


DETAIL OF "A"  
SCALE 3:1

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS			
UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	1. STRAIGHTNESS=1.0mm/M
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	2. TWIST=1.0mm/M
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	3. ANGULARITY= ±1°
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	4. FLATNESS =0.007xWIDTH
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	

V = V GROOVE 0.3x90° (ONE PLACE)  
\* = 1.0 RADIUS (3 PLACES)

 SYMBOL OF QUALITY AN ISO 9001 COMPANY		<b>JINDAL ALUMINIUM LTD.</b> BANGALORE-560073 (INDIA)	
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983, UNLESS OTHERWISE SPECIFIED			
PARTY'S NAME	ALUFIT (INDIA) PRIVATE LIMITED, BANGALORE	DRAWN	J.P.KAUSHIK
PARTY'S DRAWING No.	AS PER AUTOCAD DRAWING-CR-22	CHECKED	
ALLOY & TEMPER	6063 T6	APPROVED	B.NATARAJA
DESCRIPTION	CORNER MALE MULLION	SCALE	1:1
		AREA	mm <sup>2</sup> 2025.374
		PERIMETER	mm. 1033.216
		WEIGHT	kg/m 5.469
		DRAWING No.	P-17194
		SECTION No.	-
			E0711
			E0711