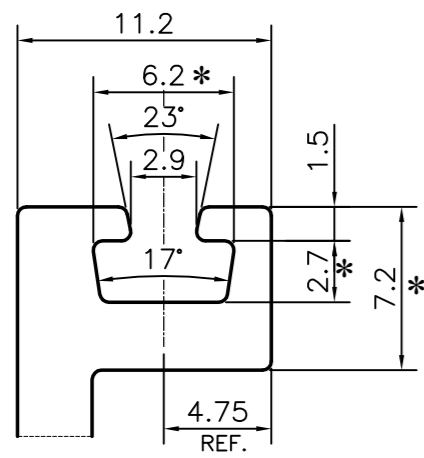
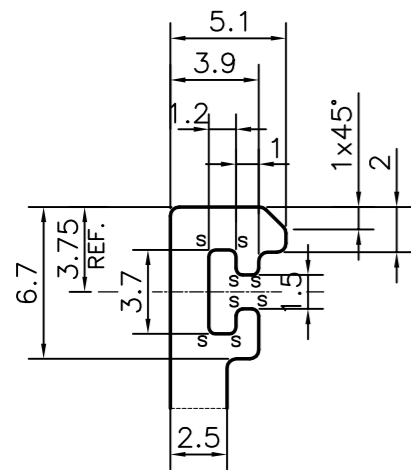
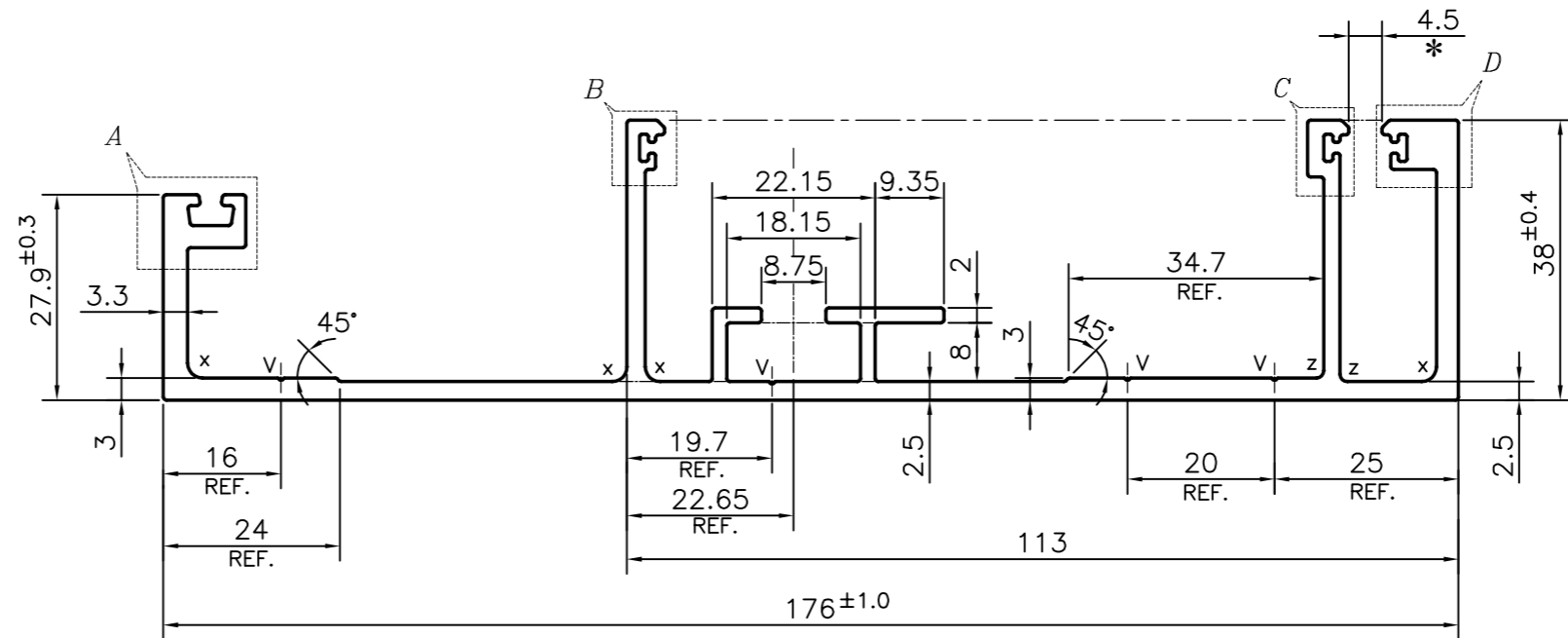


