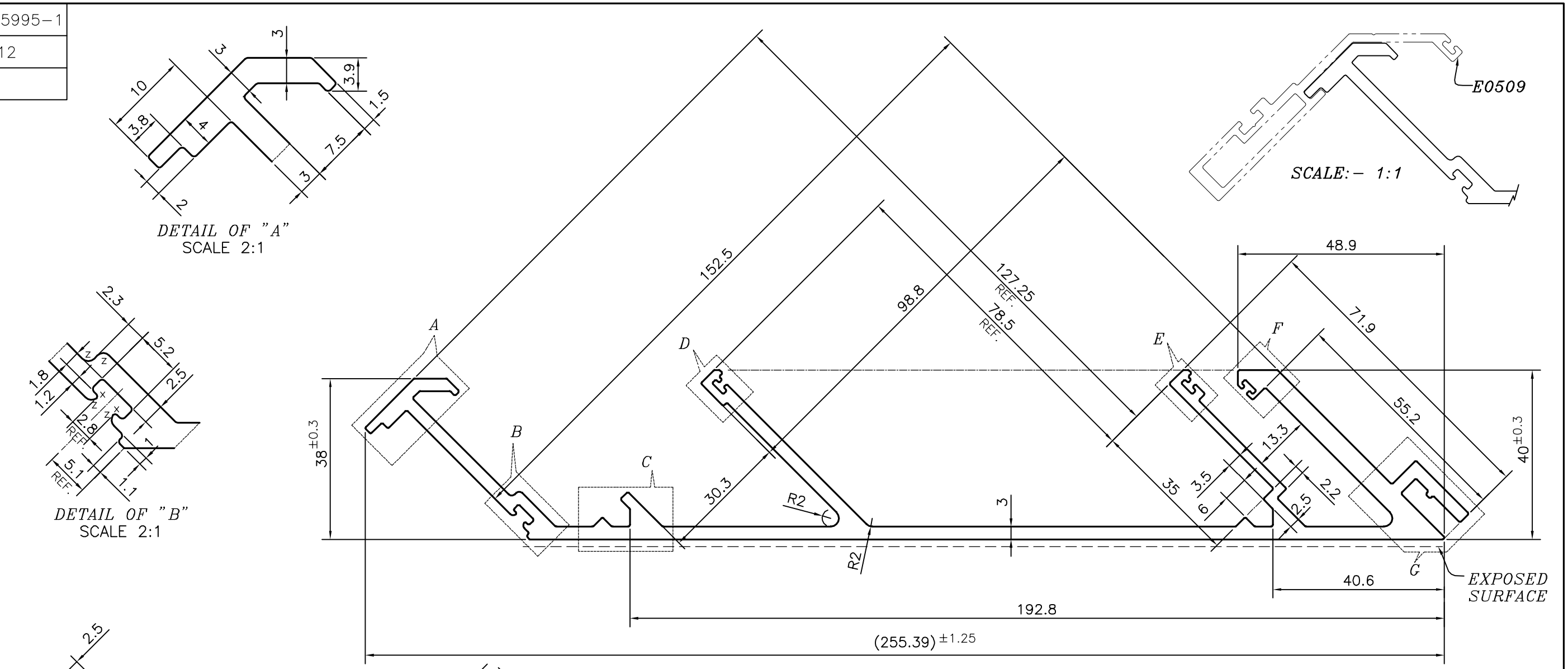
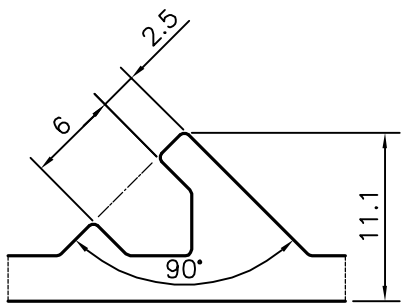
P-15995-1

