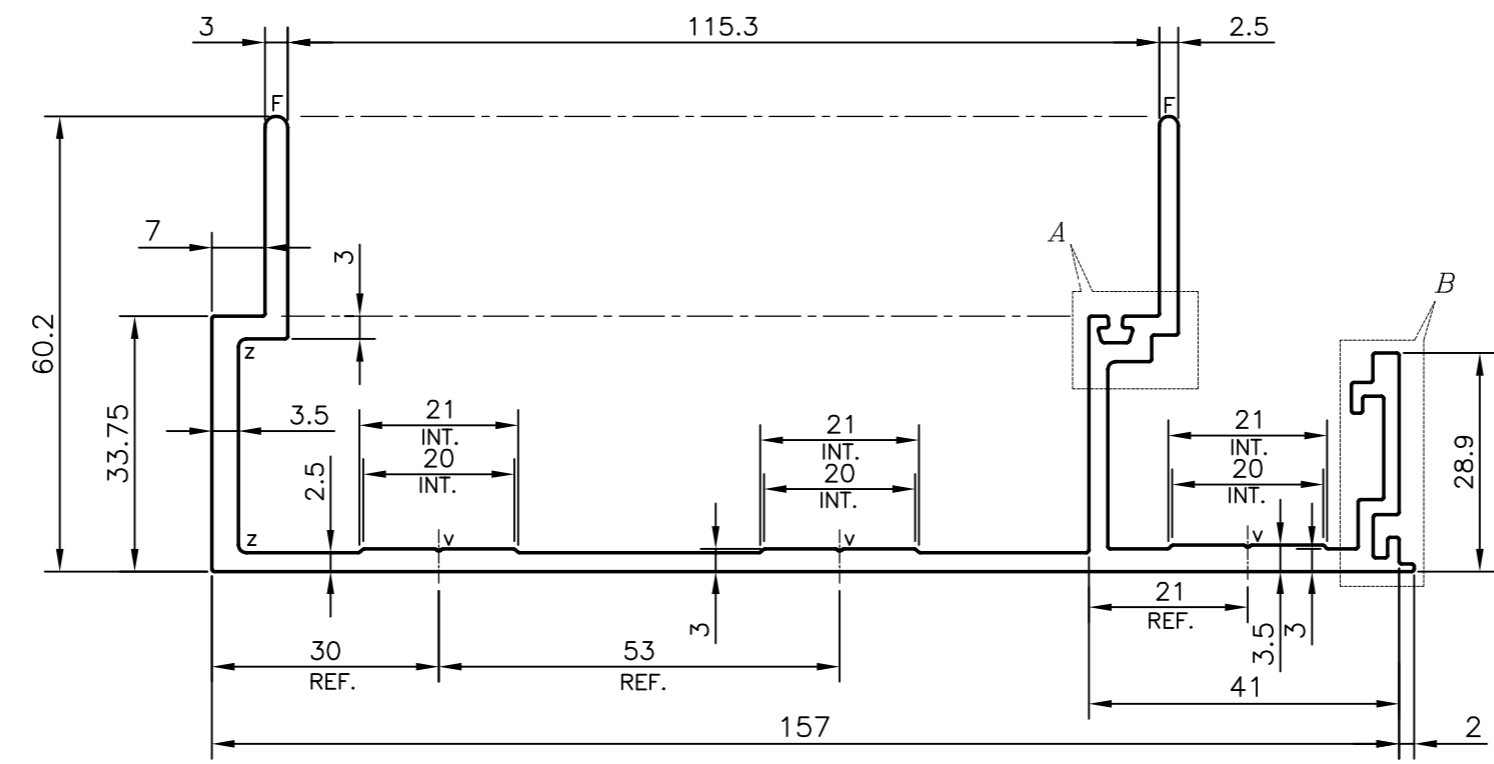
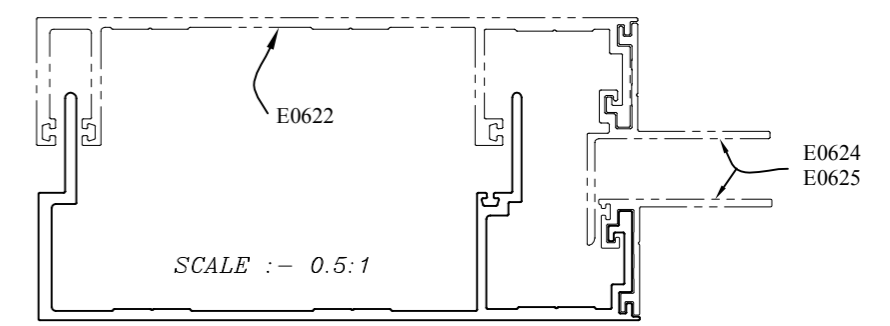
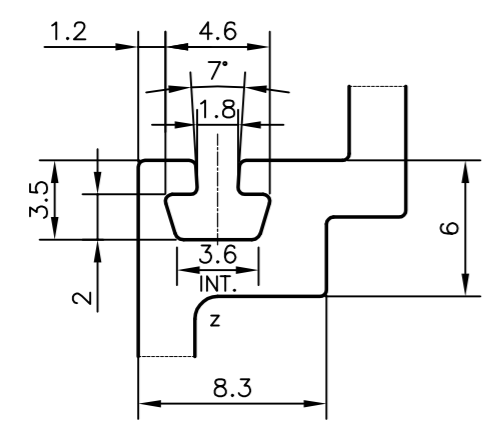


