



DETAIL OF "A"
SCALE 3:1

F = FULL RADIUS (5 PLACES)
Z = RADIUS 1 mm. (10 PLACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm -	±0.20	UPTO 32.0mm -	±0.38	UPTO 120.0mm -	±0.85
UPTO 10.0mm -	±0.23	UPTO 50.0mm -	±0.46	UPTO 160.0mm -	±1.02
UPTO 12.0mm -	±0.25	UPTO 60.0mm -	±0.53	UPTO 200.0mm -	±1.14
UPTO 16.0mm -	±0.28	UPTO 80.0mm -	±0.69	UPTO 250.0mm -	±1.40
UPTO 25.0mm -	±0.30	UPTO 100.0mm -	±0.75	UPTO 300.0mm -	±1.65

1. STRAIGHTNESS=1.0mm/M
2. TWIST=1.0mm/M
3. ANGULARITY= ±1°
4. FLATNESS =0.007xWIDTH

<p>SYMBOL OF QUALITY AN ISO 9001 COMPANY</p>		<p>JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)</p>		DRAWN	NAME	DATE
<ol style="list-style-type: none"> 1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:3965-1981, UNLESS OTHERWISE SPECIFIED 				CHECKED	PARVESH	02-08-2016
PARTY'S NAME		ALUFIT (INDIA) PRIVATE LIMITED, BANGALORE		APPROVED	S.S. GARG	04-08-2016
PARTY'S DRAWING No.		AS PER AUTOCAD DRAWING-(KTP) AL-67		SCALE	1:1	
ALLOY & TEMPER		6063 T6		AREA	mm ² 919.702	
DESCRIPTION		CURTAIN WALL SECTION-MALE MULLION		PERIMETER	mm. 710.161	
				WEIGHT	kg/m 2.483	
				DRAWING No.	P-15993-1	
				SECTION No.	E0518	