E0512

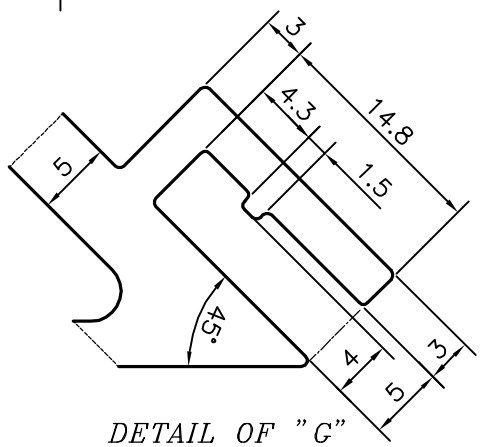
DETAIL OF "A"
SCALE 2:1

DETAIL OF "B"
SCALE 2:1

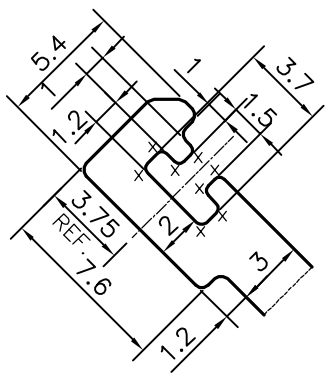




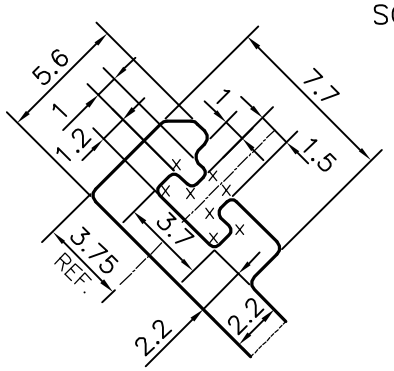
DETAIL OF "C"
SCALE 2:1



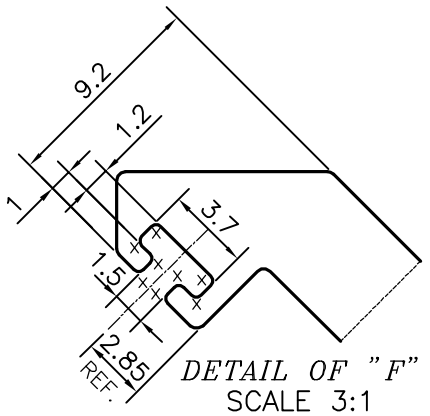
DETAIL OF "G"
SCALE 2:1



DETAIL OF "D"
SCALE 3:1



DETAIL OF "E"
SCALE 3:1



DETAIL OF "F"
SCALE 3:1

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS			
UPTO 6.40mm – ±0.20	UPTO 32.0mm – ±0.38	UPTO 120.0mm – ±0.85	1. STRAIGHTNESS=1.0mm/M
UPTO 10.0mm – ±0.23	UPTO 50.0mm – ±0.46	UPTO 160.0mm – ±1.02	2. TWIST=1.0mm/M
UPTO 12.0mm – ±0.25	UPTO 60.0mm – ±0.53	UPTO 200.0mm – ±1.14	3. ANGULARITY= ±1°
UPTO 16.0mm – ±0.28	UPTO 80.0mm – ±0.69	UPTO 250.0mm – ±1.40	4. FLATNESS =0.007xWIDTH
UPTO 25.0mm – ±0.30	UPTO 100.0mm – ±0.75	UPTO 300.0mm – ±1.65	

JINDAL
SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:3965-1981 , UNLESS OTHERWISE SPECIFIED

		NAME	DATE
DRAWN		PARVESH	02-07-2016
CHECKED			
APPROVED		S.S. GARG	01-08-2016
SCALE			1:1
AREA mm^2			1561.089
PERIMETER mm.			968.327
WEIGHT kg/m			4.215
DRAWING No.		SECTION No.	
P-15995-1		–	
E0512		E0512	

PARTY'S NAME	ALUFIT (INDIA) PRIVATE LIMITED, BANGALORE
PARTY'S DRAWING No.	AS PER AUTOCAD DRAWING-(KTP) AL-54
ALLOY & TEMPER	6063 T6
DESCRIPTION	CURTAIN WALL SECTION-MALE MULLION