



X = RADIUS 0.3 mm. (28 PLACES)
Z = RADIUS 1 mm. (7 PLACES)
V = VEE GROOVE 0.4x90° (4 PLACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65

<p>JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)</p>		<p>1. STRAIGHTNESS=1.0mm/M</p> <p>2. TWIST=1.0mm/M</p> <p>3. ANGULARITY= ±1°</p> <p>4. FLATNESS =0.007xWIDTH</p>
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<p>SYMBOL OF QUALITY AN ISO 9001 COMPANY</p>		<p>DRAWN NAME: PARVESH DATE: 02-07-2016</p> <p>CHECKED</p> <p>APPROVED S.S. GARG 01-08-2016</p> <p>SCALE: 1:1</p> <p>AREA mm²: 1158.224</p> <p>PERIMETER mm.: 801.973</p> <p>WEIGHT kg/m: 3.127</p>
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<p>1. ALL DIMENSIONS ARE IN mm.</p> <p>2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.</p> <p>3. TOLERANCES WILL BE AS PER IS:3965-1981 , UNLESS OTHERWISE SPECIFIED</p>	<p>PARTY'S NAME: ALUFIT (INDIA) PRIVATE LIMITED, BANGALORE</p> <p>PARTY'S DRAWING No.: AS PER AUTOCAD DRAWING-AL-66</p> <p>ALLOY & TEMPER: 6063 T6</p> <p>DESCRIPTION: CURTAIN WALL SECTION-MALE MULLION</p>
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