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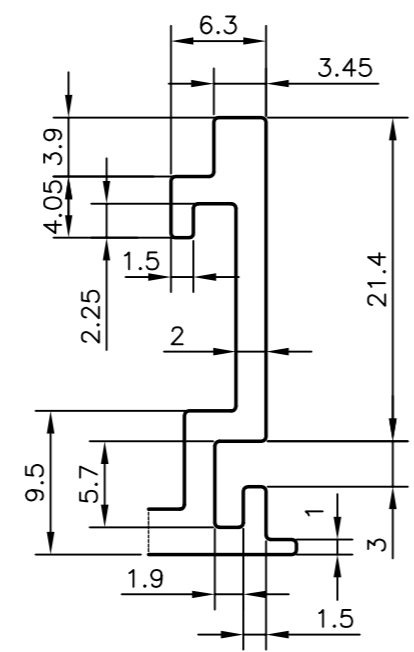


V = VEE GROOVE 0.3x90° (3 PLACES)
Z = RADIUS 1 mm. (3 PLACES)
F = FULL RADIUS (2 PLACES)

ROUND OFF ALL SHARP CORNERS WITH 0.30 mm.



DETAIL OF "A"
SCALE 3:1



DETAIL OF "B"
SCALE 2:1

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS			
UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	1. STRAIGHTNESS=1.0mm/M 2. TWIST=1.0mm/M 3. ANGULARITY= ±1° 4. FLATNESS =0.007xWIDTH
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	

 SYMBOL OF QUALITY AN ISO 9001 COMPANY	JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)	NAME	DATE
		DRAWN	PARVESH 01-04-2017
		CHECKED	
		APPROVED	B.NATARAJA 08-04-2017
		SCALE	1:1
		AREA mm ²	903.162
		PERIMETER mm.	667.24
		WEIGHT kg/m	2.439
PARTY'S NAME	ALUFIT (INDIA) PRIVATE LIMITED, BANGALORE	DRAWING No.	SECTION No.
PARTY'S DRAWING No.	AS PER AUTOCAD DRAWING-(ICC)-AL-02	P-16945	-
ALLOY & TEMPER	6063 T6	E0623	E0623
DESCRIPTION	CURTAIN WALL SECTION-MALE MULLION		

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.30 mm.
3. TOLERANCES WILL BE AS PER IS:3965-1981, UNLESS OTHERWISE SPECIFIED