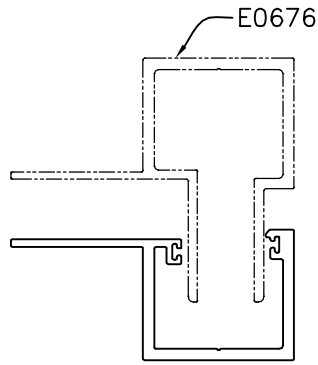
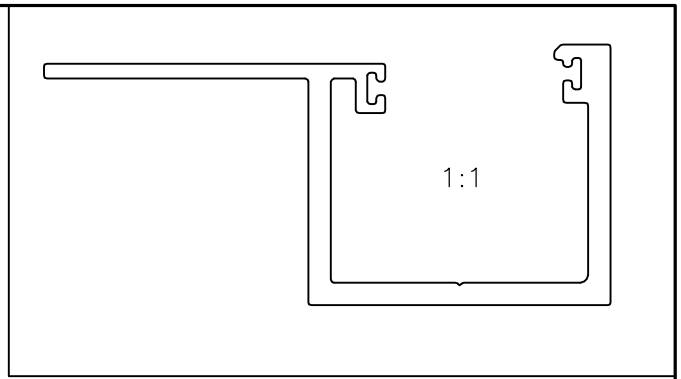


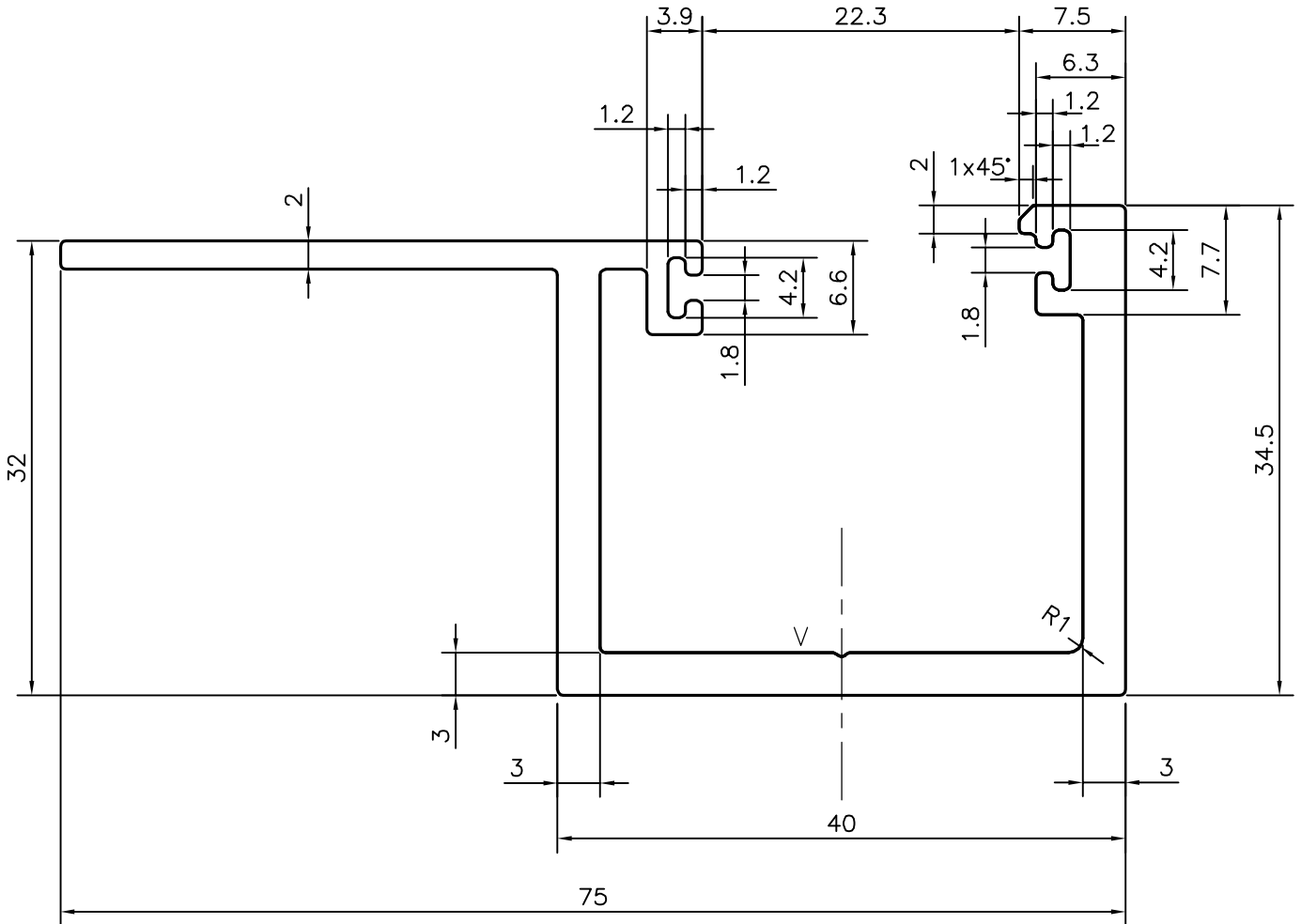
P-17097-1
E0675



SCALE:-1:2




1:1



V = VEE GROOVE 0.3x90° (ONE PLACE)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	1. STRAIGHTNESS=1.0mm/M 2. TWIST=1.0mm/M 3. ANGULARITY= ±1° 4. FLATNESS =0.007xWIDTH
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	

 SYMBOL OF QUALITY AN ISO 9001 COMPANY	JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)	DRAWN	J.P.KAUSHIK	DATE	20-05-2017
		CHECKED			
		APPROVED	B.NATARAJA		25-05-2017
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:3965-1981 , UNLESS OTHERWISE SPECIFIED		SCALE		2:1	
		AREA mm ²		416.653	
PARTY'S NAME		ALUFIT (INDIA) PRIVATE LIMITED, BANGALORE		PERIMETER mm.	
		AS PER AUTOCAD DRAWING-AL-31 REV.R1		322.445	
PARTY'S DRAWING No.		6063 T6		WEIGHT kg/m	
		ACP CLADDING MALE MULLION		1.125	
ALLOY & TEMPER		DRAWING No.		SECTION No.	
		P-17097-1		-	
DESCRIPTION		E0675		E0675	