



THIS PORTION TO BE DRAWN 100% TO ENSURE OF FITMENT OF CUSTOMER MATCHING PART.

V = V GROOVED 0.3x90° (ONE PLACE)
F = FULL RADIUS (6 PLACES)

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm - ±0.30	UPTO 80.0mm - ±0.70	UPTO 180.0mm - ±1.27
UPTO 30.0mm - ±0.38	UPTO 100.0mm - ±0.80	UPTO 200.0mm - ±1.40
UPTO 40.0mm - ±0.45	UPTO 120.0mm - ±0.90	UPTO 225.0mm - ±1.52
UPTO 50.0mm - ±0.52	UPTO 140.0mm - ±1.00	
UPTO 60.0mm - ±0.60	UPTO 160.0mm - ±1.14	

<p>SYMBOL OF QUALITY AN ISO 9001 COMPANY</p>		<p>JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)</p>	
<p>1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.50 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983 UNLESS OTHERWISE SPECIFIED</p>		<p>1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2° 4. FLATNESS =0.006xWIDTH</p>	
PARTY'S NAME	TORFENSTER SYSTEMS (INDIA) PVT. LTD., BANGALORE	DRAWN	J.P.KAUSHIK
PARTY'S DRAWING No.	AS PER AutocAD DRAWING	CHECKED	
ALLOY & TEMPER	6063 T6	APPROVED	B.NATARAU
DESCRIPTION	DOOR PARTITION SECTION	SCALE	2:1
		AREA mm ²	453.944
		PERIMETER mm.	450.305
		WEIGHT kg/m	1.226
		DRAWING No.	P-16837
		SECTION No.	-
			E0606

