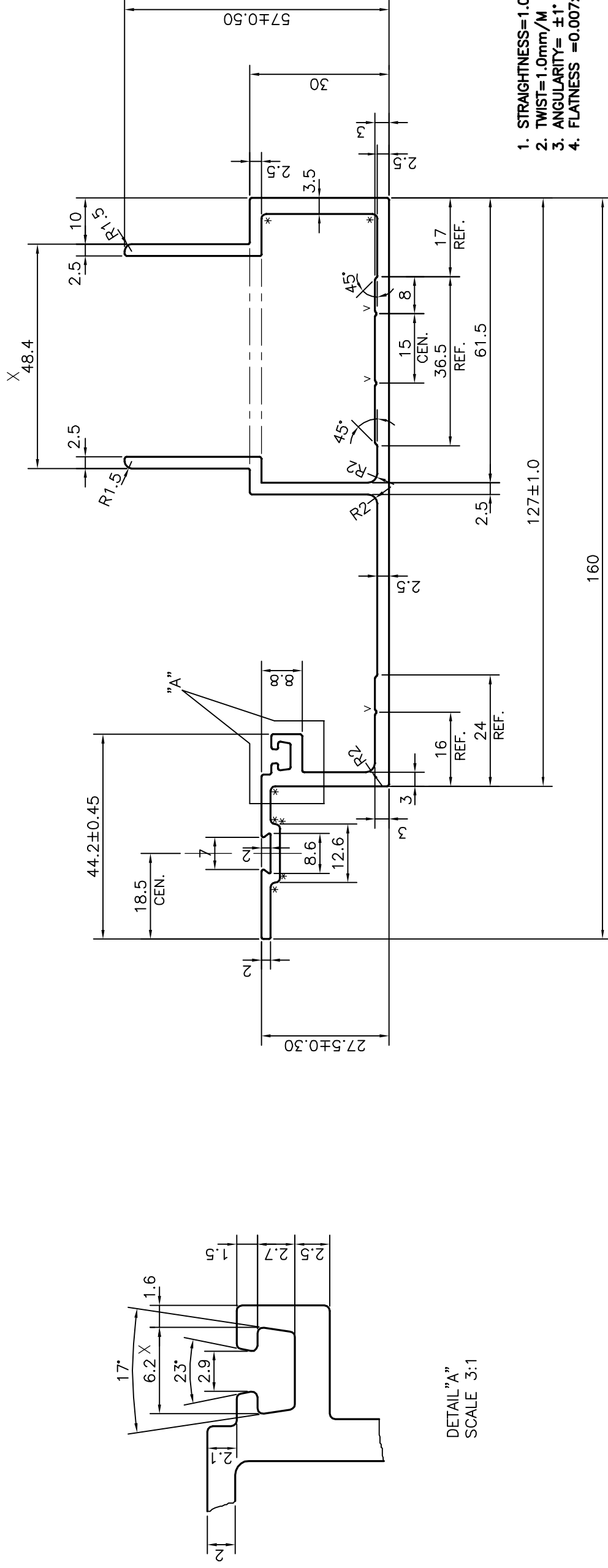


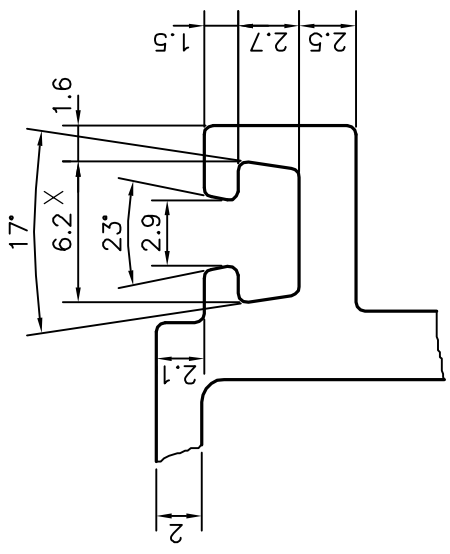
P-16530-1

E0541

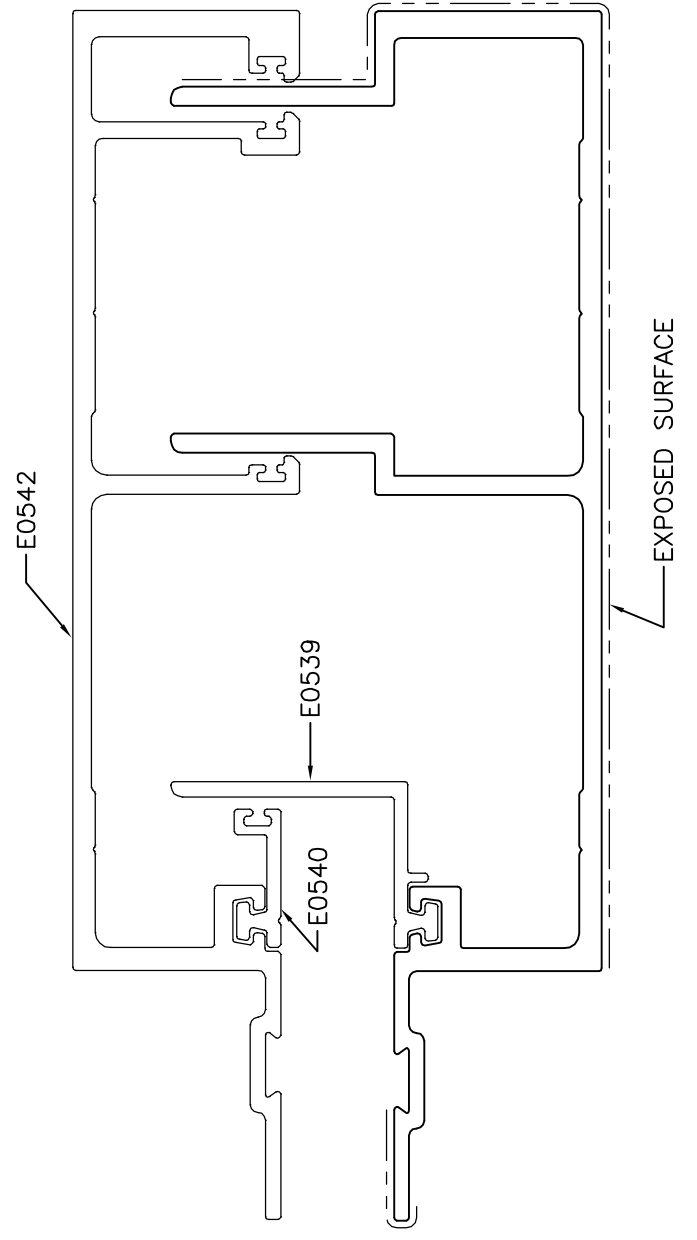


- 1. STRAIGHTNESS=1.0mm/M
- 2. TWIST=1.0mm/M
- 3. ANGULARITY= ±1°
- 4. FLATNESS =0.007xWIDTH

x = MARKED CRITICAL DIMENSIONS
 * = RADIUS 1.0 (7 PLACES)
 V = V GROOVE 0.3x90°(3 PLACES)



DETAIL "A"
SCALE 3:1



TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	UPTO 320.00mm - ±1.70
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	

<p>JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)</p>		NAME	DATE
		DRAWN	J.P.KAUSHIK 29-11-2016
<p>SYMBOL OF QUALITY AN ISO 9001 COMPANY</p>		CHECKED	
<p>1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:3965-1981 UNLESS OTHERWISE SPECIFIED</p>		APPROVED	B.NATARAJ 03-12-2016
<p>PARTY'S NAME ALUFIT (INDIA) PVT. LTD., BANGALORE</p>		SCALE	1:1
<p>PARTY'S DRAWING No. AL-OR-01 & AutoCAD DRAWING</p>		AREA	mm ² 867.854
<p>ALLOY & TEMPER 6063 T6</p>		PERIMETER	mm. 651.785
<p>DESCRIPTION MALE MULLION SECTION</p>		WEIGHT	kg/m 2.343
		DRAWING No.	SECTION No.
		P-16530-1	-
		E0541	E0541