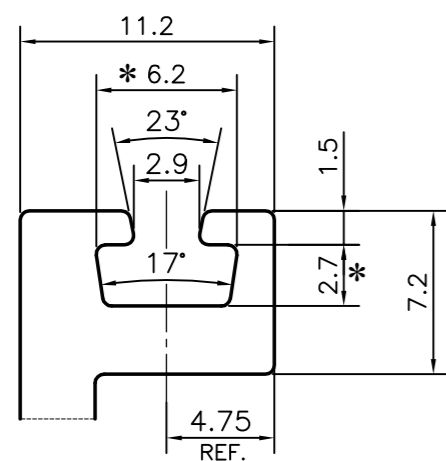
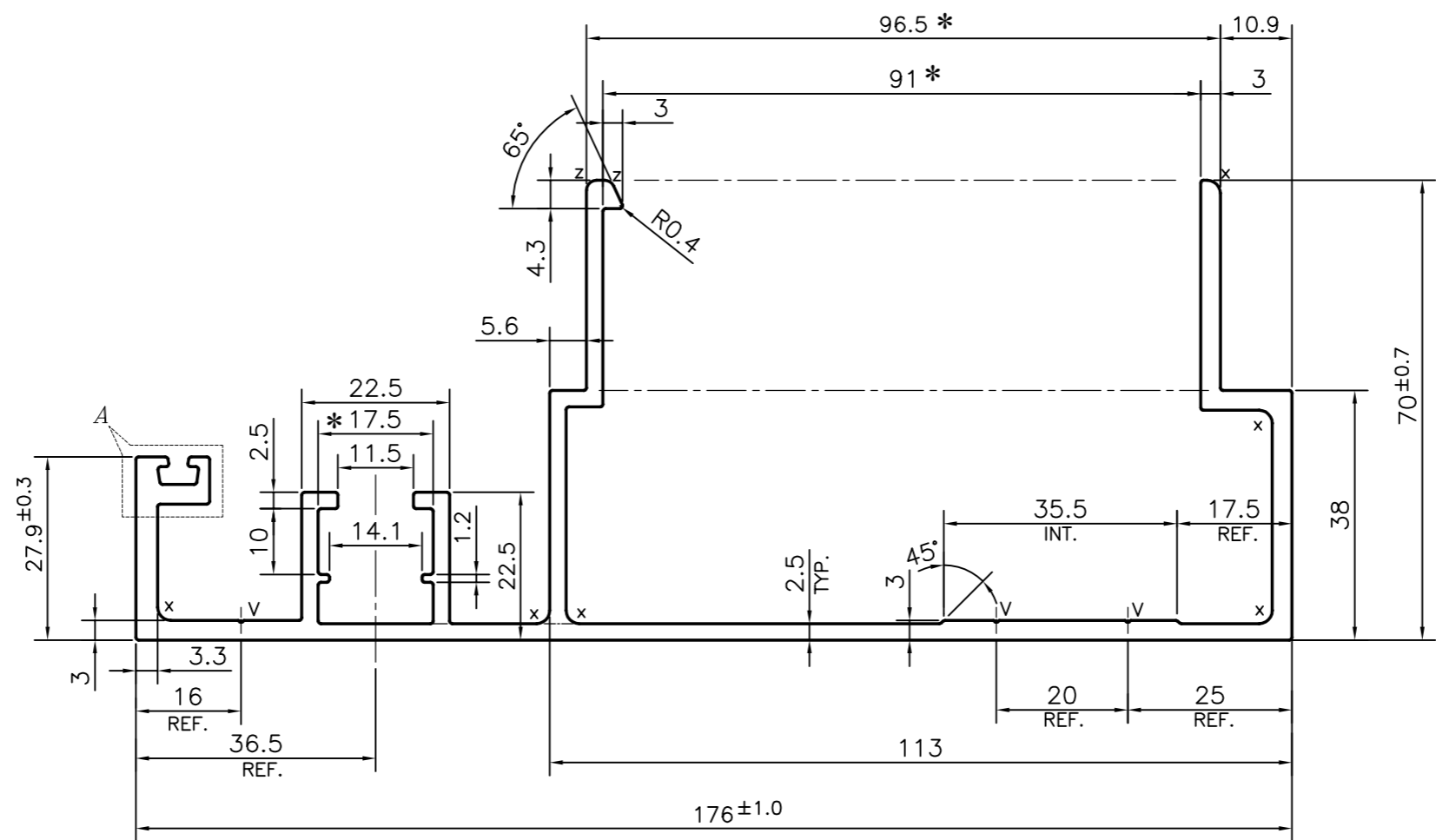
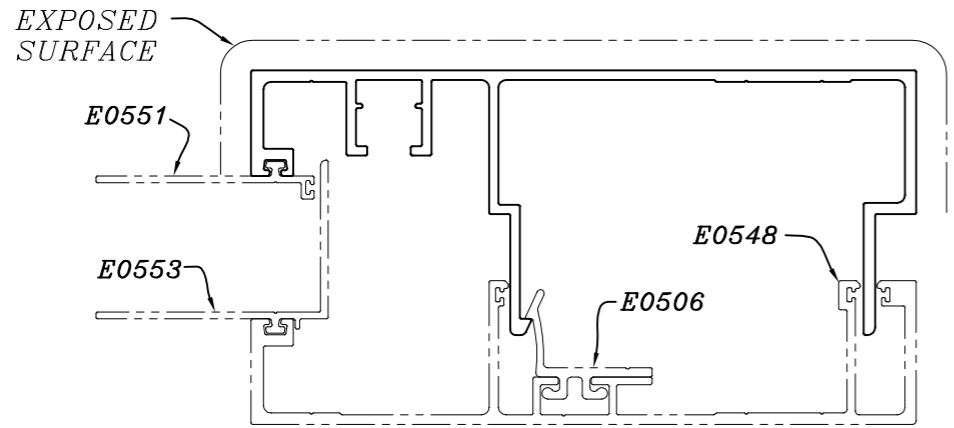


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E0547



DETAIL OF "A"
SCALE 3:1

V = VEE GROOVE 0.3x90° (3 PLACES)
X = RADIUS 2 mm. (6 PLACES)
Z = RADIUS 1.5 mm. (2 PLACES)
* = CRITICAL DIMENSIONS



SCALE :- 0.5:1

UNSPECIFIED CORNERS RADIUS WILL BE 0.40 mm.

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65

1. STRAIGHTNESS=1.0mm/M
2. TWIST=1.0mm/M
3. ANGULARITY= ±1°
4. FLATNESS =0.007xWIDTH

 SYMBOL OF QUALITY AN ISO 9001 COMPANY	JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)		NAME	DATE
	DRAWN	PARVESH	29-11-2016	
	CHECKED			
	APPROVED	B. NATARAJA	03-11-2016	
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.50 mm. 3. TOLERANCES WILL BE AS PER IS:3965-1981, UNLESS OTHERWISE SPECIFIED			SCALE	1:1
			AREA mm ²	1137.781
			PERIMETER mm.	830.688
			WEIGHT kg/m	3.072
PARTY'S NAME	ALUFIT (INDIA) PRIVATE LIMITED, BANGALORE		DRAWING No.	SECTION No.
PARTY'S DRAWING No.	AS PER AUTOCAD DRAWING-AF-102(G2H)		P-16542	-
ALLOY & TEMPER	6063 T6		E0547	E0547
DESCRIPTION	CURTAIN WALL SECTION-MALE MULLION			