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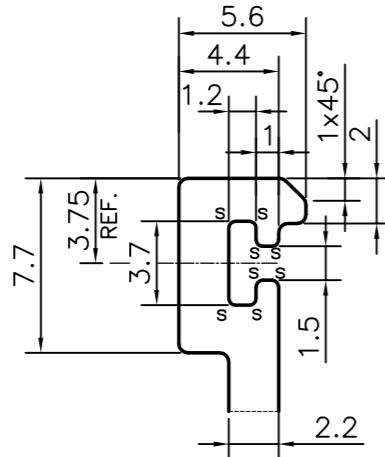
E0548



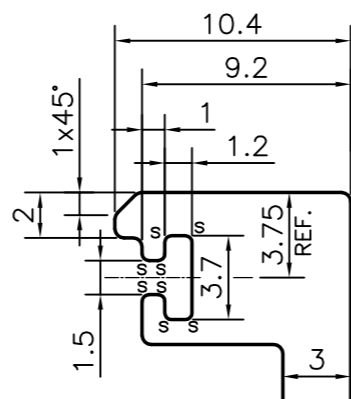
DETAIL OF "A"
SCALE 3:1



DETAIL OF "B"
SCALE 3:1



DETAIL OF "C"
SCALE 3:1



DETAIL OF "D"
SCALE 3:1

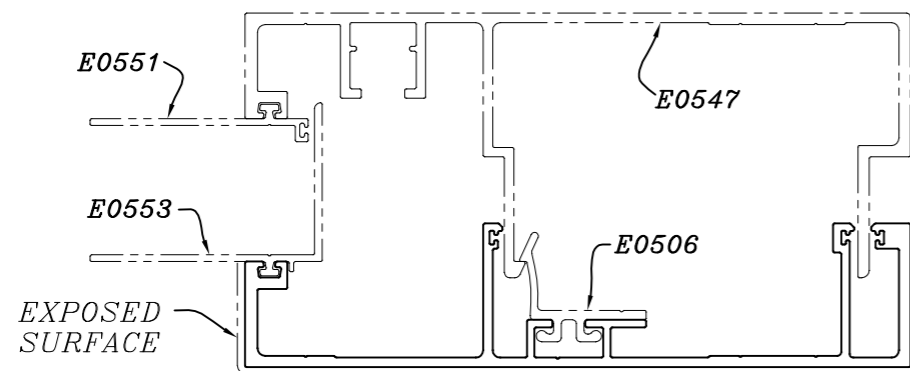
V = VEE GROOVE 0.3x90° (4 PLACES)
 X = RADIUS 2 mm. (4 PLACES)
 Z = RADIUS 1 mm. (2 PLACES)
 S = RADIUS 0.3 mm. (24 PLACES)
 * = CRITICAL DIMENSIONS

UNSPECIFIED CORNERS RADIUS WILL BE 0.40 mm.

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65

1. STRAIGHTNESS=1.0mm/M
2. TWIST=1.0mm/M
3. ANGULARITY= ±1°
4. FLATNESS =0.007xWIDTH



SCALE :- 0.5:1

<p>SYMBOL OF QUALITY AN ISO 9001 COMPANY</p>	<p>JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)</p>		NAME	DATE
			DRAWN	PARVESH
<p>1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.50 mm. 3. TOLERANCES WILL BE AS PER IS:3965-1981, UNLESS OTHERWISE SPECIFIED</p>			CHECKED	
			APPROVED	B. NATARAJA
<p>PARTY'S NAME: ALUFIT (INDIA) PRIVATE LIMITED, BANGALORE</p>			SCALE	1:1
			AREA mm ²	997.407
<p>PARTY'S DRAWING No.: AS PER AUTOCAD DRAWING-AF-103(G2H)</p>			PERIMETER mm.	765.129
			WEIGHT kg/m	2.693
<p>ALLOY & TEMPER: 6063 T6</p>			DRAWING No.	SECTION No.
			P-16543	-
<p>DESCRIPTION: CURTAIN WALL SECTION-FEMALE MULLION</p>			E0548	E0548