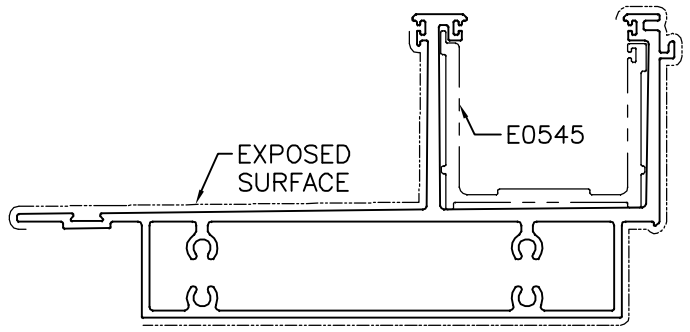
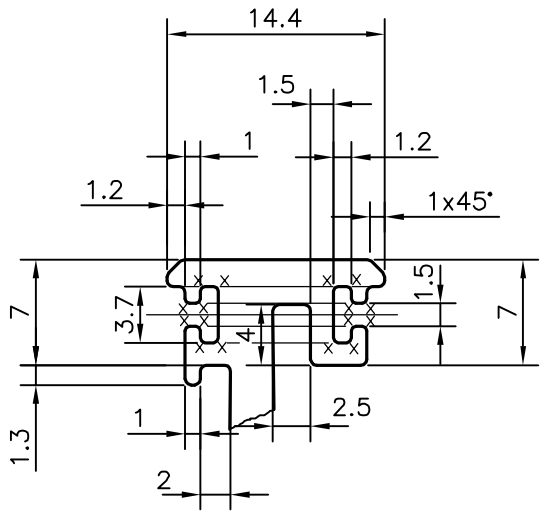
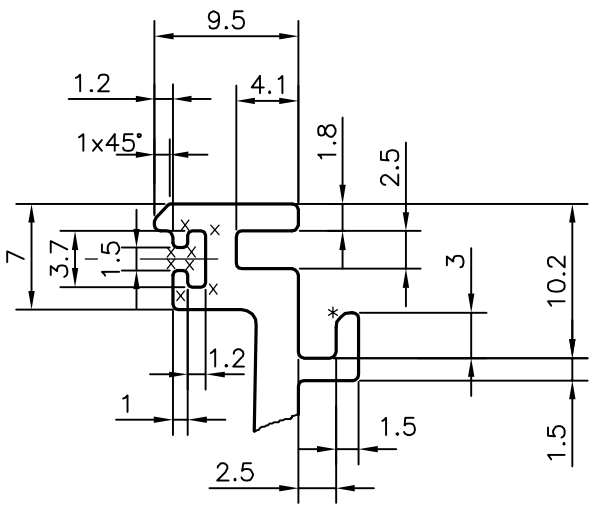
P-16534-1
E0544

