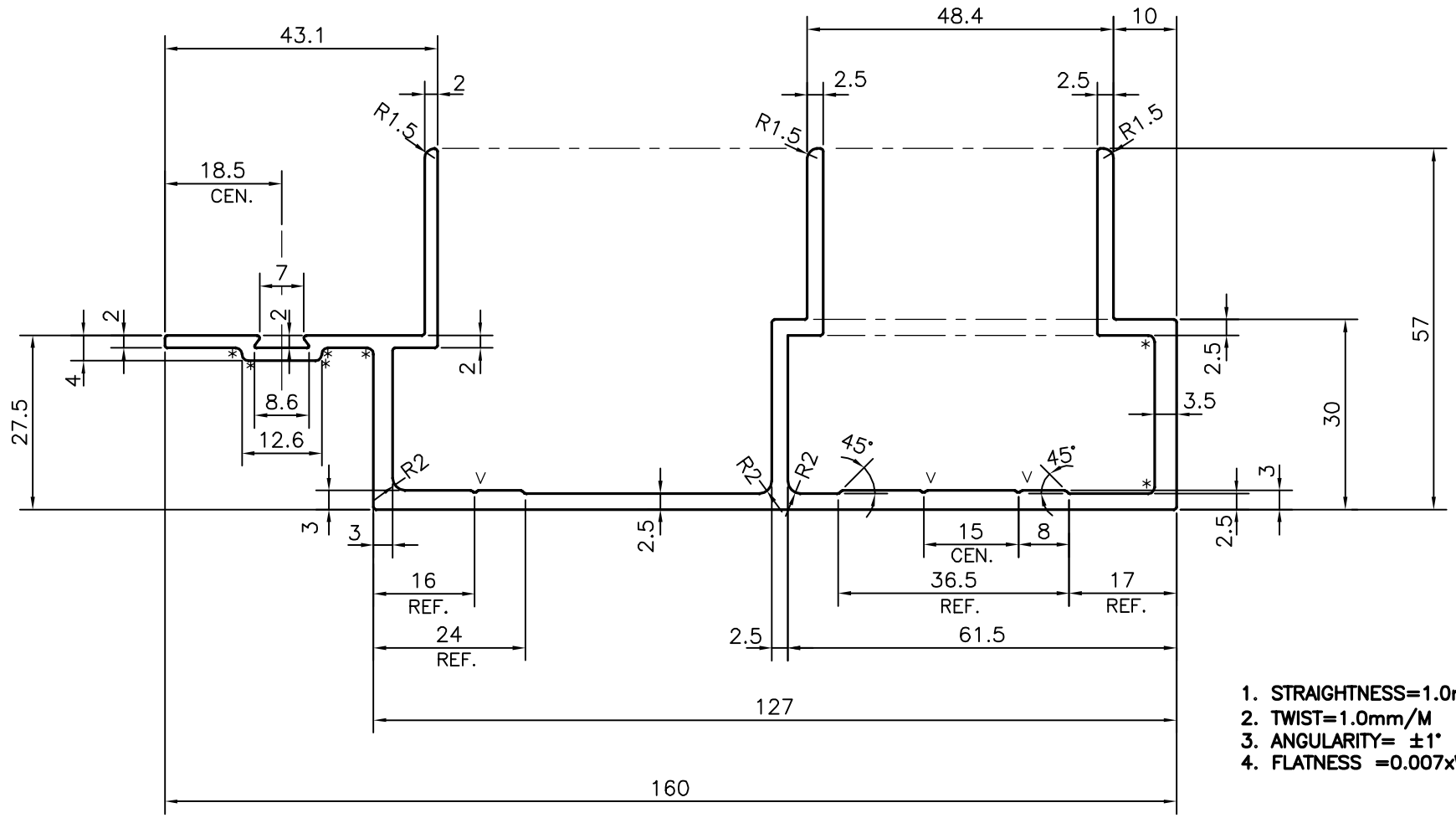
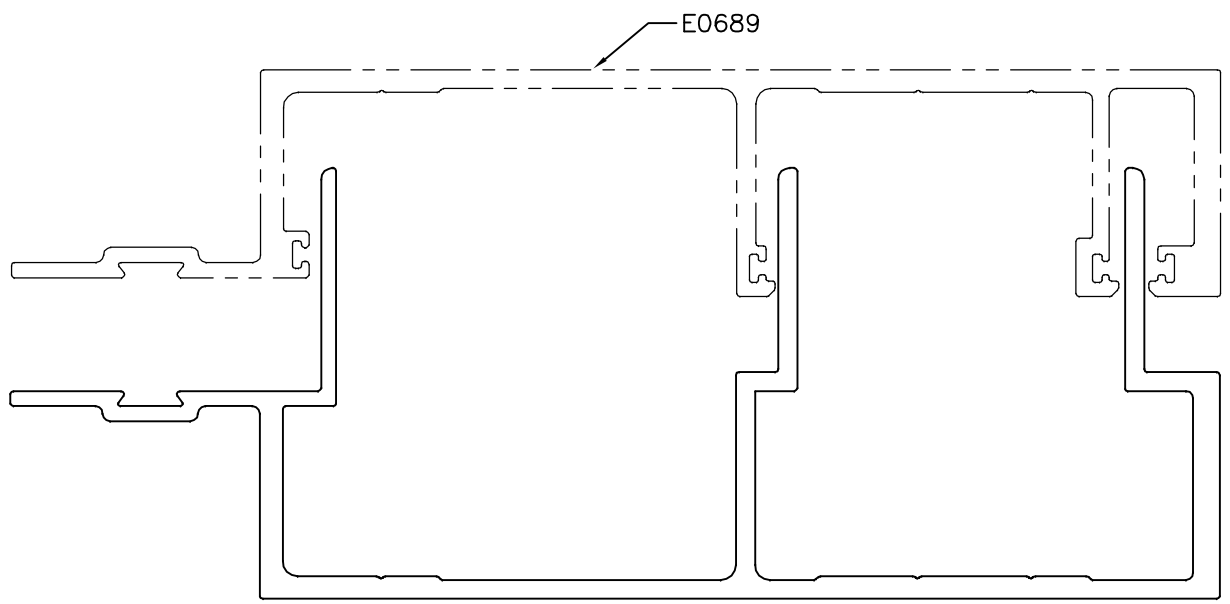
P–17249
E0688



