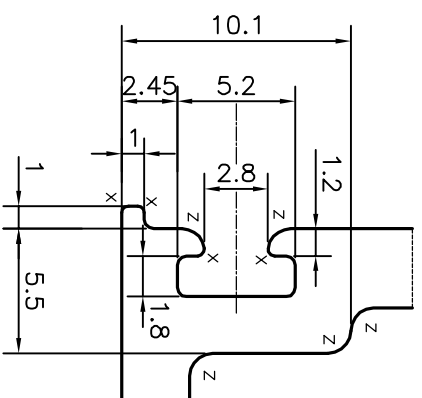
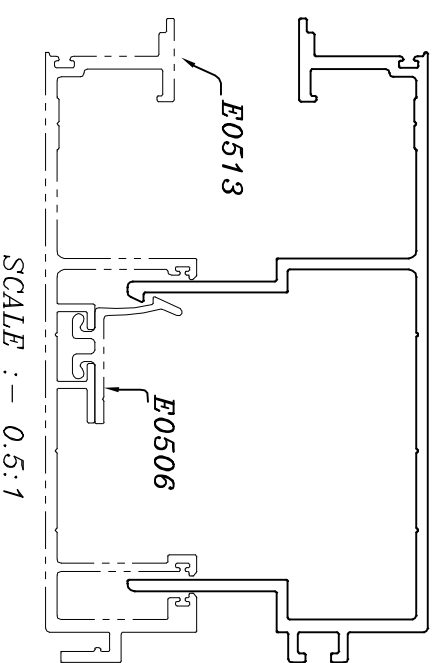


X = RADIUS 0.3 mm. (4 PLACES)  
 Z = RADIUS 1 mm. (7 PLACES)  
 V = VEE GROOVE 0.4x90° (4 PLACES)



DETAIL OF "A"  
 SCALE 3:1



TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65

		<b>JINDAL ALUMINIUM LTD.</b> BANGALORE-560073 (INDIA)
SYMBOL OF QUALITY AN ISO 9001 COMPANY		

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:3965-1981, UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	ALUFIT (INDIA) PRIVATE LIMITED, BANGALORE
PARTY'S DRAWING No.	AS PER AUTOCAD DRAWING-AL-63
ALLOY & TEMPER	6063 T6
DESCRIPTION	CURTAIN WALL SECTION-MALE MULLION

DRAWN	NAME	DATE
CHECKED	PARVESH	02-07-2016
APPROVED	S.S. GARG	01-08-2016
SCALE	1:1	
AREA	mm <sup>2</sup>	1218.248
PERIMETER	mm.	795.974
WEIGHT	kg/m	3.289
DRAWING No.	SECTION No.	

P-15997-1	-
E0514	E0514