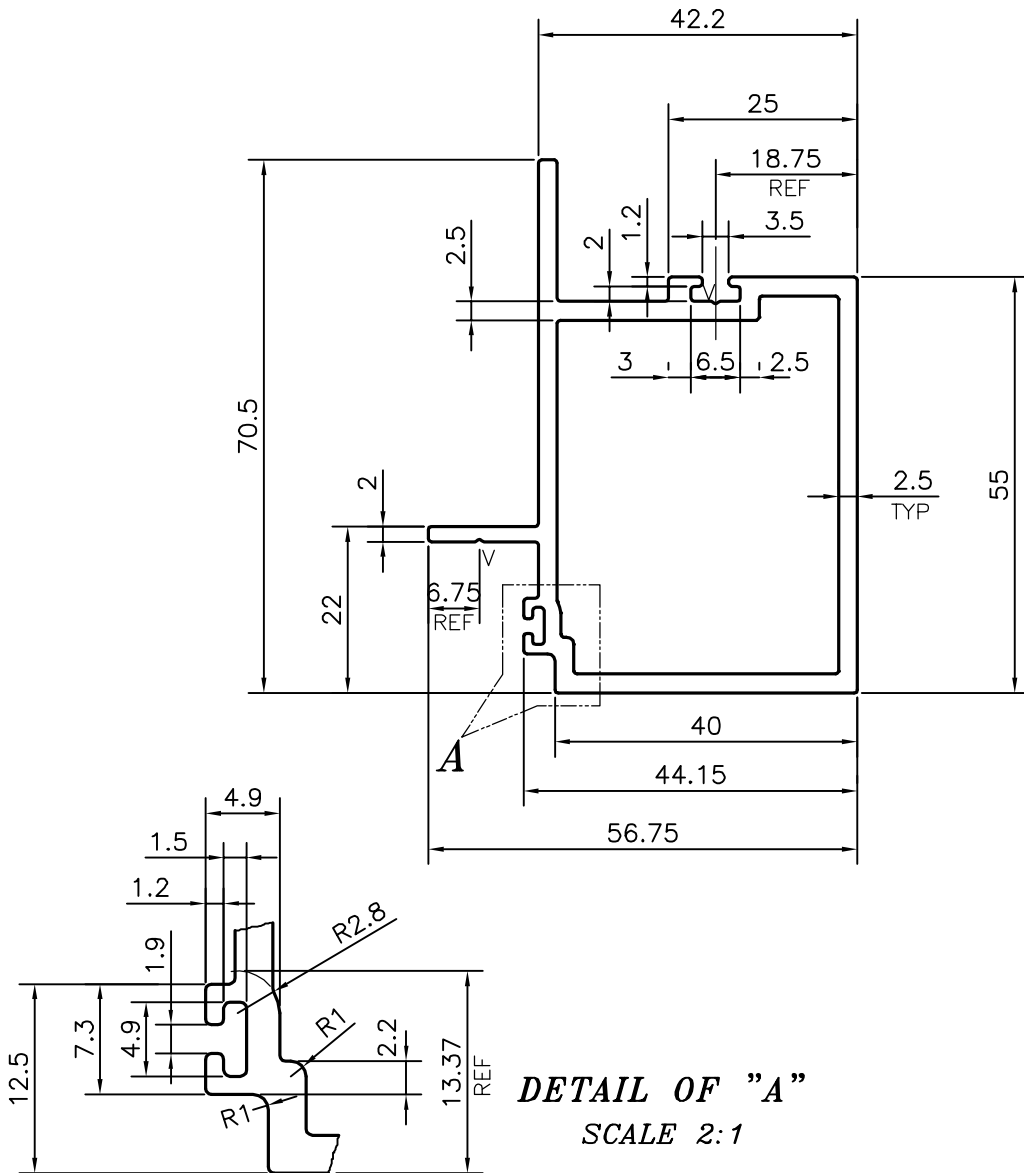


P-17092

E0668




**DETAIL OF "A"**  
SCALE 2:1

V = VEE GROOVE 0.3x90° (2 PLACES)

**TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS**

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	1. STRAIGHTNESS=1.0mm/M 2. TWIST=1.0mm/M 3. ANGULARITY= ±1° 4. FLATNESS =0.007xWIDTH
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	

 SYMBOL OF QUALITY AN ISO 9001 COMPANY	<b>JINDAL ALUMINIUM LTD.</b> BANGALORE-560073 (INDIA)	DRAWN	J.P.KAUSHIK	DATE	08-05-2017
		CHECKED			
		APPROVED	B.NATARAJA		19-05-2017
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983 , UNLESS OTHERWISE SPECIFIED		SCALE			1:1
		AREA mm <sup>2</sup>			555.552
		PERIMETER mm.			283.225
		WEIGHT kg/m			1.500
PARTY'S NAME	ALUFIT (INDIA) PRIVATE LIMITED, BANGALORE	DRAWING No.	P-17092	SECTION No.	-
PARTY'S DRAWING No.	AS PER AUTOCAD DRAWING-ACP-09		E0668		E0668
ALLOY & TEMPER	6063 T6				
DESCRIPTION	ACP COPING PROFILE				