1. **STRAIGHTNESS=1.0mm/M**
2. **TWIST=1.0mm/M**
3. **ANGULARITY= ±1°**
4. **FLATNESS =0.007xWIDTH**

* = RADIUS 1.0 (7 PLACES)
V = V GROOVE 0.3x90°(3 PLACES)



TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS			
UPTO 6.40mm – ±0.20 UPTO 10.0mm – ±0.23 UPTO 12.0mm – ±0.25 UPTO 16.0mm – ±0.28 UPTO 25.0mm – ±0.30	UPTO 32.0mm – ±0.38 UPTO 50.0mm – ±0.46 UPTO 60.0mm – ±0.53 UPTO 80.0mm – ±0.69 UPTO 100.0mm – ±0.75	UPTO 120.0mm – ±0.85 UPTO 160.0mm – ±1.02 UPTO 200.0mm – ±1.14 UPTO 250.0mm – ±1.40 UPTO 300.0mm – ±1.65	UPTO 320.00mm – ±1.70

JINDAL
SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.

BANGALORE–560073 (INDIA)

	NAME	DATE
DRAWN	J.P.KAUSHIK	12–06–2017
CHECKED		
APPROVED	*B.NATARAJA*	22–06–2017

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:3965–1981 UNLESS OTHERWISE SPECIFIED

SCALE	1:1
AREA mm^2	907.258
PERIMETER mm.	695.268
WEIGHT kg/m	2.450

PARTY'S NAME	ALUFIT (INDIA) PVT. LTD., BANGALORE
PARTY'S DRAWING No.	AL–OR–01–A
ALLOY & TEMPER	6063 T6
DESCRIPTION	MALE MULLION SECTION

DRAWING No.	SECTION No.
P–17249	–
E0688	E0688