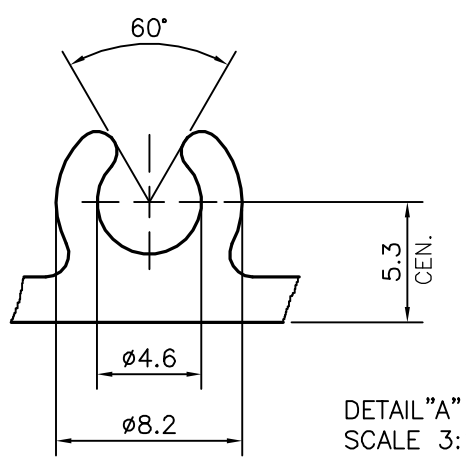




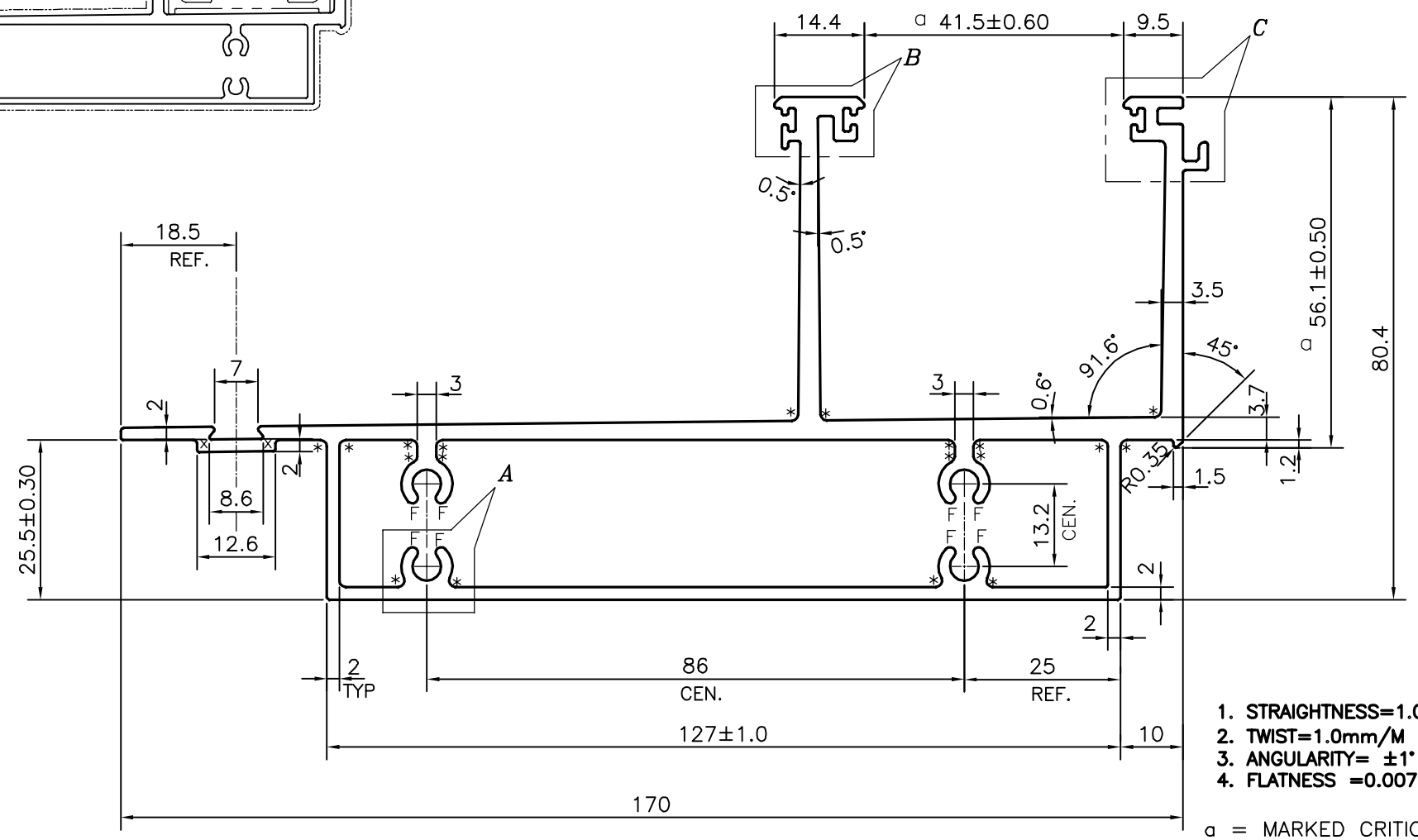
DETAIL OF "B"
SCALE 2:1



DETAIL OF "C"
SCALE 2:1



DETAIL"A"
SCALE 3:1



1. STRAIGHTNESS=1.0mm/M
2. TWIST=1.0mm/M
3. ANGULARITY= ±1°
4. FLATNESS =0.007xWIDTH

a = MARKED CRITICAL DIMENSIONS

X = RADIUS 0.3 mm. (24 PLACES)
F = FULL RADIUS (8 PLACES)
* = RADIUS 1.0 (20 PLACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS			
UPTO 6.40mm – ±0.20 UPTO 10.0mm – ±0.23 UPTO 12.0mm – ±0.25 UPTO 16.0mm – ±0.28 UPTO 25.0mm – ±0.30	UPTO 32.0mm – ±0.38 UPTO 50.0mm – ±0.46 UPTO 60.0mm – ±0.53 UPTO 80.0mm – ±0.69 UPTO 100.0mm – ±0.75	UPTO 120.0mm – ±0.85 UPTO 160.0mm – ±1.02 UPTO 200.0mm – ±1.14 UPTO 250.0mm – ±1.40 UPTO 300.0mm – ±1.65	UPTO 320.00mm – ±1.70

JINDAL
SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:6477-1983 UNLESS OTHERWISE SPECIFIED

	NAME	DATE
DRAWN	J.P.KAUSHIK	29-11-2016
CHECKED		
APPROVED	B.NATARAJ	03-12-2016
SCALE		1:1
AREA mm²		1382.246
PERIMETER mm.		693.878
WEIGHT kg/m		3.732

PARTY'S NAME	ALUFIT (INDIA) PVT. LTD., BANGALORE
PARTY'S DRAWING No.	AL-OR-03 & AutoCAD DRAWING
ALLOY & TEMPER	6063 T6
DESCRIPTION	HEAD TRANSOM SECTION

DRAWING No.	SECTION No.
P-16534-1	–
E0544	E0544