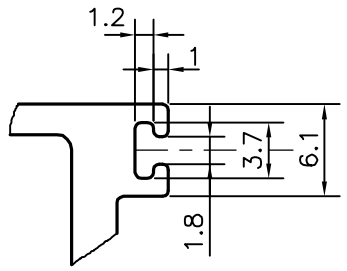
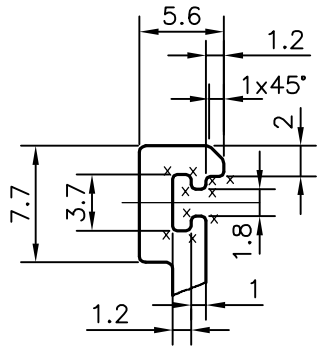
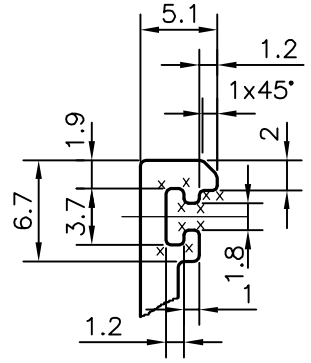
P–17250
E0689



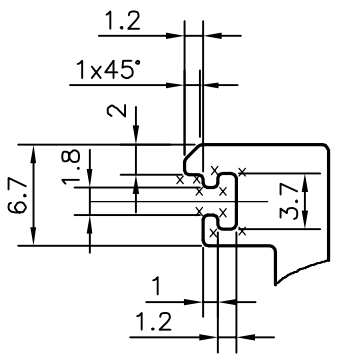
DETAIL OF "A"
SCALE 2:1



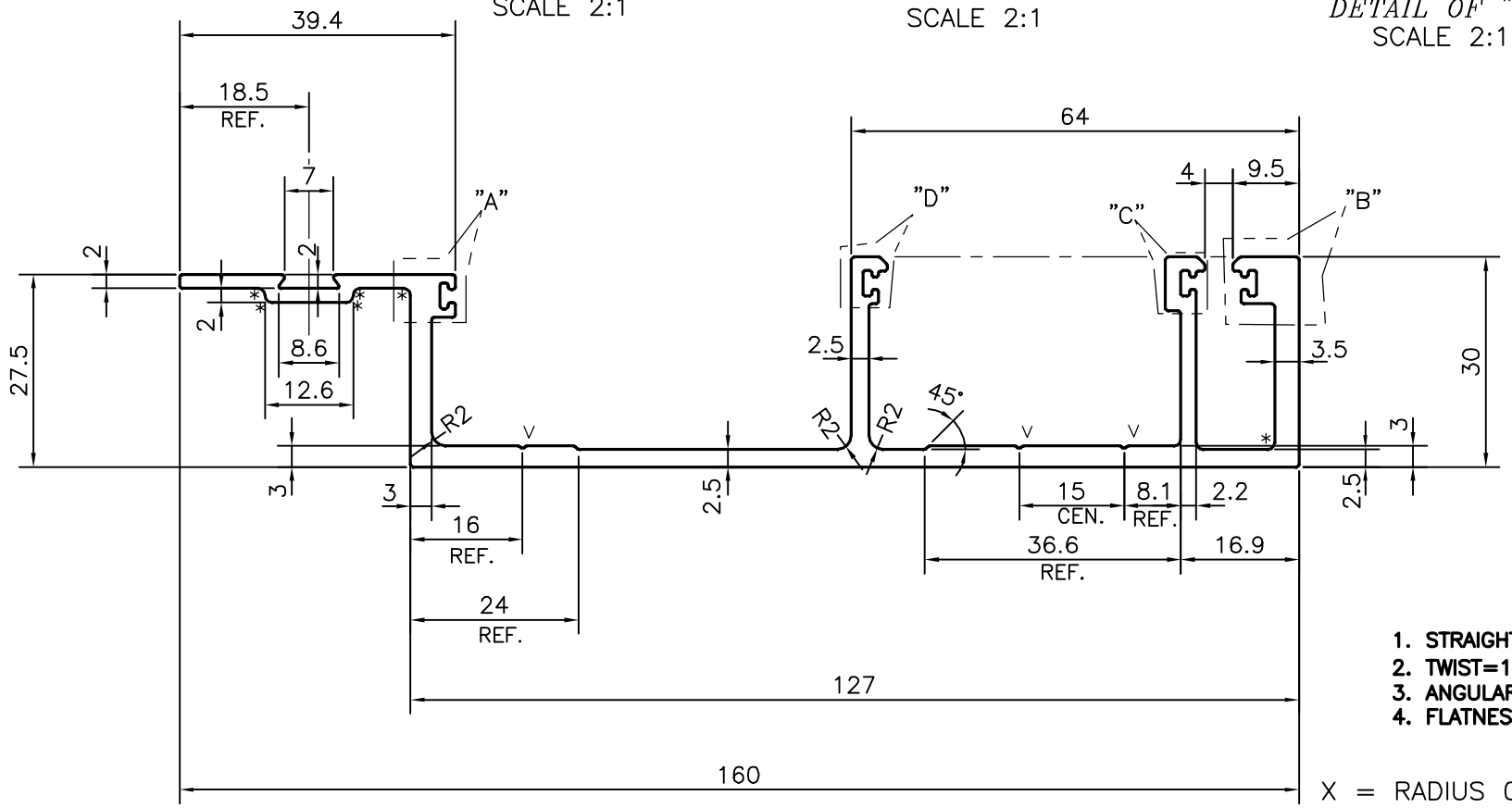
DETAIL OF "C"
SCALE 2:1



DETAIL OF "D"
SCALE 2:1

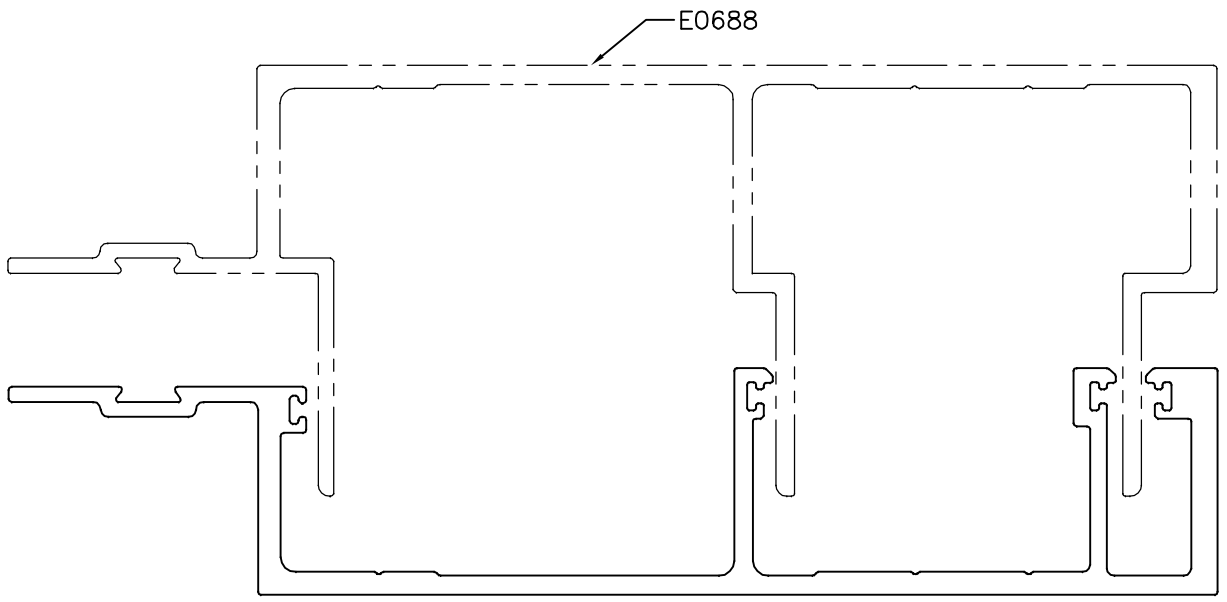


DETAIL OF "B"
SCALE 2:1



1. STRAIGHTNESS=1.0mm/M
2. TWIST=1.0mm/M
3. ANGULARITY= ±1°
4. FLATNESS =0.007xWIDTH

X = RADIUS 0.3 mm. (30 PLACES)
* = RADIUS 1.0 (7 PLACES)
V = V GROOVE 0.3x90°(3 PLACES)



TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS			
UPTO 6.40mm – ±0.20 UPTO 10.0mm – ±0.23 UPTO 12.0mm – ±0.25 UPTO 16.0mm – ±0.28 UPTO 25.0mm – ±0.30	UPTO 32.0mm – ±0.38 UPTO 50.0mm – ±0.46 UPTO 60.0mm – ±0.53 UPTO 80.0mm – ±0.69 UPTO 100.0mm – ±0.75	UPTO 120.0mm – ±0.85 UPTO 160.0mm – ±1.02 UPTO 200.0mm – ±1.14 UPTO 250.0mm – ±1.40 UPTO 300.0mm – ±1.65	UPTO 320.00mm – ±1.70

JINDAL SYMBOL OF QUALITY AN ISO 9001 COMPANY	*JINDAL ALUMINIUM LTD.* *BANGALORE–560073 (INDIA)*
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:3965–1981 UNLESS OTHERWISE SPECIFIED	
PARTY'S NAME	ALUFIT (INDIA) PVT. LTD., BANGALORE
PARTY'S DRAWING No.	AL–OR–02–A
ALLOY & TEMPER	6063 T6
DESCRIPTION	CURTAIN WALL SECTION–FEMALE MULLION

	NAME	DATE
DRAWN	J.P.KAUSHIK	12–06–2017
CHECKED		
APPROVED	*B.NATARAJA*	22–06–2017
SCALE		1:1
AREA mm²		784.821
PERIMETER mm.		597.158
WEIGHT kg/m		2.119

DRAWING No.	SECTION No.
P–17250	–
E0689	E0689